OWNER'S MANUAL 2013

500 EXC USA

Art. no. 3211868en





DEAR KTM CUSTOMER

Congratulations on your decision to purchase a KTM motorcycle. You are now the owner of a state-of-the-art sports motorcycle that will give you enormous pleasure if you service and maintain it accordingly.

We wish you a lot of enjoyment in riding this vehicle.

Please enter the serial number of your vehicle below.

Chassis number (* p. 14)	Stamp of dealer
Engine number (🕶 p. 14)	
Key number (🕶 p. 14)	

The Owner's Manual contained the latest information for this model at the time of going to print. Slight deviations resulting from continuing development and design of the motorcycles can, however, not be completely excluded.

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REG.NO. 12 100 6061

KTM-Sportmotorcycle AG 5230 Mattighofen, Austria

TABLE OF CONTENTS

1	MEANS	S OF REPRESENTATION	5
	1.1	Symbols used	5
	1.2	Formats used	5
2	SAFET	Y ADVICE	6
	2.1	Use definition - intended use	6
	2.2	Safety advice	
	2.3	Degrees of risk and symbols	
	2.4	Overview of labels	
	2.5	Reporting safety defects	
	2.6		
	2.0	Noise emission warranty	
		Operating noise warning	
	2.8	Consumer rights	
	2.9	Tampering warning	
	2.10	Safe operation	
	2.11	Protective clothing	10
	2.12	Work rules	10
	2.13	Environment	10
	2.14	Owner's Manual	10
3	IMPOR	TANT NOTES	11
	3.1	Guarantee, warranty	11
	3.2	Operating and auxiliary substances	
	3.3	Spare parts, accessories	
	3.4	Service	
	3.5	Figures	
	3.6	Customer service	
4		OF VEHICLE	
4			
	4.1	View of vehicle, front left (example)	
_	4.2	View of vehicle, rear right (example)	
5		NUMBERS	
	5.1	Chassis number	
	5.2	Type label	14
	5.3	Key number	14
	5.4	Engine number	14
	5.5	Fork part number	15
	5.6	Shock absorber part number	15
6	CONTR	OLS	16
	6.1	Clutch lever	16
	6.2	Hand brake lever	16
	6.3	Throttle grip	16
	6.4		16
	6.5	Light switch	16
	6.6	Turn signal switch	
	6.7	Emergency OFF switch	
	6.8	Electric starter button	
	6.9		
		Overview of indicator lamps	
	6.10	Ignition lock	
	6.11	Speedometer	
	6.11.1	Overview	
	6.11.2	Activation and test	
	6.11.3	Tripmaster switch	
	6.11.4	Setting kilometers or miles	18
	6.11.5	Adjusting the speedometer functions	19
	6.11.6	Setting the clock	19
	6.11.7	Querying lap time	20
	6.11.8	Display mode SPEED (speed)	20
	6.11.9		20
	6.11.1		21
	6.11.1		21
	6.11.1		
	6.11.1		
	6.11.1		
	J. I I. I.		

	6.11.1		
	6.11.1		
	6.11.1		
	6.11.1		
	6.11.1		
	6.11.2		
	6.12	Opening filler cap	
	6.13	Closing filler cap	
	6.14 6.15	Idle speed adjusting screw	
	6.15 6.16	Shift lever Kick starter	
	6.17	Foot brake lever	
	6.18	Side stand	
	6.19	Steering lock	
	6.20	Locking the steering	
	6.21	Unlocking the steering	
7		RING FOR USE	
	7.1	Advice on first use	28
	7.2	Running-in the engine	29
	7.3	Preparing the vehicle for difficult riding	
		conditions	
	7.4	Preparing for rides on dry sand	
	7.5	Preparing for rides on wet sand	30
	7.6	Preparing for rides on wet and muddy	20
	7.7	surfaces	30
	1.1	Preparing for rides at high temperature and slow speed	31
	7.8	Preparing for rides at low temperature or in	01
	/10	snow	31
8	RIDING	GINSTRUCTIONS	
	8.1	Checks and maintenance work when preparing	
		for use	
	8.2	Starting	
	8.3	Starting off	
	8.4	Shifting, riding	
	8.5	Braking	
	8.6	Stopping, parking	
	8.7	Transport	
9	8.8 SEDVIC	Refueling CE SCHEDULE	
9	9.1	Service schedule	
	9.2	Service work (as additional order)	
10		G THE CHASSIS	
10	10.1	Checking the basic suspension setting against	00
	10.1	the rider's weight	38
	10.2	Compression damping of shock absorber	38
	10.3	Adjusting the low-speed compression damping	
		of the shock absorber	38
	10.4	Adjusting the high-speed compression	~ ~
	105	damping of the shock absorber	39
	10.5	Adjusting the rebound damping of the shock absorber	30
	10.6	Measuring rear wheel sag unloaded	
	10.0	Checking the static sag of the shock absorber	
	10.7	Checking the riding sag of the shock absorber	
	10.9	Adjusting the spring preload of the shock	. 0
	-	absorber 🌂	41
	10.10	Adjusting the riding sag 🔌	41
	10.11	Checking basic setting of fork	42
	10.12	Adjusting the compression damping of the	
		fork	
	10.13	, , , , , , , , , , , , , , , , , , , ,	
	10.14	Adjusting the spring preload of the fork	43

TABLE OF CONTENTS

	10.15	Handlebar position	
	10.16	Adjusting handlebar position 🔺	44
11	SERVIC	E WORK ON THE CHASSIS	45
	11.1	Raising the motorcycle with the lift stand	45
	11.2	Removing the motorcycle from the lift stand	45
	11.3	Bleeding fork legs	45
	11.4	Cleaning the dust boots of the fork legs	45
	11.5	Loosening the fork protector	46
	11.6	Positioning the fork protection	46
	11.7	Removing the fork legs	46
	11.8	Installing the fork legs 🔌	47
	11.9	Removing the fork protector 🔌	47
	11.10	Installing the fork protector 🔌	48
	11.11	Removing the lower triple clamp 🔌	48
	11.12	Installing the lower triple clamp	
	11.13	Checking the steering head bearing play	
	11.14	Adjusting the play of the steering head	
		bearing 🔧	51
	11.15	Greasing the steering head bearing \clubsuit	51
	11.16	Removing the front fender	52
	11.17	Installing the front fender	52
	11.18	Removing the shock absorber 🔌	52
	11.19	Installing the shock absorber 🔌	
	11.20	Removing the seat	
	11.21	Mounting the seat	53
	11.22	Removing the air filter box lid	
	11.23	Installing the air filter box lid	53
	11.24	Removing the air filter 🔌	53
	11.25	Installing the air filter 🔌	54
	11.26	Cleaning the air filter and air filter box 🔌	54
	11.27	Sealing the air filter box \	
	11.28	Removing main silencer	
	11.29	Installing the main silencer	
	11.30	Changing the glass fiber yarn filling of the	
		main silencer 🌂	55
	11.31	Removing the fuel tank 🔌	56
	11.32	Installing the fuel tank 🔌	57
	11.33	Checking for chain dirt accumulation	58
	11.34	Cleaning the chain	58
	11.35	Checking the chain tension	59
	11.36	Adjusting the chain tension	59
	11.37	Checking the chain, rear sprocket, engine	
		sprocket and chain guide	
	11.38	Adjusting the chain guide 🔺	
	11.39	Checking the frame 🔌	
	11.40	Checking the swingarm \blacktriangleleft	
	11.41	Checking the throttle cable routing	63
	11.42	Checking the rubber grip	
	11.43	Additionally securing the rubber grip	63
	11.44	Adjusting the basic position of the clutch	
		lever	64
	11.45	Checking/correcting the fluid level of the	C A
	11 40	hydraulic clutch	
10	11.46	Changing the hydraulic clutch fluid	
12		SYSTEM	
	12.1	Checking free travel of hand brake lever	
	12.2	Adjusting free travel of hand brake lever	
	12.3	Checking the brake discs	
	12.4	Checking the front brake fluid level	
	12.5	Adding front brake fluid	
	12.6	Checking the front brake linings	68

	12.7	Changing the front brake linings 🔌	68
	12.8	Checking the free travel of foot brake lever	70
	12.9	Adjusting the basic position of the foot brake	
		lever 🔌	
	12.10		70
	12.11	Adding brake fluid to the rear brake	
		circuit 🔌	
	12.12	Checking the rear brake linings	
	12.13		
13	WHEEL	_S, TIRES	
	13.1	Removing the front wheel 🔌	
	13.2	Installing the front wheel 🔌	74
	13.3	Removing the rear wheel 🔌	75
	13.4	Installing the rear wheel 🔌	75
	13.5	Checking the tire condition	76
	13.6	Checking tire air pressure	77
	13.7	Checking spoke tension	77
14	ELECT	RICAL SYSTEM	79
	14.1	Removing the battery	79
	14.2	Installing the battery 🔌	
	14.3	Charging the battery	
	14.4	Changing the main fuse	
	14.5	Changing the fuses of individual power	01
	1	consumers	82
	14.6	Changing the fuse of the radiator fan	
	14.7	Removing headlight mask with headlight	
	14.8	Refitting the headlight mask with the	
		headlight	83
	14.9	Changing the headlight bulb	84
	14.10	Changing the turn signal bulb	
	14.11	Checking the headlight setting	
	14.12	Adjusting the headlight range	
	14.13	Changing the speedometer battery	
15	COOLII	NG SYSTEM	
	15.1	Cooling system	
	15.2	Checking the antifreeze and coolant level	
	15.3	Checking the coolant level	
	15.4	Draining the coolant 🔌	
	15.5	Refilling coolant 🌂	
16	TUNIN	G THE ENGINE	
	16.1	Checking the play in the throttle cable	
	16.2	Adjusting the play in the throttle cable 4	
	16.3	Adjusting the idle speed A	
	16.4	Checking the basic position of the shift lever	
	16.5	Adjusting the basic position of the shift	51
	10.0	lever	91
17	SFRVI	CE WORK ON THE ENGINE	
	17.1	Changing the fuel screen 🔌	
	17.2	Checking the engine oil level	
	17.3	Changing the engine oil and oil filter, cleaning	50
	17.0	the oil screens	94
	17.4	Adding engine oil	
18		ING, CARE	
10	18.1	Cleaning the motorcycle	
	18.2	Checks and maintenance steps for winter	
	10.2	operation	98
19	STORA	.GE	
-	19.1	Storage	
	19.2	Preparing for use after storage	
20		BLESHOOTING	
21		CODE	

TABLE OF CONTENTS

22	TECHN	ICAL DATA	103
	22.1	Engine	103
	22.2	Engine tightening torques	103
	22.3	Capacities	105
	22.3.1	Engine oil	105
	22.3.2	Coolant	105
	22.3.3	Fuel	105
	22.4	Chassis	105
	22.5	Electrical system	106
	22.6	Tires	106
	22.7	Fork	106
	22.8	Shock absorber	107
	22.9	Chassis tightening torques	107
23	SUBST	ANCES	109
24	AUXILI	ARY SUBSTANCES	111
25	STAND	ARDS	113
IND	EX		114

1 MEANS OF REPRESENTATION

/ X	Indicates an expected reaction (e.g. of a work step or a function).
X	Indicates on unavageted reaction (e.g. of a work step or a function)
	Indicates an unexpected reaction (e.g. of a work step or a function).
2	All work marked with this symbol requires specialist knowledge and technical understanding. In the interest of your own safety, have these jobs performed by an authorized KTM workshop. There, your motorcycle will be optimally cared for by specially trained experts using the specialist tools required.
r	Indicates a page reference (more information is provided on the specified page).

Specific name	Identifies a proprietary name.
Name®	Identifies a protected name.
Brand™	Identifies a brand available on the open market.

2.1 Use definition - intended use

KTM sport motorcycles are designed and built to withstand the normal stresses and strains of competitive use. The motorcycles comply with currently valid regulations and categories of the top international motorsport organizations.

• Info

The vehicle should only be used by trained persons. The motorcycle is authorized for public road traffic in the homologous (reduced) version only.

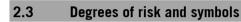
In the derestricted version, the motorcycle must be used only on closed off property remote from public road traffic. This motorcycle is designed for use in offroad endurance competition and not primarily for use in motocross.

2.2 Safety advice

A number of safety instructions need to be followed to operate the vehicle safely. Therefore, read this manual carefully. The safety instructions are highlighted in the text and are referred to at the relevant passages.

e Info

The vehicle has various information and warning labels at prominent locations. Do not remove information/warning labels. If they are missing, you or others may not recognize dangers and may therefore be injured.



Danger

Identifies a danger that will immediately and invariably lead to fatal or serious permanent injury if the appropriate measures are not taken.

Warning

Identifies a danger that is likely to lead to fatal or serious injury if the appropriate measures are not taken.



Caution

Identifies a danger that may lead to minor injuries if the appropriate measures are not taken.

Note

Identifies a danger that will lead to considerable machine and material damage if the appropriate measures are not taken.



Warning

Identifies a danger that will lead to environmental damage if the appropriate measures are not taken.

2.4 Overview of labels



1	Canada type label
2	USA type label
3	Brake fluid information
4	Information on chain tension
5	Information on starting up
6	Information on emissions control
7	Information on noise emission

GIANE	PNBV:	335	KG	DATE:			
00000	// 1400.	000	110	DATE.			<u></u>
V.I.N./N	4.I.V.:	VBKx	xxxxxxMxxxxxx				
TYPE:		МС					
G	GAWR/PNE	3E	TIRE/PNEU-DI	MENSION-RIM/JANTE		INFL. PRESS. EGONFL. À FROID KPA	
1st	145	KG	80/100-21	1.60-21	22	150	
2nd	190	KG	140/80-18	2.15-18	29	200	
SAF	ETY REG	ULATION ES NORI	NS IN EFFECT ON 1 MES QUI LUI SONT	PLICABLE STANDARDS F THE DATE OF MANUFAC [®] APPLICABLES EN VERTI DU CANADA EN VIGUEUR	'URE - CE VÉHICU J DU RÈGLEMEN'	JLE EST CONFORME T SUR LA SÉCURITÉ	

Canada type label

KLAA N	IFD. BY KTM SPO	RTMOTORCYCLE AG	AUSTRIA	
SPORTMOTORCYCLES	MO	TORCYCLE	DATE	
GVWR	739 lbs	335 kg		
GAWR FRONT	320 lbs	145 kg WITH 80/100-	21 TIRE, 51M TYPE,	
	1.60-21 RIM, AT	22 psi 1.5 bar COI	_D	
GAWR REAR	419 lbs	190 kg WITH 140/80	-18 TIRE, 70R TYPE,	
	2.15-18 RIM, AT	29 psi 2.0 bar COL	_D	
THIS VEHICLE C	ONFORMS TO ALL A	PPLICABLE U.S. FEDER	AL MOTOR VEHICLE	
SAFETY STAND	ARDS IN EFFECT ON	THE DATE OF MANUFAC	CTURE SHOWN ABOVE.	
	VBKx	xxxxxMxxxxxx		S00023-10

USA type label

Clean filler cap before removing. Use only DOT4 brake fluid from a sealed container. S00026-10	ormation on chain tension
<u>↓ min.55 mm -</u>	ormation on chain tension
COC 200000000000000000000000000000000000	ormation on chain tension
AUFKLEBER KETTENSPANNUNG 772.04.030.090	
CHAIN TENSION STICKER 12.06.030030 101516-01	ormation on starting up
esen Sie vor der ersten Inbetriebnahme des Motorrades e gesamte Bedienungsanleitung aufmerksam durch! IMPORTANT efore you go for the first ride on your motorbike, read e entire User's Guide carefully! ATTENZIONE tima della prima messa in servizio del motociclo, ggere attentamente L'intero manuale d'uso. ATTENTION convient de lirre attentivement tout le manuel utilisation avant la première mise en service!	
ATENTIÓN eer atentamente todas las instrucciones para el servicio ntes de la primera puesta en marcha de la motocicie 700210-01	
VEHICLE EMISSION CONTROLINFORMATION MANUFACTURER: KTM SPORTMOTORCYCLE AG - Mattighofen, Austria	

	VEHICLE EMISSION	CONTROL INFORM	ATION
			E AG - Mattighofen, Austria 19 Milan Ave, Amherst, OH 44001
ENGINE DISPLACEMENT	510 cc	ENGINE EXHAU	ST EMISSION CONTROL SYSTEM
ENGINE FAMILY	DKTXC.510EFI		TBI, PAIR
EVAPORATIVE FAMILY	DKTXU0010EXC	100000000000	
PERMEATION FAMILY	DKTXPP104R17	MODEL NAME	500 EXC
THIS VEHICLE CONFO	RMS WITH US EPA AN	ID CALIFORNIA RE	GULATIONS APPLICABLE TO
2013 MO	DEL YEAR NEW MOTO	DRCYCLES AND IS	CERTIFIED TO
0.8 G/KM HC+NOX	K, 12 G/KM CO EXHAU	ST EMISSION STA	NDARDS IN CALIFORNIA
ENGINE TUNEUP SPECIFIC	ATIONS		
IGNITION TIMING	NON ADJUST	TABLE	
IDLE SPEED	1850 +/- 50 RI	PM IN NEUTRAL	
IDLE MIXTURE	NON ADJUST	TABLE	
VALVE CLEARANCE	0.10 - 0.15mm	INTAKE 0.12-	0.17mm EXHAUST
SPARK PLUG	NGK LKAR84	41-9	
SPARK PLUG GAP	0.9 mm		
FUEL:	UNLEADED (GASOLINE ONLY	91 (R+M)/2 OCTANE OR HIGHER
OIL :	SAE 10 W 50		

Information on emissions control

MOTORCYCLE NOISE EMISSION CONTROL INFORMATION	
KTM SPORTMOTORCYCLE AG, AUSTRIA	
THIS 2013 KTMD781510 MOTORCYCLE 781.05.182.000 MEETS	
U.S. EPA NOISE EMISSION REQUIREMENTS OF 80 dBA AT 5520 RPM BY THE	
U.S. FEDERAL TEST PROCEDURE. MODIFICATIONS WHICH CAUSE THIS	
MOTORCYCLE TO EXCEED FEDERAL NOISE STANDARDS ARE	
PROHIBITED BY U.S. FEDERAL LAW. SEE OWNER'S MANUAL.	
Motorcycle Type : 500 EXC	S00028-10

Information on noise emission

Reporting safety defects 2.5

If you believe that your vehicle has a defect which could cause an accident resulting in injury or death, you should immediately inform the National Highway Traffic Safety Administration (NHTSA) in addition to notifying KTM North America. Inc.

If NHTSA receives multiple similar complaints, it may open an investigation, and if it finds that a safety defect exists in a group of vehicles, it may order a recall and remedy campaign. However, NHTSA cannot become involved in individual problems between you, your dealer, or KTM North America, Inc.

To contact NHTSA, you may either call the Auto Safety Hotline toll-free at 1-888-327-4236 or visit the website www.nhtsa.dot.gov, or write to: NHTSA Headquarters, 1200 New Jersey Avenue, SE, West Building, Washington, DC 20590. You can also obtain other information about motor vehicle safety from the Hotline.

2.6 Noise emission warranty

KTM Sportmotorcycle AG warrants that this exhaust system, at the time of sale, meets all applicable U.S. EPA noise standards. This warranty extends to the first person who buys this exhaust system for purposes other than resale, and to all subsequent buyers. Warranty claims should be directed to:

KTM North America, Inc., Customer Support, 1119 Milan Ave., Amherst, OH 44001, USA Phone: (440) 985-3553 www.ktmusa.com KTM Canada, Inc., Customer Support, 1375-1 Marie-Victorin, Saint-Bruno, QC J3V 6B7 Phone: (450) 441-4451 x 4250

www.ktmcanada.com

2.7 Operating noise warning

This product should be checked for necessary repair or replacement parts if the motorcycle noise has increased significantly through use. Otherwise, the owner may become subject to penalties under the applicable ordinances.

2.8 **Consumer rights**

Warranty claims should be submitted to a KTM workshop. If you are not satisfied, please contact: KTM North America, Inc., Customer Support, 1119 Milan Ave., Amherst, OH 44001, USA Phone: (440) 985-3553 www.ktmusa.com KTM Canada, Inc., Customer Support, 1375-1 Marie-Victorin, Saint-Bruno, QC J3V 6B7 Phone: (450) 441-4451 x 4250 www.ktmcanada.com

Different rights may apply, according to national or regional legislation.

2.9 Tampering warning

Tampering with the noise control system is prohibited. Federal law prohibits the following acts or the causing thereof:

- 1 The removal or rendering inoperative by any person other than for purposes of maintenance, repair, or replacement, of any device or element of design incorporated into any new vehicle for the purpose of noise control prior to its sale or delivery to the ultimate purchaser or while it is in use, or
- the use of the vehicle after such device or element of design has been removed or rendered inoperative by any person. 2

Among those acts presumed to constitute tampering are the acts listed below:

- Removal or puncturing of the main silencer, baffles, header pipes or any other components which conduct exhaust gases. 1
- 2 Removal or puncturing of any part of the intake system.
- 3 Lack of proper maintenance.
- 4 Replacing any moving part of the vehicle, or parts of the exhaust or intake system, with parts other than those specified by the manufacturer.

2.10 Safe operation

Danger

Danger of accidents Danger arising from the rider's judgement being impaired.

Do not operate the vehicle while under the influence of alcohol, drugs and certain medications or physically or mentally impaired.

Danger

Danger of poisoning Exhaust gases are toxic and inhaling them may result in unconsciousness and/or death.

When running the engine, always make sure there is sufficient ventilation, and do not start or run the engine in an enclosed space without an effective exhaust extraction system.



Warning

Danger of burns Some vehicle components become very hot when the vehicle is operated.

- Do not touch hot components such as exhaust system, radiator, engine, shock absorber, and the brake system. Allow these components to cool down before starting work on them.

Only operate the vehicle when it is in perfect technical condition, in accordance with its intended use, and in a safe and environmentally compatible manner.

An appropriate driver's license is needed to ride the vehicle on public roads.

Have malfunctions that impair safety promptly eliminated by an authorized KTM workshop.

Adhere to the information and warning labels on the vehicle.

2.11 Protective clothing

Warning Bisk of in

Risk of injury Missing or poor protective clothing presents an increased safety risk.

- Wear protective clothing (helmet, boots, gloves, pants and jacket with protectors) every time you ride the vehicle. Always wear protective clothing that is in good condition and meets the legal requirements.

In the interest of your own safety, KTM recommends that you only operate the vehicle while wearing protective clothing.

2.12 Work rules

Special tools are necessary for certain tasks. The tools are not contained in the vehicle but can be ordered under the number in parentheses. E.g.: bearing puller (15112017000)

During assembly, non-reusable parts (e.g. self-locking screws and nuts, seals and seal rings, O-rings, pins, lock washers) must be replaced by new parts.

In some instances, a thread locker (e.g. **Loctite**[®]) is required. The manufacturer instructions for use must be followed. After disassembly, clean the parts that are to be reused and check them for damage and wear. Change damaged or worn parts. After you complete the repair or service work, check the operating safety of the vehicle.

2.13 Environment

If you use your motorcycle responsibly, you can ensure that problems and conflicts do not occur. To protect the future of the motorcycle sport, make sure that you use your motorcycle legally, display environmental consciousness, and respect the rights of others. When disposing of used oil, other operating and auxiliary fluids, and used components, comply with the laws and regulations of the respective country.

Because motorcycles are not subject to the EU regulations governing the disposal of used vehicles, there are no legal regulations that pertain to the disposal of an end-of-life motorcycle. Your authorized KTM dealer will be glad to advise you.

2.14 Owner's Manual

It is important that you read this Owner's Manual carefully and completely before making your first trip. The Owner's Manual contains useful information and many tips on how to operate, handle, and maintain your motorcycle. Only then will you find out how to customize the vehicle ideally for your own use and how you can protect yourself from injury.

Keep the Owner's Manual in an accessible place to enable you to refer to it as needed.

If you would like to know more about the vehicle or have questions on the material you read, please contact an authorized KTM dealer. The Owner's Manual is an important component of the vehicle and should be handed over to the new owner if the vehicle is sold.

3 IMPORTANT NOTES

3.1 Guarantee, warranty

The work prescribed in the service schedule must be carried out by an authorized KTM workshop only and confirmed in the customer's service record and in the **KTM dealer.net**; otherwise, all warranty claims will be void. No warranty claims can be considered for damage resulting from manipulations and/or alterations to the vehicle.

Additional information on the guarantee or warranty and the procedures involved can be found in the service record.

3.2 Operating and auxiliary substances

A Warning

Environmental hazard Improper handling of fuel is a danger to the environment.

Do not allow fuel to get into the ground water, the ground, or the sewage system.

Use operating and auxiliary substances (such as fuel and lubricants) as specified in the Owner's Manual.

3.3 Spare parts, accessories

For your own safety, only use spare parts and accessory products that are approved and/or recommended by KTM and have them installed by an authorized KTM workshop. KTM accepts no liability for other products and any resulting damage or loss. Certain spare parts and accessory products are specified in parentheses in the descriptions. Your KTM dealer will be glad to advise you.

The current **KTM PowerParts** for your vehicle can be found on the KTM website. International KTM Website: http://www.ktm.com

3.4 Service

A prerequisite for perfect operation and prevention of premature wear is that the service, care, and tuning work on the engine and chassis is properly carried out as described in the Owner's Manual. Incorrect adjustment and tuning of the engine and chassis can lead to damage and breakage of components.

Use of the vehicle under difficult conditions, such as on sand or on wet and muddy surfaces, can lead to considerably more rapid wear of components such as the drive train, brake system, or suspension components. For this reason, it may be necessary to inspect or replace parts before the next scheduled service.

It is imperative that you adhere to the stipulated run-in times and service intervals. If you observe these exactly, you will ensure a much longer service life for your motorcycle.

3.5 Figures

The figures contained in the manual may depict special equipment.

In the interest of clarity, some components may be shown disassembled or may not be shown at all. It is not always necessary to disassemble the component to perform the activity in question. Please follow the instructions in the text.

3.6 Customer service

Your authorized KTM dealer will be happy to answer any questions you may have on your vehicle and KTM.

A list of authorized KTM dealers can be found on the KTM website. International KTM Website: http://www.ktm.com

4 VIEW OF VEHICLE

4.1 View of vehicle, front left (example)



4 VIEW OF VEHICLE



5 SERIAL NUMBERS

5.1 Chassis number

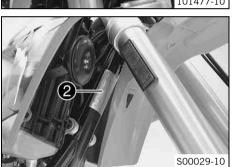


The chassis number **1** is stamped on the steering head on the right.

5.2 Type label

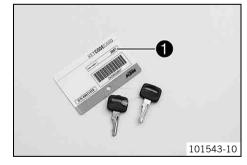


The type label USA **1** is fixed to the front of the steering head.



The type label Canada 2 is fixed to the front of the front pipe.

5.3 Key number

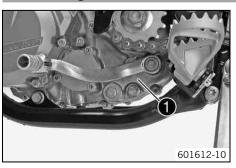


Key number **1** for the ignition and steering lock is indicated on the **KEYCODECARD**.

lnfo

You need the key number to order a replacement key. Keep the **KEYCODECARD** in a safe place.

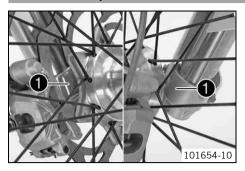
5.4 Engine number



The engine number ${\bf \bullet}$ is stamped on the left side of the engine under the engine sprocket.

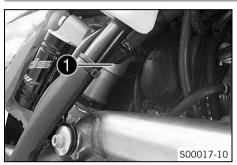
5 SERIAL NUMBERS

5.5 Fork part number



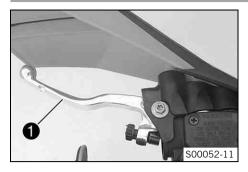
The fork part number **1** is stamped on the inner side of the fork stub.

5.6 Shock absorber part number



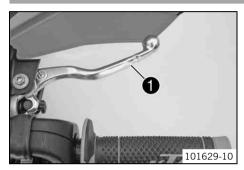
The shock absorber part number ${\bf 0}$ is stamped on the top of the shock absorber above the adjusting ring on the engine side.

6.1 Clutch lever



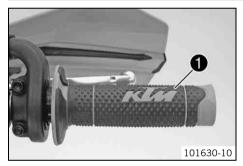
The clutch lever **1** is fitted on the left side of the handlebar. The clutch is hydraulically operated and self-adjusting.

6.2 Hand brake lever



Hand brake lever \bullet is located on the right side of the handlebar. The hand brake lever is used to activate the front brake.

6.3 Throttle grip



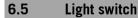
The throttle grip \bullet is fitted on the right side of the handlebar.

6.4 Horn button



The horn button **1** is fitted on the left side of the handlebar. **Possible states**

- Horn button in neutral position
- Horn button pressed The horn is operated in this position.





The light switch **1** is fitted on the left side of the handlebar.

Possible states

i occibio ciuto	•
≣D	Low beam on – The light switch is turned downward. In this position, the low beam and tail light are switched on.
≣D	High beam on – The light switch is turned upward. In this position, the high beam and the tail light are switched on.

6.6 **Turn signal switch**



Turn signal switch **1** is fitted on the left side of the handlebar.

Possible states

	Turn signal light off
令	Turn signal light, left, on – The turn signal switch is pressed to the left. The turn signal switch returns to the middle position after activation.
₽	Turn signal light, right, on – The turn signal switch is pressed to the right. The turn signal switch returns to the middle position after activation.

To switch off the turn signal, press the turn signal switch toward the switch housing.

6.7 **Emergency OFF switch**



The emergency OFF switch **1** is fitted on the right side of the handlebar.

Possible states

\bigotimes	Ignition off – In this position, the ignition circuit is interrupted, a run- ning engine stops, and a non-running engine will not start.
\bigcirc	Ignition on – In this position, the ignition circuit is closed and the engine can be started.

6.8 Electric starter button



Electric starter button **1** is fitted on the right side of the handlebar.

Possible states

- Electric starter button (3) in basic position •
- Electric starter button (9) pressed In this position, the electric starter is actuated. •

6.9 **Overview of indicator lamps**



Possible states High beam indicator light lights up blue – High beam is switched on. ΞC FI warning lamp (MIL) lights up/flashes orange – The OBD has detected an emission- or safety-critical fault. The fuel level warning lamp lights up orange - The fuel level has reached the reserve mark. Turn signal indicator light flashes green – Turn signal is switched on. 谷县

6.10 **Ignition** lock



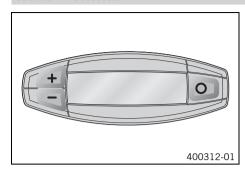
The ignition lock **1** is on the right behind the headlight mask.

Possible states

\bigotimes	Ignition off – In this position, the ignition circuit is interrupted, a run- ning engine stops, and a non-running engine will not start.
\bigcirc	Ignition on – In this position, the ignition circuit is closed, and the engine can be started.

6.11 Speedometer

6.11.1 Overview

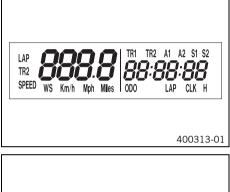


- Press the button
 ^O to change the display mode or change to one of the Setup menus.
- Press the button \pm to control different functions.
- Press the button to control different functions.

Info

When the vehicle is delivered, only the **SPEED/H** and **SPEED/0D0** display modes are activated.

6.11.2 Activation and test



Activating the speedometer

The speedometer is activated when one of the buttons is pressed or an impulse comes from the wheel speed sensor.

Display test

To enable you to check that the display is functioning properly, all display segments light up briefly.

WS (wheel size)

After the display function check, the wheel size WS is displayed briefly.



Info

The number 2205 equals the circumference of the 21" front wheel with standard tires.

The display then changes to the last selected mode.

6.11.3 Tripmaster switch

(Option: Tripmaster switch)

The tripmaster switch is used to control the functions of the speedometer from the handlebar.

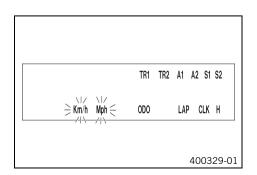
lnfo

The trip master is an optional accessory.

6.11.4 Setting kilometers or miles

• Info

If you change the unit of measure, the **ODO** value is retained and converted accordingly. The values **TR1**, **TR2**, **A1**, **A2** and **S1** are cleared when the unit of measure is changed.



Condition

The motorcycle is stationary.

- Press the button O briefly and repeatedly until H appears at the bottom right of the display.
 - Press the button O for 3 5 seconds.
 - \checkmark The Setup menu is displayed and the active functions are shown.
- Press the button **O** repeatedly until the **Km/h/Mph** display flashes.

Adjusting Km/h

- Press the button +.

Adjusting Mph

- Press the button -.

- Press the button O for 3 5 seconds.
 - The settings are stored and the Setup menu is closed.

Info

If no button is pressed for 20 seconds, or if no impulse comes from the wheel speed sensor, the settings are automatically saved and the Setup menu is closed.

6.11.5 Adjusting the speedometer functions

∋TŘÍ∈TR2 A1 A2 S1 S2

LAP CLK H

400318-01

0D0

Info

Km/h Mph

When the vehicle is delivered, only the SPEED/H and SPEED/ODO display modes are activated.

Co	nd	iti	on

The motorcycle is stationary.

- Press the button O briefly and repeatedly until **H** appears at the bottom right of the display.
- Press the button O for 3 5 seconds.
- The Setup menu is displayed and the activated functions are shown.
- . . . + | - - |on O briefly.

Activating a function

- Press the button +.
 - The symbol remains on the screen and the display changes to the next function.

- The symbol on the screen goes out and the display changes to the next function.
- All desired functions are activated or deactivated accordingly.
- Press the button \bigcirc for 3 5 seconds.

Info

If no button is pressed for 20 seconds, or if no impulse comes from the wheel speed sensor, the settings are automatically saved and the Setup menu is closed.

6.11.6 Setting the clock



Condition

The motorcycle is stationary.

- Press the button O briefly and repeatedly until CLK appears at the bottom right of the display.
- Press the button \bigcirc for 3 5 seconds.
 - ✓ The hour display flashes.
- Set the hour display with the button \pm and/or button \equiv .
- Press the button O briefly.
 - \checkmark The next segment of the display flashes and can be set.
- You can set the following segments in the same way as the hours by pressing the button + and the button -.

Info

The seconds can only be set to zero.

- Press the button O for 3 5 seconds.
- ✓ The settings are stored and the Setup menu is closed.

Act	tivating a function
	 The selected function flashes.
-	Change to the desired function by pressing the butto

Deactivating the function

- Press the button -.
- - The settings are stored and the Setup menu is closed.

19

Info

If no button is pressed for 20 seconds, or if no impulse comes from the wheel speed sensor, the settings are automatically saved and the Setup menu is closed.

6.11.7 **Querying lap time**

SPEED

Km/h

Info

This function can be called up only if lap times are measured.

The motorcycle is stationary. the display. Press the button O briefly. ✓ LAP 1 appears on the left side of the display. LAP Laps 1-10 can be displayed by pressing the button \pm . The button - has no function. Press the button O briefly. Next display mode 400321-01 Info If an impulse is received from the wheel speed sensor, the left side of the

6.11.8 **Display mode SPEED (speed)**



Press the button O briefly and repeatedly until SPEED appears on the left side of the display.

The current speed is displayed in the **SPEED** display mode. The current speed can be displayed in **Km/h** or **Mph**.

Info

Making the setting according to the country. When an impulse comes from the front wheel, the left side of the speedometer display changes to the SPEED mode and the current speed is shown.

400316-01

6.11.9 **Display mode SPEED/H (operating hours)**

00 06-3

Condition

- The motorcycle is stationary.
- Press the button O briefly and repeatedly until **H** appears at the bottom right of the _ display.

In display mode **H**, the operating hours of the engine are displayed. The operating hours counter stores the total traveling time.

Info

The operating hour counter is necessary for ensuring that service work is carried out at the right intervals.

If the speedometer is in **H** display mode at the start of the journey, it automatically changes to the ODO display mode.

The **H** display mode is suppressed during the journey.

Press the button +.	No function
Press the button –.	No function
Press the button O for 3 - 5 seconds.	The display changes to the Setup menu of the speedometer functions.
Press the button O briefly.	Next display mode

Condition

Press the button O briefly and repeatedly until LAP appears at the bottom right of

display changes back to the SPEED mode.

6.11.10 Display mode SPEED/CLK (clock)



 Press the button O briefly and repeatedly until CLK appears at the bottom right of the display.

The time is displayed in **CLK** display mode.

Press the button $+$.	No function
Press the button –.	No function
Press the button \bigcirc for 3 - 5 seconds.	The display changes to the Setup menu of the clock.
Press the button O briefly.	Next display mode

6.11.11 Display mode SPEED/LAP (lap time)



_	Press the button O briefly and repeatedly until LAP appears at the bottom right of
	the display.

In the LAP display mode, up to 10 lap times can be timed with the stop watch.

Info

If the lap time continues after you press the button –, 9 memory locations are already occupied.

Lap 10 must be timed with the button \pm .

Press the button \pm .	Starts or stops the clock.
Press the button –.	Stops the current lap time and saves it, and the stop watch starts the next lap.
Press the button O for 3 - 5 seconds.	The stop watch and the lap time are reset.
Press the button O briefly.	Next display mode

6.11.12 Display mode SPEED/ODO (odometer)



 Press the button O briefly and repeatedly until ODO appears at the bottom right of the display.

The total distance traveled is displayed in the **ODO** display mode.

Press the button \pm .	No function
Press the button –.	No function
Press the button O for 3 - 5 seconds.	-
Press the button O briefly.	Next display mode

6.11.13 Display mode SPEED/TR1 (trip master 1)

SPEED **55 TR1 ; 29.3** 400323-01 Press the button O briefly and repeatedly until TR1 appears at the top right of the display.

TR1 (trip master 1) runs constantly and counts to 999.9.

You can use it to measure trips or the distance between refueling stops.

TR1 is coupled with A1 (average speed 1) and S1 (stop watch 1).

- Info
 - If 999.9 is exceeded, the values of **TR1**, **A1** and **S1** are automatically reset to 0.0.

Press the button \pm .	No function
Press the button –.	No function
Press the button O for 3 - 5 seconds.	The TR1 , A1 and S1 displays are reset to 0.0.
Press the button O briefly.	Next display mode

6.11.14 Display mode SPEED/TR2 (trip master 2)

Press the button O briefly and repeatedly until TR2 appears at the top right of the display.

TR2 (trip master 2) runs constantly and counts up to 999.9.

The displayed value can be set manually with the button \pm and the button \equiv . This is a very practical function when riding using the road book.



The **TR2** value can also be corrected manually during the journey with the button \blacksquare and the button \blacksquare .

If 999.9 is exceeded, the value of **TR2** is automatically reset to 0.0.

Press the button \pm .	Increases value of TR2.
Press the button –.	Reduces value of TR2.
Press the button O for 3 - 5 seconds.	Deletes value of TR2 .
Press the button O briefly.	Next display mode

6.11.15 Display mode SPEED/A1 (average speed 1)



-	Press the button O briefly and repeatedly until A1 appears at the top right of the	
	display.	

A1 (average speed 1) shows the average speed calculated on the basis of TR1 (trip master 1) and S1 (stop watch 1).

The calculation of this value is activated by the first impulse of the wheel speed sensor and ends 3 seconds after the last impulse.

Press the button +.	No function
Press the button –.	No function
Press the button O for 3 - 5 seconds.	The TR1 , A1 and S1 displays are reset to 0.0.
Press the button O briefly.	Next display mode

6.11.16 Display mode SPEED/A2 (average speed 2)



Press the button O briefly and repeatedly until A2 appears at the top right of the display.

A2 (average speed 2) shows the average speed on the basis of the current speed if the stop watch S2 (stop watch 2) is running.



The displayed value can differ from the actual average speed if **S2** is not stopped after the ride.

Press the button $+$.	No function
Press the button –.	No function
Press the button \bigcirc for 3 - 5 seconds.	-
Press the button O briefly.	Next display mode

6.11.17 Display mode SPEED/S1 (stop watch 1)

00: 18:52 SPEED Km/h 400327-01

Press the button
 D briefly and repeatedly until S1 appears at the top right of the display.

 ${\bf S1}$ (stop watch 1) displays the journey time on the basis of ${\bf TR1}$ and continues when an impulse is received from the wheel speed sensor.

The calculation of this value starts with the first impulse of the wheel speed sensor and ends 3 seconds after the last impulse.

Press the button \pm .	No function
Press the button –.	No function
Press the button \bigcirc for 3 - 5 seconds.	Displays of TR1 , A1 and S1 are reset to 0.0.
Press the button O briefly.	Next display mode

6.11.18 Display mode SPEED/S2 (stop watch 2)



Press the button O briefly and repeatedly until S2 appears at the top right of the display.

S2 (stop watch 2) is a manual stop watch.

If **S2** is running in the background, the **S2** display flashes in the speedometer display.

Press the button +.	Starts or stops S2.
Press the button –.	No function
Press the button O for 3 - 5 seconds.	Displays of S2 and A2 are reset to 0.0.
Press the button O briefly.	Next display mode

6.11.19 Table of functions

Display	Press the button .	Press the button —.	Press the button O for 3 - 5 seconds.	Press the button O briefly.
Display mode SPEED/H (operating hours)	No function	No function	The display changes to the Setup menu of the speedometer functions.	Next display mode
Display mode SPEED/CLK (clock)	No function	No function	The display changes to the Setup menu of the clock.	Next display mode
Display mode SPEED/LAP (lap time)	Starts or stops the clock.	Stops the current lap time and saves it, and the stop watch starts the next lap.	The stop watch and the lap time are reset.	Next display mode
Display mode SPEED/0D0 (odometer)	No function	No function	-	Next display mode
Display mode SPEED/TR1 (trip master 1)	No function	No function	The TR1 , A1 and S1 displays are reset to 0.0.	Next display mode
Display mode SPEED/TR2 (trip master 2)	Increases value of TR2.	Reduces value of TR2.	Deletes value of TR2.	Next display mode
Display mode SPEED/A1 (average speed 1)	No function	No function	The TR1 , A1 and S1 displays are reset to 0.0.	Next display mode
Display mode SPEED/A2 (average speed 2)	No function	No function	-	Next display mode
Display mode SPEED/S1 (stop watch 1)	No function	No function	Displays of TR1 , A1 and S1 are reset to 0.0.	Next display mode
Display mode SPEED/S2 (stop watch 2)	Starts or stops S2 .	No function	Displays of S2 and A2 are reset to 0.0.	Next display mode

6.11.20 Table of conditions and menu activation

Display	The motorcycle is stationary.	Menu can be acti- vated
Display mode SPEED/H (operating hours)	•	
Display mode SPEED/CLK (clock)		•
Display mode SPEED/LAP (lap time)		•
Display mode SPEED/TR1 (trip master 1)		•
Display mode SPEED/TR2 (trip master 2)		•
Display mode SPEED/A1 (average speed 1)		•
Display mode SPEED/A2 (average speed 2)		•
Display mode SPEED/S1 (stop watch 1)		•
Display mode SPEED/S2 (stop watch 2)		•

6.12 Opening filler cap

Danger

Fire hazard Fuel is highly flammable.

- Never refuel the vehicle near open flames or burning cigarettes, and always switch off the engine first. Be careful that no
 fuel is spilt, especially on hot vehicle components. Clean up spilt fuel immediately.
- Fuel in the fuel tank expands when warm and can escape if the tank is overfilled. See the notes on refueling.



Warning

Danger of poisoning Fuel is poisonous and a health hazard.

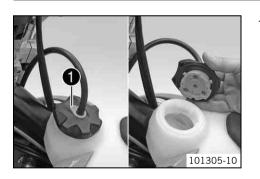
Avoid contact between fuel and skin, eyes and clothing. Do not inhale fuel vapors. If fuel gets into your eyes, rinse immediately with water and contact a doctor. Wash affected skin areas immediately with soap and water. If fuel is swallowed, contact a doctor immediately. Change clothing that has come into contact with fuel. Store fuel in a suitable canister according to regulations and keep it out of the reach of children.



Warning

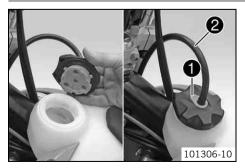
Environmental hazard Improper handling of fuel is a danger to the environment.

- Do not allow fuel to get into the ground water, the ground, or the sewage system.



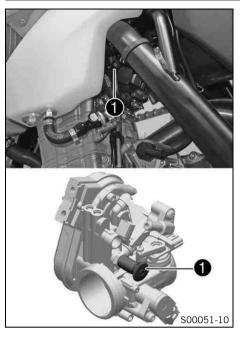
 Press release button ①, turn filler cap counterclockwise and lift it upwards and remove.

6.13 Closing filler cap



- Replace the filler cap and turn clockwise until the release button **1** locks in place.
 - Route the fuel tank breather hose **2** without kinking.

6.14 Idle speed adjusting screw



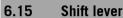
The idle speed adjusting screw **1** is located on the throttle valve body at the top left. The idle speed adjusting screw has two functions.

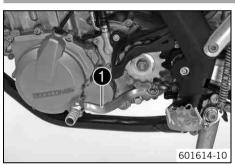
Turning it controls the idle speed.

Pulling it out all the way raises the idle speed during a cold start.

Possible states

- RPM increase activated Idle speed adjusting screw is pulled out all the way.
- RPM increase deactivated Idle speed adjusting screw is pushed in all the way.

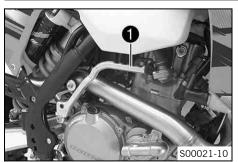




Shift lever **1** is mounted on the left side of the engine.

 The gear positions can be seen in the photograph. The neutral or idle position is between the first and second gears.





The kick starter ① is fitted on the right side of the engine. The engine can be started either with the kick starter or the electric starter. The top part of the kick starter pivots.



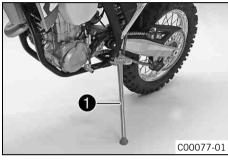
Before riding, swing the top part of the kick starter inward toward the engine.

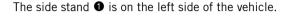
6.17 Foot brake lever



Foot brake lever **1** is located in front of the right footrest. The foot brake lever is used to activate the rear brake.

6.18 Side stand





The side stand is used to park the motorcycle.

lnfo

When you are riding, the side stand **1** must be folded up and secured with the rubber band **2**.

6.19 Steering lock



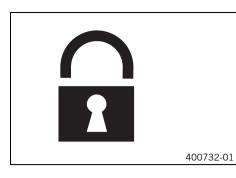
Steering lock ● is fitted on the left side of the steering head. The steering lock is used to lock the steering. Steering, and therefore riding, is no longer possible.

6.20 Locking the steering

Note

Danger of damage The parked vehicle may roll away or fall over.

- Always place the vehicle on a firm and even surface.



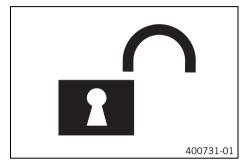
- Park the vehicle.
- Turn the handlebar as far as possible to the right.
- Insert the key in the steering lock, turn it to the left, press it in and turn it to the right. Remove the key.

✓ Steering is no longer possible.



Never leave the key in the steering lock.

6.21 Unlocking the steering



- Insert the key in the steering lock, turn it to the left, pull it out and turn it to the right. Remove the key.
 - You can now steer the bike again.



Never leave the key in the steering lock.

7.1 Advice on first use

Danger

Danger of accidents Danger arising from the rider's judgement being impaired.

 Do not operate the vehicle while under the influence of alcohol, drugs and certain medications or physically or mentally impaired.



Warning

Risk of injury Missing or poor protective clothing presents an increased safety risk.

Wear protective clothing (helmet, boots, gloves, pants and jacket with protectors) every time you ride the vehicle. Always
wear protective clothing that is in good condition and meets the legal requirements.

Warning

Danger of crashing Poor vehicle handling due to different tire tread patterns on front and rear wheels.

- The front and rear wheels must be fitted with tires with similar tread patterns to prevent loss of control over the vehicle.



Warning

Danger of accidents Critical riding behavior due to inappropriate riding.

- Adapt your riding speed to the road conditions and your riding ability.



Danger of accidents Accident risk caused by presence of a passenger.

- Your vehicle is not designed to carry passengers. Do not ride with a passenger.



Danger of accidents Failure of brake system.

- If the foot brake lever is not released, the brake linings drag continuously. The rear brake may fail due to overheating. Take your foot off the foot brake lever when you are not braking.



Warning

Danger of accidents Unstable riding behavior.

- Do not exceed the maximum permissible weight and axle loads.



Warning

Risk of misappropriation Usage by unauthorized persons.

- Never leave the vehicle while the engine is running. Secure the vehicle against use by unauthorized persons.

Info

When using your motorcycle, remember that others may feel disturbed by excessive noise.

- Make sure that the pre-delivery inspection work has been carried out by an authorized KTM workshop.
- ✓ You receive a delivery certificate and the service record at vehicle handover.
- Before your first trip, read the entire operating instructions carefully.
- Get to know the controls.
- Adjust the basic position of the clutch lever. (p. 64)
- Adjust the free travel of the hand brake lever. (* p. 66)
- Adjust the basic position of the foot brake lever.

 (* p. 70)
- Adjust the basic position of the shift lever. 4 (* p. 91)
- Get used to handling the motorcycle on a suitable piece of land before making a longer trip.

Info

Offroad, you should be accompanied by another person on another machine so that you can help each other.

- Try also to ride as slowly as possible and in a standing position to get a better feeling for the vehicle.
- Do not make any offroad trips that over-stress your ability and experience.
- Hold the handlebar firmly with both hands and keep your feet on the footrests when riding.
- If you carry any baggage, make sure it is fixed firmly as close as possible to the center of the vehicle and ensure even weight distribution between the front and rear wheels.

• Info Moto

Motorcycles react sensitively to any changes of weight distribution.

 Do not exceed the overall maximum permitted weight and the axle loads. Guideline

Maximum permissible overall weight	335 kg (739 lb.)
Maximum permissible front axle load	145 kg (320 lb.)
Maximum permissible rear axle load	190 kg (419 lb.)

7.2 Running-in the engine

During the running-in phase, do not exceed the specified engine speed and engine performance.
 Guideline

Maximum engine speed		
During the first operating hour	7,000 rpm	
Maximum engine performance		
During the first 3 operating hours $\leq 75 \%$		

- Avoid fully opening the throttle!

7.3 Preparing the vehicle for difficult riding conditions

lnfo

Use of the vehicle under difficult conditions, such as on sand or on wet and muddy surfaces, can lead to considerably more rapid wear of components such as the drive train, brake system, or suspension components. For this reason, it may be necessary to inspect or replace parts before the next scheduled service.

- KTM recommends that you use the specified engine oil for difficult riding conditions and to increase performance.

Engine oil (SAE 10W/60) (00062010035) (* p. 109)

- Clean the air filter and air filter box. ◀ (♥ p. 54)

• Info Cheo

Check the air filter approx. every 30 minutes.

- Seal the air filter box. 🔌 (🕶 p. 55)
- Additionally secure the rubber grip. (* p. 63)
- Check the electrical connector for humidity and corrosion and to ensure it is firmly seated.
 - » If humidity, corrosion or damage is found:
 - Clean and dry the connector, or change it if necessary.

Difficult riding conditions are:

- Rides at low low temperature or in snow. (p. 31)

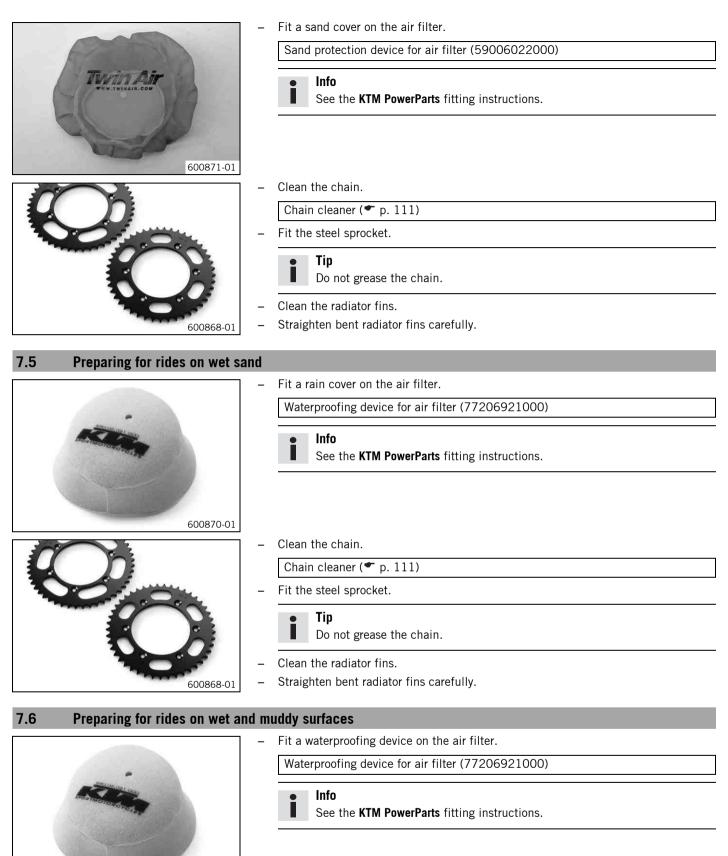
7.4 Preparing for rides on dry sand



- Fit a dust cover on the air filter.

Dust protection device for air filter (77206920000)

Info See the KTM PowerParts fitting instructions.

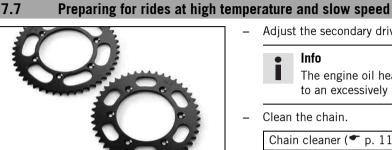


600870-01



7.7

- Fit the steel sprocket.
- Clean the motorcycle. (* p. 97)
- Straighten bent radiator fins carefully. _



600868-01

Adjust the secondary drive to the road conditions.

Info

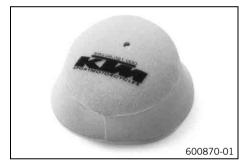
The engine oil heats up quickly when the clutch is operated frequently due to an excessively high secondary drive.

Clean the chain.

Chain cleaner (* p. 111)

- Clean the radiator fins. _
- Straighten bent radiator fins carefully. _
- _ Check the coolant level. (* p. 88)

7.8 Preparing for rides at low temperature or in snow



Fit a waterproofing device on the air filter.

Waterproofing device for air filter (77206921000)

Info

_

See the KTM PowerParts fitting instructions.

8 RIDING INSTRUCTIONS

32

8.1 Checks and maintenance work when preparing for use

lnfo

Before riding the vehicle, always check its condition and operating safety. The vehicle must be in perfect technical condition when used.

- Check the electrical system.

- Check the front brake linings. (* p. 68)
- Check the rear brake linings. (***** p. 72)
- Check that the brake system is functioning properly.

- Check the tire condition. (* p. 76)

- Check the air filter.
- Check the settings of all controls and ensure that they can be operated smoothly.
- Check all screws, nuts, and hose clamps regularly for tightness.
- Check the fuel supply.

8.2 Starting

Danger

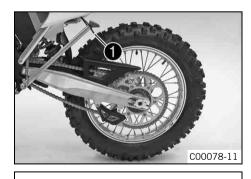
Danger of poisoning Exhaust gases are toxic and inhaling them may result in unconsciousness and/or death.

 When running the engine, always make sure there is sufficient ventilation, and do not start or run the engine in an enclosed space without an effective exhaust extraction system.

Note

Engine failure High engine speeds in cold engines have a negative effect on the service life of the engine.

Always warm up the engine at low engine speeds.





- Raise the motorcycle off of the stand and secure the stand with the rubber band **1**.

- Shift transmission to neutral.
- Turn the key in the ignition lock to the position \bigcirc .
- Turn the emergency OFF switch to the position \bigcirc .

Condition

Ambient temperature: < 20 °C (< 68 °F)

- Pull the idle speed adjusting screw all the way out.
- Press the electric starter button or press the kick starter robustly through its full range.



Press the electric starter button for at most 5 seconds. Wait for a least 5 seconds before trying again.

Warning lamp FI lights up briefly as a functional control when starting.

8 RIDING INSTRUCTIONS

8.3 Starting off

• Info

8

If your bike has lights, switch them on before riding. You will then be seen earlier by other motorists. When you are riding, the side stand must be folded up and secured with the rubber band.

- Pull the clutch lever, engage 1st gear, release the clutch lever slowly and simultaneously open the throttle carefully.

A	Shifting,	
.4	Nnitting	riaina
	Juning,	TIUME

Warning

Danger of accidents If you change down at high engine speed, the rear wheel can lock up.

- Do not change into a low gear at high engine speed. The engine races and the rear wheel can lock up.

Info

If you hear unusual noises while riding, stop immediately, switch off the engine, and contact an authorized KTM workshop. First gear is used for starting off or for steep inclines.

- When conditions allow (incline, road situation, etc.), you can shift into a higher gear. To do so, release the throttle while simultaneously pulling the clutch lever, shift into the next gear, release the clutch, and open the throttle.
- After reaching maximum speed by fully opening the throttle grip, turn the throttle back so it is ³/₄ open. This will barely reduce the speed but fuel consumption will be considerably lower.
- Always open the throttle only as much as the engine can handle abrupt throttle opening increases fuel consumption.
- To shift down, brake and close the throttle at the same time.
- Pull the clutch lever and shift into a lower gear, release the clutch lever slowly, and open the throttle or shift again.
- Switch off the engine if you expect to be standing for a long time.

Guideline

≥ 2 min

- Avoid frequent and longer slipping of the clutch. This heats the engine oil, the engine, and the cooling system.
- Ride with a lower engine speed instead of with a high engine speed and a slipping clutch.

8.5 Braking

Warning

Danger of accidents If you brake too hard, the wheels can lock.

- Adapt your braking to the traffic situation and the road conditions.



Warning

Warning

- **Danger of accidents** Reduced braking efficiency caused by spongy pressure point of front or rear brake.
- Check the brake system and do not continue riding. (Your authorized KTM workshop will be glad to help.)



- **Danger of accidents** Reduced braking efficiency due to a wet or dirty brake system.
 - Clean or dry a dirty or wet brake system by riding and braking gently.
- On sandy, wet or slippery surfaces, use the rear brake.
- Braking should always be completed before you go into a bend. Change down to a lower gear appropriate to your road speed.
- Make use of the braking effect of the engine when driving down long downhill stretches. To do so, shift back one or two gears, but
 do not overrev the engine. You will need to apply the brakes far less often and the brake system will not overheat.

8 RIDING INSTRUCTIONS

8.6 Stopping, parking

Warning

Warning

Risk of misappropriation Usage by unauthorized persons.

- Never leave the vehicle while the engine is running. Secure the vehicle against use by unauthorized persons.

Danger of burns Some vehicle components become very hot when the vehicle is operated.

- Do not touch hot components such as exhaust system, radiator, engine, shock absorber, and the brake system. Allow these components to cool down before starting work on them.

Note

Danger of damage The parked vehicle may roll away or fall over.

- Always place the vehicle on a firm and even surface.

Note

Fire hazard Some vehicle components become very hot when the vehicle is operated.

 Do not park the vehicle near flammable or explosive substances. Do not place objects on the vehicle while it is still warm from being run. Always let the vehicle cool first.

Note

Material damage Damage and destruction of components by excessive load.

- The side stand is designed for the weight of the motorcycle only. Do not sit on the motorcycle when it is supported by the side stand only. The side stand and/or the frame could be damaged and the motorcycle could fall over.
- Brake the motorcycle.
- Shift transmission to neutral.
- While the engine is idling, turn the key in the ignition lock to the position \boxtimes .
- Park the motorcycle on firm ground.

8.7 Transport

Note

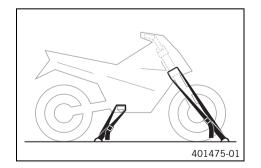
Danger of damage The parked vehicle may roll away or fall over.

– Always place the vehicle on a firm and even surface.

Note

Fire hazard Some vehicle components become very hot when the vehicle is operated.

 Do not park the vehicle near flammable or explosive substances. Do not place objects on the vehicle while it is still warm from being run. Always let the vehicle cool first.



- Switch off the engine.
- Use tension belts or other suitable devices to secure the motorcycle against accidents or falling over.



8 RIDING INSTRUCTIONS

8.8 Refueling

Danger

Fire hazard Fuel is highly flammable.

- Never refuel the vehicle near open flames or burning cigarettes, and always switch off the engine first. Be careful that no
 fuel is spilt, especially on hot vehicle components. Clean up spilt fuel immediately.
- Fuel in the fuel tank expands when warm and can escape if the tank is overfilled. See the notes on refueling.

Warning

Danger of poisoning Fuel is poisonous and a health hazard.

Avoid contact of the fuel with skin, eyes and clothing. Do not inhale fuel vapors. If fuel gets into your eyes, rinse immediately with water and contact a doctor. Wash affected skin areas immediately with soap and water. If fuel is swallowed, contact a doctor immediately. Change clothing that has come into contact with fuel.

Note

Material damage Premature clogging of the fuel filter.

- In some countries and regions, the available fuel quality and cleanliness may not be sufficient. This will result in problems with the fuel system. (Your authorized KTM workshop will be glad to help.)
- Only refuel with clean fuel that meets the specified standards.

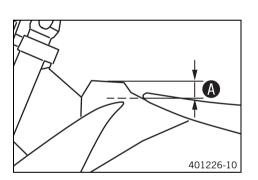


Warning

Environmental hazard Improper handling of fuel is a danger to the environment.

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- Do not allow fuel to get into the ground water, the ground, or the sewage system.



- Switch off engine.
- Open the filler cap. (* p. 24)

Measurement of		35 mm (1.38 in)	
Total fuel tank capacity, approx.	8.5 l (2.25 US gal)	Super unleaded (ROZ 95/RON 95/PON 91) (, p. 110)	

Close the filler cap. (🕶 p. 24)

SERVICE SCHEDULE 9

9.1 Service schedule

	S1N	\$15A	\$30A
Read out the fault memory using the KTM diagnostics tool. 🔌	•	•	•
Check that the electrical equipment is functioning properly.	•	•	•
Check and charge the battery. 🔌		•	•
Check the front brake linings. (* p. 68)		•	•
Check the rear brake linings. (* p. 72)		•	•
Check the brake discs. (* p. 66)		•	•
Check the brake lines for damage and leakage.		•	•
Check the rear brake fluid level. (p. 70)		•	•
Check the free travel of the foot brake lever. (p. 70)		•	•
Check the frame and swingarm. 🔌		•	•
Check the swingarm bearing. 🔧			•
Check the heim joints at the top and bottom of the shock absorber. 🔌		•	•
Check the tire condition. (* p. 76)	•	•	•
Check the tire air pressure. (p. 77)	•	•	•
Check the wheel bearing for play. 🔧		•	•
Check the wheel hubs. 🔧		•	•
Check the rim run-out. 🔧	•	•	•
Check the spoke tension. (* p. 77)	•	•	•
Check the chain, rear sprocket, engine sprocket and chain guide. (* p. 60)		•	•
Check the chain tension. (* p. 59)	•	•	•
Grease all moving parts (e.g., side stand, hand lever, chain,) and check for smooth operation. 🔌		•	•
Check/correct the fluid level of the hydraulic clutch. (* p. 64)		•	•
Check the front brake fluid level. (* p. 67)		•	•
Check the free travel of the hand brake lever. (* p. 66)		•	•
Check the steering head bearing play. (* p. 50)	٠	•	٠
Check the valve clearance. 🔌	•		•
Check the clutch. 🔺			•
Change the engine oil and oil filter and clean the oil screens. 🔌 (🕶 p. 94)	•	•	•
Check all hoses (e. g., fuel, cooling, bleeding, drainage) and sleeves for cracking, leaks, and incorrect routing.	•	•	•
Check the antifreeze and coolant level. (* p. 87)	•	•	•
Check the cables for damage and routing without sharp bends. 🔧		•	•
Check that the cables are undamaged, routed without sharp bends and set correctly.	•	•	•
Clean the air filter and air filter box. 🔧		•	•
Change the glass fiber yarn filling of the main silencer. 🔌 (🕶 p. 55)			•
Check the screws and nuts for tightness. 🔌	•	•	•
Check the headlight setting. (* p. 85)	•	•	•
Change the fuel screen. 🔌 (🕶 p. 93)	•	•	•
Check the fuel pressure. 🔺		•	•
Adjust the idle speed. 🔌 (🕶 p. 91)	•	•	•
Check that the radiator fan is functioning properly. 🔧	•	•	•
Final check: Check the vehicle for roadworthiness and take a test ride.	•	•	•
Read out the fault memory using the KTM diagnostics tool after a test ride.	•	•	•
Make the service entry in KTM DEALER.NET and in the service record.	•	•	•

S1N: Once after 1 operating hour

S15A: Every 15 operating hours **S30A:** Every 30 operating hours/after every race

9 SERVICE SCHEDULE

9.2 Service work (as additional order)

	\$15N	S45A	\$105A	J1A
Change the front brake fluid. 🔧				٠
Change the rear brake fluid. 🔧				٠
Change the hydraulic clutch fluid. 🔌 (🕶 p. 64)				٠
Grease the steering head bearing. 🔌 (🕶 p. 51)				٠
Clean the spark arrestor. \star				•
Perform a fork service. 🔌	•	•		
Service the shock absorber. 🔌		•		
Change the spark plug and spark plug connector. 🔧			•	
Change the piston. 🔺			•	
Check/measure the cylinder. 🔌			•	
Check the cylinder head. 🔧			•	
Check the valves, valve springs, and valve spring seats. 🔌			•	
Check the camshaft and cam lever. 🔧			•	
Change the connecting rod, conrod bearing and crank pin. 🔌			•	
Check the transmission and shift mechanism. 🔌			•	
Check the oil pressure regulator valve. 🔧			•	
Check the oil pumps and lubrication system. 🔧			•	
Check the timing assembly. 🔺			•	
Change all engine bearings. 🔌			•	

S15N: Once after 15 operating hours

S45A: Every 45 operating hours

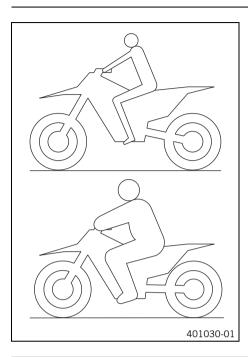
S105A: Every 105 operating hours/every 50 operating hours when used for motorsports

J1A: Annually

10.1 Checking the basic suspension setting against the rider's weight

Info

When adjusting the basic suspension setting, first adjust the shock absorber and then the fork.



- For optimal motorcycle riding characteristics and to avoid damage to forks, shock absorbers, swingarm and frame, the basic settings of the suspension components must match the rider's weight.
- As delivered, KTM offroad motorcycles are adjusted for a standard rider weight (with full protective clothing).

Guideline

Standard rider weight	75 85 kg (165 187 lb.)
	/ 0 00 Ng (100 10/ 10.)

- If the rider's weight is above or below the standard range, the basic setting of the suspension components must be adjusted accordingly.
- Small weight differences can be compensated by adjusting the spring preload, but in the case of large weight differences, the springs must be replaced.

10.2 Compression damping of shock absorber

The compression damping of the shock absorber is divided into two ranges: high-speed and low-speed.

High-speed and low-speed refer to the compression speed of the rear wheel suspension and not to the vehicle speed. The high-speed setting, for example, has an effect on the landing after a jump: the rear wheel suspension compresses more quickly. The low-speed setting, for example, has an effect when riding over long ground swells: the rear wheel suspension compresses more slowly.

These two ranges can be adjusted separately, although the transition between high-speed and low-speed is gradual. Thus, changes in the high-speed range affect the compression damping in the low-speed range and vice versa.

10.3 Adjusting the low-speed compression damping of the shock absorber

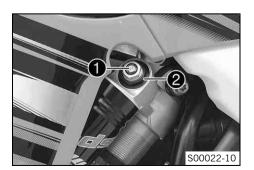
Caution

Danger of accidents Disassembly of pressurized parts can lead to injury.

The shock absorber is filled with high density nitrogen. Adhere to the description provided. (Your authorized KTM workshop will be glad to help.)

• Info

The low-speed setting can be seen during the slow to normal compression of the shock absorber.



Turn adjusting screw \bullet clockwise with a screwdriver up to the last perceptible click.

• Info

Do not loosen nut 2

 Turn back counterclockwise by the number of clicks corresponding to the shock absorber type.

Guideline

Compression damping, low-speed

Comfort	25 clicks	
Standard	20 clicks	
Sport	15 clicks	

Info

Turn clockwise to increase damping; turn counterclockwise to reduce damping.

10.4 Adjusting the high-speed compression damping of the shock absorber

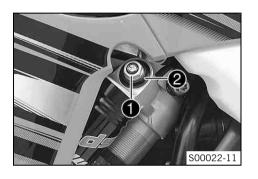
Caution

Danger of accidents Disassembly of pressurized parts can lead to injury.

 The shock absorber is filled with high density nitrogen. Adhere to the description provided. (Your authorized KTM workshop will be glad to help.)

Info

The high-speed setting can be seen during the fast compression of the shock absorber.



Turn adjusting screw **1** all the way clockwise with a socket wrench.

lnfo

Do not loosen nut **2**!

Turn back counterclockwise by the number of turns corresponding to the shock absorber type.

Guideline

Compression damping, high-speed		
Comfort	2 turns	
Standard	1.5 turns	
Sport	1.25 turns	

Info

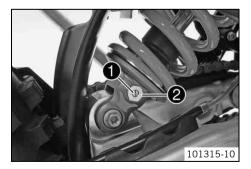
Turn clockwise to increase damping; turn counterclockwise to reduce damping.

10.5 Adjusting the rebound damping of the shock absorber

Caution

Danger of accidents Disassembly of pressurized parts can lead to injury.

 The shock absorber is filled with high density nitrogen. Adhere to the description provided. (Your authorized KTM workshop will be glad to help.)



- Turn adjusting screw ● clockwise up to the last perceptible click.



Do not loosen nut 2

 Turn back counterclockwise by the number of clicks corresponding to the shock absorber type.

Guideline

Rebound damping		
Comfort	28 clicks	
Standard	24 clicks	
Sport	22 clicks	

Info

Turn clockwise to increase damping; turn counterclockwise to reduce damping.

10.6 Measuring rear wheel sag unloaded

A 400988-10

Preparatory work

Raise the motorcycle with the lift stand. (p. 45) _

Main work

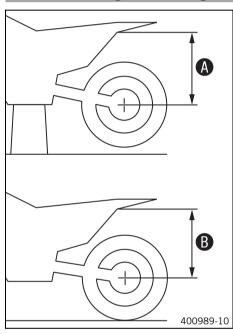
- Measure the distance as vertically as possible between the rear axle and a fixed point such as a mark on the side cover.
- Make note of the value as measurement **(3**).

Finishing work

_

Remove the motorcycle from the lift stand. (* p. 45)

10.7 Checking the static sag of the shock absorber



- Measure distance (of rear wheel unloaded. (, 40)
- Hold the motorcycle upright with the aid of an assistant. _
- Measure the distance between the rear axle and the fixed point again. _
- Note down the value as dimension **B**.



Info

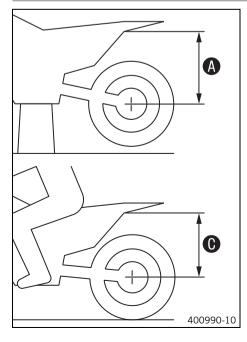
The static sag is the difference between measurements $\mathbf{0}$ and $\mathbf{0}$.

Check the static sag.

Static sag	33 35 mm (1.3 1.38 in)
-	

- If the static sag is less or more than the specified value:
 - Adjust the spring preload of the shock absorber. \checkmark (* p. 41)

10.8 Checking the riding sag of the shock absorber



- Measure distance (of rear wheel unloaded. (p. 40)
- With another person holding the motorcycle, the rider, wearing full protective clothing, sits on the seat in a normal sitting position (feet on footrests) and bounces up and down a few times.
 - ✓ The rear wheel suspension levels out.
- Another person now measures the distance between the rear axle and the fixed point.
- Note down the value as dimension $\boldsymbol{\Theta}$.

Info

Riding sag

The riding sag is the difference between measurements **()** and **()**.

Check the riding sag.

105... 115 mm (4.13... 4.53 in)

- If the riding sag differs from the specified measurement:
 - Adjust the riding sag. 🔌 (🕶 p. 41)

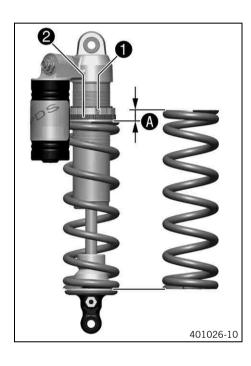
10.9 Adjusting the spring preload of the shock absorber 🔧

Caution

- Danger of accidents Disassembly of pressurized parts can lead to injury.
- The shock absorber is filled with high density nitrogen. Adhere to the description provided. (Your authorized KTM workshop will be glad to help.)

Info

Before changing the spring preload, make a note of the present setting, e.g., by measuring the length of the spring.



Preparatory work

- Remove shock absorber. 崤 (🕶 p. 52)
- After removing the shock absorber, clean it thoroughly.

Main work

- Loosen screw 1.
- Turn adjusting ring 2 until the spring is no longer under tension.

- Measure the overall spring length while the spring is not under tension.
- Tighten the spring by turning adjusting ring 2 to measurement 0.

Guideline

Spring preload	
Comfort	9 mm (0.35 in)
Standard	9 mm (0.35 in)
Sport	9 mm (0.35 in)

lnfo

Depending on the static sag and/or the riding sag, it may be necessary to increase or decrease the spring preload.

Tighten screw ①.

Guideline

Screw, shock absorber adjusting ring M5	5 Nm (3.7 lbf ft)
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Finishing work

- Install the shock absorber. 🔌 (🕶 p. 52)
- Remove the motorcycle from the lift stand. (* p. 45)

10.10 Adjusting the riding sag 🔺

Preparatory work

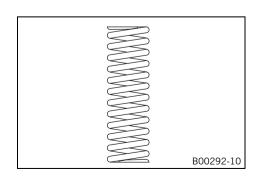
- Remove shock absorber. A (* p. 52)
- After removing the shock absorber, clean it thoroughly.

Main work

Quidalina

Choose and mount a suitable spring.

Guideline		
Spring rate		
Weight of rider: 65 75 kg (143 165 lb.)	69 N/mm (394 Ib/in)	
Weight of rider: 75 85 kg (165 187 lb.)	72 N/mm (411 Ib/in)	
Weight of rider: 85 95 kg (187 209 lb.)	76 N/mm (434 Ib/in)	



Info

The spring rate is shown on the outside of the spring. Smaller weight differences can be compensated by changing the spring preload.

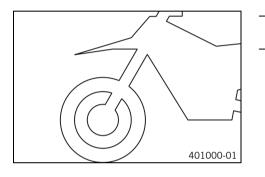
Finishing work

- − Install the shock absorber. ◄ (♥ p. 52)
- Remove the motorcycle from the lift stand. (* p. 45)
- Check the static sag of the shock absorber. (* p. 40)

10.11 Checking basic setting of fork

Info

For various reasons, no exact riding sag can be determined for the forks.

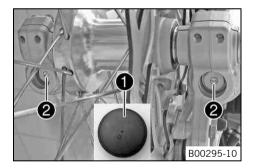


- As with the shock absorber, smaller differences in the rider's weight can be compensated by the spring preload.
- However, if the fork is often overloaded (hard end stop on compression), harder springs must be fit to avoid damage to the fork and frame.

10.12 Adjusting the compression damping of the fork

• Info

The hydraulic compression damping determines the fork suspension behavior.



- Remove protection caps ①.
 - Turn adjusting screws 2 clockwise all the way.

Info

Adjusting screws **2** are located at the bottom end of the fork legs. Make the same adjustment on both fork legs.

Turn back counterclockwise by the number of clicks corresponding to the fork type.
 Guideline

Compression damping	
Comfort	22 clicks
Standard	20 clicks
Sport	18 clicks

Info

Turn clockwise to increase damping; turn counterclockwise to reduce damping.

Mount protection covers ①.

10.13 Adjusting the rebound damping of the fork

Info

The hydraulic rebound damping determines the fork suspension behavior.



Turn adjusting screws **1** clockwise all the way.

Info

Adjusting screws **1** are located at the top end of the fork legs. Make the same adjustment on both fork legs.

Turn back counterclockwise by the number of clicks corresponding to the fork type. Guideline

Rebound damping	
Comfort	20 clicks
Standard	18 clicks
Sport	16 clicks

Info

Turn clockwise to increase damping; turn counterclockwise to reduce damping.

10.14 Adjusting the spring preload of the fork



Turn the adjusting screws counterclockwise all the way.

Info

Make the same adjustment on both fork legs.

Turn back clockwise by the number of turns corresponding to the fork type. Guideline

Spring preload - Preload Adjuster

Comfort	1 turn
Standard	2 turns
Sport	2 turns

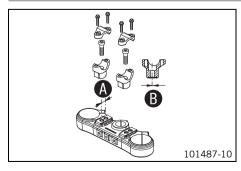
Info

Turn clockwise to increase spring preload; turn counterclockwise to reduce spring preload.

Adjusting the spring preload has no influence on the absorption setting of the rebound damping.

Basically, however, you should set the rebound damping higher with a higher spring preload.

10.15 **Handlebar** position



On the upper triple clamp, there are two holes at a distance of $oldsymbol{0}$ to each other.		
Hole distance Hole d		
The holes on the handlebar supports are placed at a distance of ⁽¹⁾ from the center.		
Hole distance I 3.5 mm (0.138 in)		
The handlebar supports can be mounted in four different positions		

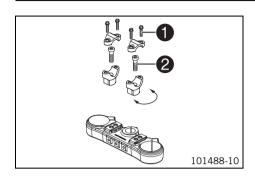
The handlebar supports can be mounted in four different positions.

10.16 Adjusting handlebar position 🔌

Warning

Danger of accidents Handlebar breakage.

 If the handlebar is bent or straightened it will cause material fatigue, and the handlebar can break. Always replace handlebar.



 Remove the four screws ①. Remove the handlebar clamps. Remove the handlebar and lay it to one side.

Info Prote

- Protect the motorcycle and its attachments from damage by covering them. Do not bend the cables and lines.
- Remove the two screws **2**. Remove the handlebar supports.
- Place the handlebar supports in the required position. Fit and tighten the two screws ②.

Guideline

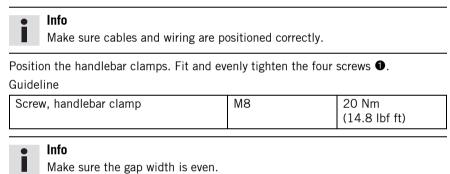
Screw, handlebar support	M10	40 Nm (29.5 lbf ft)	Loctite [®] 243™
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_

Position the left and right handlebar supports evenly.

- Position the handlebar.



11.1 Raising the motorcycle with the lift stand



Note

Danger of damage The parked vehicle may roll away or fall over. - Always place the vehicle on a firm and even surface.

To park the motorcycle, press the side stand **1** to the ground with your foot and

When you are riding, the side stand must be folded up and secured with the

- Raise the motorcycle at the frame underneath the engine.
- Lift stand (54829055000)

Remove the lift stand.

Info

lean the motorcycle on it.

rubber band.

- \checkmark The wheels should no longer touch the ground.
- Secure the motorcycle against falling over.

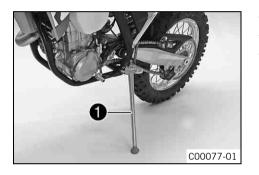
Remove the motorcycle from the lift stand.

11.2 Removing the motorcycle from the lift stand

Note

Danger of damage The parked vehicle may roll away or fall over.

Always place the vehicle on a firm and even surface.



11.3 Bleeding fork legs



Preparatory work

- Raise the motorcycle with the lift stand. (* p. 45)

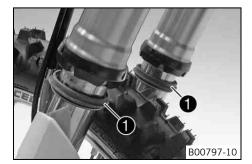
Main work

- Remove bleeder screws ① briefly.
 - ✓ Any excess pressure escapes from the interior of the fork.
- Mount and tighten bleeder screws.

Finishing work

- Remove the motorcycle from the lift stand. (* p. 45)

11.4 Cleaning the dust boots of the fork legs



Preparatory work

- Raise the motorcycle with the lift stand. (* p. 45)
- Loosen the fork protector. (***** p. 46)

Main work

Push dust boot ① down on both fork leg.



The dust boots remove dust and coarse dirt particles from the inside fork tubes. Over time, dirt can penetrate behind the dust boots. If this dirt is not removed, the oil seals behind can start to leak.



Warning

- Danger of accidents Reduced braking efficiency due to oil or grease on the brake discs.
- Always keep the brake discs free of oil and grease, and clean them with brake cleaner when necessary.
- Clean and lubricate the dust boot and inside fork tube on both fork legs.

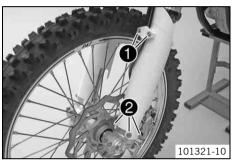
Universal oil spray (* p. 112)

- Press the dust boots back into the installation position.
- Remove excess oil.

Finishing work

- Position the fork protection. (* p. 46)
- Remove the motorcycle from the lift stand. (* p. 45)

11.5 Loosening the fork protector



Remove the screws on the right fork leg. Push the fork protector downwards.

Remove screws **1** and remove the clamp.

11.6 Positioning the fork protection



Position the fork protection on the left for	k leg. Mount and tigh	ten screws 1 .
Guideline		
Remaining screws, chassis	M6	10 Nm (7.4 lbf ft)

Remove screws 2 on the left fork leg. Push the fork protector downwards.

Position the wiring harness.

- Position the brake line. Put the clamp on, mount and tighten screws **2**.
 - Position the fork protection on the right fork leg. Mount and tighten the screws. Guideline

Remaining screws, chassis	M6	10 Nm (7.4 lbf ft)
---------------------------	----	--------------------

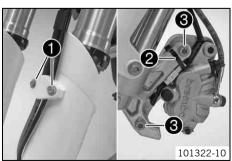
11.7 Removing the fork legs

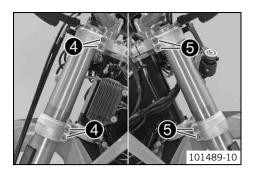
Preparatory work

- Remove the headlight mask with the headlight. (* p. 83) _
- Raise the motorcycle with the lift stand. (* p. 45) _
- Remove the front wheel. 🔌 (🕶 p. 74) _

Main work

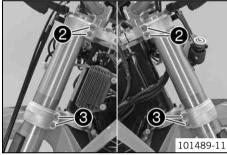
- Remove screws **1** and take off the clamp.
- Remove cable binder 2.
- Remove screws **③** and take off the brake caliper. _
- Allow the brake caliper and brake line to hang tension-free to the side. _

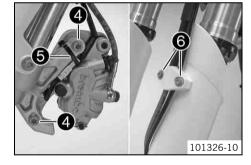




11.8 Installing the fork legs 🔌







Release screws 4. Take out the left fork leg.

Release screws **⑤**. Take out the right fork leg.

Position the fork legs.

Main work

lnfo

Grooves are milled into the side of the upper end of the fork legs. The second milled groove (from the top) must be flush with the top edge of the upper triple clamp. Position bleeder screws **①** toward the front.

Tighten screws 2.

Guideline

Screw, top triple clamp	M8	20 Nm (14.8 lbf ft)

Tighten screws 8.

Guideline

Screw, bottom triple clamp	M8	15 Nm (11.1 lbf ft)
----------------------------	----	------------------------

- Position brake caliper, and mount and tighten screws **4**.

Guideline

Screw, front brake caliper	M8	25 Nm	Loctite [®] 243™
		(18.4 lbf ft)	

- Mount cable binder 6.
- Position the brake line, wiring harness, and clamp. Mount and tighten screws 6.

Finishing work

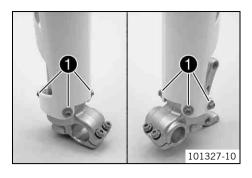
- − Install the front wheel. ◀ (♥ p. 74)
- Refit the headlight mask with the headlight. (* p. 83)
- Check the headlight setting. (* p. 85)

11.9 Removing the fork protector 🔌

Preparatory work

- Remove the headlight mask with the headlight. (* p. 83)
- Raise the motorcycle with the lift stand. (* p. 45)
- Remove the front wheel.

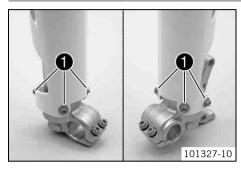
 (* p. 74)



Main work

- Remove screws **0** on the left fork leg. Remove the fork protector upwards.
- Remove the screws on the right fork leg. Remove the fork protector upwards.

11.10 Installing the fork protector 🔺



Main work

Position the fork protection on the left fork leg. Mount and tighten screws **①**. Guideline

Remaining screws, chassis	M6	10 Nm (7.4 lbf ft)
---------------------------	----	--------------------

Position the fork protection on the right fork leg. Mount and tighten the screws.
 Guideline

Remaining screws, chassis	M6	10 Nm (7.4 lbf ft)

Finishing work

- Install the fork legs. 🔌 (🕶 p. 47)
- Install the front wheel. ◀ (♥ p. 74)
- Refit the headlight mask with the headlight. (* p. 83)
- Check the headlight setting. (* p. 85)

11.11 Removing the lower triple clamp 🔌

Preparatory work

- Raise the motorcycle with the lift stand. (* p. 45)
- − Remove the front wheel. ◀ (♥ p. 74)

- Remove the handlebar cushion.

Main work

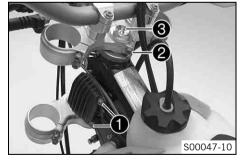
- Open the cable holder in front of the right radiator and detach the wiring harness.
- Remove screws **1** and hang the voltage regulator to one side.
- Release screw 2 and remove screw 3. Take off the upper triple clamp with the handlebar and set it aside.

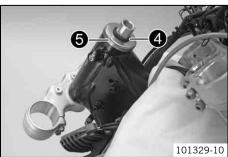
lnfo

Protect the motorcycle and its attachments against damage by covering them.

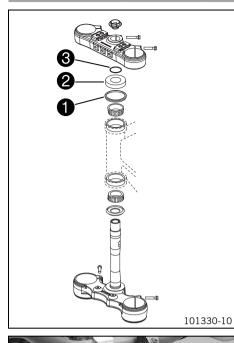
Do not bend the cables and lines.

- Remove O-ring ④. Remove protective ring ⑤.
- Take out the lower triple clamp with the steering stem.
- Take out the upper steering head bearing.





11.12 Installing the lower triple clamp 🔌





- Clean the bearing and sealing elements, check for damage, and grease. _
 - High viscosity grease (* p. 111)
- Insert the lower triple clamp with the steering stem. Mount the upper steering head _ bearing.
- Check whether the top steering head seal **1** is correctly positioned. _
- Slide on protective ring **2** and O-ring **3**. _

- Position the upper triple clamp with the steering. _
- Mount screw ④ but do not tighten yet. _
- Position the clutch line, wiring harness, and voltage regulator. Mount and tighten _ screws 6. Guideline

Remaining screws, chassis	M6	10 Nm (7.4 lbf ft)

Position the fork legs.



S00049-10

Info

Grooves are milled into the side of the upper end of the fork legs. The second milled groove (from the top) must be flush with the top edge of the upper triple clamp.

Position bleeder screws ⁽⁶⁾ toward the front.

Tighten screw **7**.

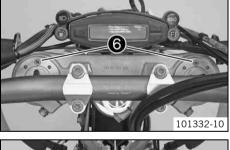
Guideline

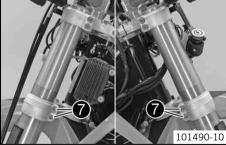
Screw, bottom triple clamp	M8	15 Nm
		(11.1 lbf ft)

Tighten screw 4.

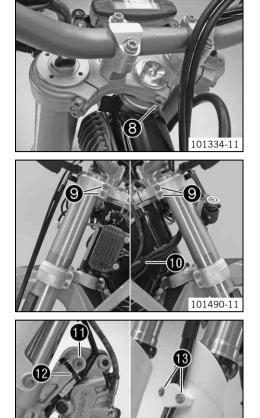
Guideline

Screw, top steering head	M20x1.5	12 Nm (8.9 lbf ft)
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Tighten screw 8.

Guideline

Screw, top steering stem	M8	20 Nm (14.8 lbf ft)
--------------------------	----	------------------------

Tighten screws **9**.

Guideline	
Screw, top triple clamp	20 Nm (14.8 lbf ft)

Secure the wiring harness with cable holder •.

– Position the brake caliper. Mount and tighten screws $m{0}$.

Guideline

Screw, front brake caliper	M8	25 Nm (18.4 lbf ft)	Loctite [®] 243™
----------------------------	----	------------------------	---------------------------

- Mount cable binder ⁽¹⁾

Finishing work

101326-11

- Mount the handlebar cushion.
- Install the front fender. (* p. 52)
- − Install the front wheel. ◀ (♥ p. 74)
- Check that the wiring harness, cables, and brake and clutch lines can move freely and are routed correctly.
- Check the steering head bearing play. (* p. 50)
- Remove the motorcycle from the lift stand. (* p. 45)
- Check the headlight setting. (p. 85)

11.13 Checking the steering head bearing play

Warning

Danger of accidents Unstable vehicle handling from incorrect steering head bearing play.

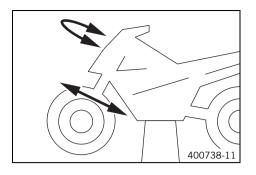
- Adjust the steering head bearing play without delay. (Your authorized KTM workshop will be glad to help.)

Info

If the bike is ridden with play in the steering head bearing, the bearing and the bearing seats in the frame can become damaged over time.

Preparatory work

- Raise the motorcycle with the lift stand. (* p. 45)



Main work

_

- Move the handlebar to the straight-ahead position. Move the fork legs to and fro in the direction of travel.
 - No play should be noticeable in the steering head bearing.
 - » If there is noticeable play present:
 - Adjust the play of the steering head bearing. 🔌 (🕶 p. 51)
- Move the handlebar to and fro over the entire steering range.

The handlebar must be able to move easily over the entire steering range. No resting locations should be noticeable.

- » If click positions are noticeable:

 - Check the steering head bearing and replace if required.

Finishing work

- Remove the motorcycle from the lift stand. (* p. 45)

11.14 Adjusting the play of the steering head bearing 🔧

101343-10



Preparatory work

Raise the motorcycle with the lift stand. (* p. 45)

Main work

- Loosen screws 1 and 2.
- Loosen and retighten screw ³

Guideline

	Screw, top steering head M20x1.5	12 Nm (8.9 lbf ft)
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- Using a plastic hammer, tap lightly on the upper triple clamp to avoid strains.
- Tighten screws 1.

Guideline		
Screw, top triple clamp	M8	20 Nm
		(14.8 lbf ft)

Tighten screw 🛛.

Guideline

_

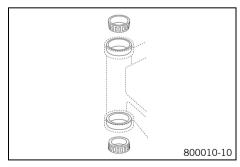
Screw, top steering stem	M8	20 Nm (14.8 lbf ft)
		(14.0 IDI II)

Finishing work

- Check the steering head bearing play. (
 p. 50)
- Remove the motorcycle from the lift stand. (* p. 45)

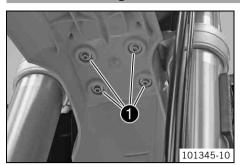
11.15 Greasing the steering head bearing 🔌

- Remove the lower triple clamp. ◀ (♥ p. 48)
- Install the lower triple clamp. ◀ (♥ p. 49)



_

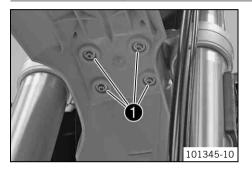
11.16 Removing the front fender



- Remove screws **1**. Remove the front fender.

Make sure the spacers remain in place.

11.17 Installing the front fender



Ensure that the spacers are mounted in the fender.

Position the front fender. Mount and tighten screws ①.
 Guideline

Remaining screws, chassis	M6	10 Nm (7.4 lbf ft)

e Info

Make sure the holding lugs engage in the start number plate or headlight mask.

11.18 Removing the shock absorber 🔌

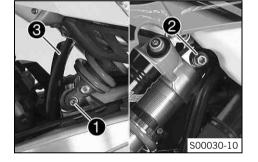
Preparatory work

- Raise the motorcycle with the lift stand. (* p. 45)

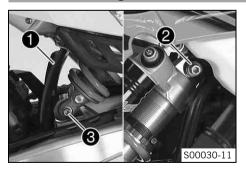
Main work

- Remove screw

 and lower the rear wheel with the swing arm as far as possible without blocking the rear wheel. Fix the rear wheel in this position.
- Remove screw ②, push splash protector ③ to the side, and remove the shock absorber.



11.19 Installing the shock absorber 🔌



Main work

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Push splash protector ① to the side and position the shock absorber. Mount and tighten screw ②.

Guideline

Screw, top shock absorber M12	80 Nm (59 lbf ft)	Loctite [®] 2701	
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Mount and tighten screw $oldsymbol{0}$.

Guideline

Screw, bottom shock absorber	M12	80 Nm (59 lbf ft)	Loctite [®] 2701

e Info

The heim joint for the shock absorber at the swing arm is Teflon coated. It must not be greased with grease or with other lubricants. Lubricants dissolve the Teflon coating, thereby drastically reducing the service life.

Finishing work

11.20 Removing the seat



11.21 Mounting the seat



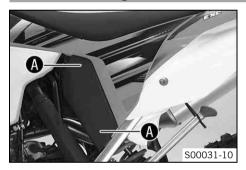
Remove screw 0.

_

Lift up the seat at the rear, pull it back and then remove it from above.

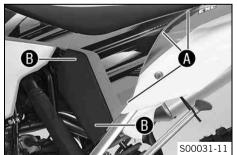
- Hook in the front of the seat at the collar sleeve of the fuel tank, lower it at the rear and simultaneously push it forward.
- Make sure that the seat is correctly locked in.
- Mount and tighten the screw of the seat fixing.
 Guideline

11.22 Removing the air filter box lid



Pull off the air filter box lid in area () to the side and remove to the front.

11.23 Installing the air filter box lid



- Insert the air filter box lid into the rear area () and clip it into the front area ().

11.24 Removing the air filter 🔺

Note

Engine failure Unfiltered intake air has a negative effect on the service life of the engine.

- Never ride the vehicle without an air filter since dust and dirt can get into the engine and result in increased wear.



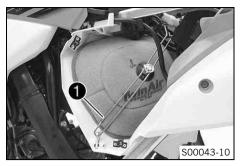
Warning

Environmental hazard Hazardous substances cause environmental damage.

- Oil, grease, filters, fuel, cleaners, brake fluid, etc., should be disposed of as stipulated in applicable regulations.

Preparatory work

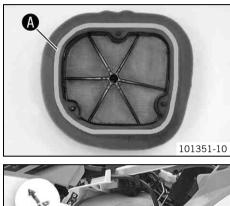
- Remove the air filter box lid. (* p. 53)



Main work

- Detach air filter holder \bullet at the bottom and swing it to one side. Remove the air filter with the air filter support.
- Remove the air filter from the air filter support.

11.25 Installing the air filter 🔌





Main work

- Mount the clean air filter on the air filter support.
- Grease the air filter in area 🙆

Long-life grease (🕶 p. 111)

Insert both parts together, position them, and fasten them using air filter holder ①.
 The arrow of marking UP faces up.

• Info

If the air filter is not correctly mounted, dust and dirt can enter the engine and cause damage.

Finishing work

11.26 Cleaning the air filter and air filter box 🔧

Warning

Environmental hazard Hazardous substances cause environmental damage.

- Oil, grease, filters, fuel, cleaners, brake fluid, etc., should be disposed of as stipulated in applicable regulations.

Info

Do not clean the air filter with fuel or petroleum since these substances attack the foam.



Preparatory work

- Remove the air filter. 🔌 (🕶 p. 53)

Main work

Wash the air filter thoroughly in special cleaning liquid and allow it to dry properly.

Air filter cleaner (🕶 p. 111)	
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Info

Only press the air filter to dry it, never wring it out.

• Oil the dry air filter with a high quality filter oil.

Oil for foam air filter (* p. 112)

Clean the air filter box.

- Check the intake flange for damage and firm seating.

Finishing work

- Install the air filter. 🔌 (🕶 p. 54)
- Install the air filter box lid. (* p. 53)

11.27 Sealing the air filter box 🔧



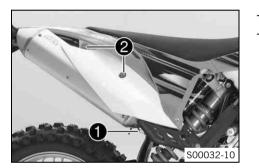
11.28 Removing main silencer



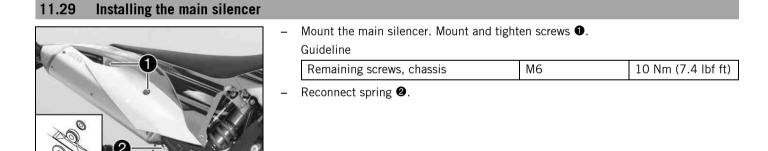
Warning

Danger of burns The exhaust system gets very hot when the vehicle is driven.

- Allow the exhaust system to cool down. Do not touch hot components.



- Disconnect spring ①.
- Remove screws 2 and take off main silencer.



11.30 Changing the glass fiber yarn filling of the main silencer 🔧

S00032-11

Warning

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Danger of burns The exhaust system gets very hot when the vehicle is driven.

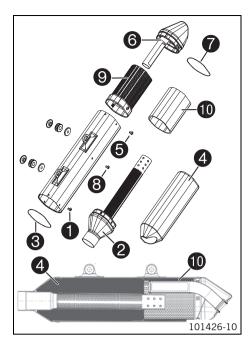
Allow the exhaust system to cool down. Do not touch hot components.

Info

Over time, the fibers of the glass fiber yarn escape and the damper "burns" out. Not only is the noise level higher, the performance characteristic changes.

Preparatory work

- Remove the main silencer. (* p. 55)



Main work

- Remove screws **1** of connecting cap **2**.
- Take off the connecting cap with the perforated pipe, O-ring ⁽³⁾ and glass fiber yarn filling ⁽⁴⁾.
- Remove screw ⁽³⁾ and remove insert ⁽⁹⁾ together with stuffing yarn ⁽¹⁾.
- Clean the parts that need to be reinstalled and check for damage.
- Mount the new stuffing yarn on the insert and fasten with adhesive tape.
 - Slide the insert with the stuffing yarn into the main silencer and fasten with the screw.
- Mount the O-ring on the connecting cap.
- Slide the new glass fiber yarn filling over the perforated pipe.
- Mount the connecting cap with the glass fiber yarn filling in the main silencer.

Info

Slide the glass fiber yarn filling into the main silencer with a blunt tool.

- Mount and tighten the screws.
- Mount the O-ring on the silencer cap.
- Position the silencer cap. Mount and tighten the screws.

Finishing work

Install the main silencer. (* p. 55)

11.31 Removing the fuel tank 🔺

Danger

Fire hazard Fuel is highly flammable.

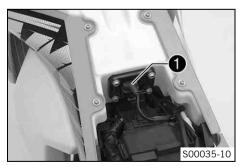
- Never refuel the vehicle near open flames or burning cigarettes, and always switch off the engine first. Be careful that no
 fuel is spilt, especially on hot vehicle components. Clean up spilt fuel immediately.
- Fuel in the fuel tank expands when warm and can escape if the tank is overfilled. See the notes on refueling.

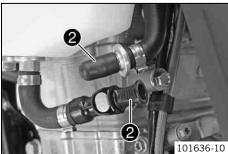


Warning

Danger of poisoning Fuel is poisonous and a health hazard.

Avoid contact between fuel and skin, eyes and clothing. Do not inhale fuel vapors. If fuel gets into your eyes, rinse immediately with water and contact a doctor. Wash affected skin areas immediately with soap and water. If fuel is swallowed, contact a doctor immediately. Change clothing that has come into contact with fuel. Store fuel in a suitable canister according to regulations and keep it out of the reach of children.





Preparatory work

Main work

- Remove the tube from the fuel tank breather.

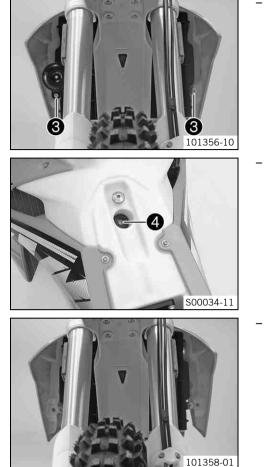
Thoroughly clean the plug-in connection of the fuel line using compressed air.

lnfo

Never let dirt enter the fuel line. Dirt in the fuel line clogs the injection valve.

- Disconnect the plug-in connection of the fuel line.
- Mount wash cap set 2.

Wash cap set (81212016000)



Remove screws ③ with the collar bushings and horn.

Remove screw **4** with the rubber bushing.

Pull both spoilers off of the sides of the radiator bracket and lift off the fuel tank.

11.32 Installing the fuel tank 🔌

Danger

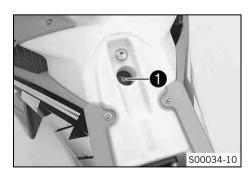
Fire hazard Fuel is highly flammable.

- Never refuel the vehicle near open flames or burning cigarettes, and always switch off the engine first. Be careful that no fuel is spilt, especially on hot vehicle components. Clean up spilt fuel immediately.
- Fuel in the fuel tank expands when warm and can escape if the tank is overfilled. See the notes on refueling.

Warning

Danger of poisoning Fuel is poisonous and a health hazard.

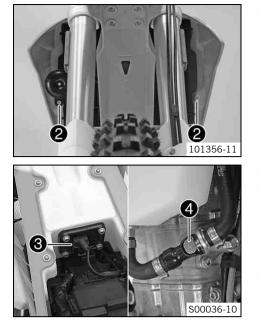
Avoid contact of the fuel with skin, eyes and clothing. Do not inhale fuel vapors. If fuel gets into your eyes, rinse immediately with water and contact a doctor. Wash affected skin areas immediately with soap and water. If fuel is swallowed, contact a doctor immediately. Change clothing that has come into contact with fuel.



Main work

- Position the fuel tank and fit the two spoilers to the sides of the radiator bracket.
- Make sure that no cables are trapped or damaged.
- Mount the fuel tank breather.
- Mount and tighten screw **1** with the rubber bushing.
 Guideline

Remaining screws, chassis	M6	10 Nm (7.4 lbf ft)
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Position the horn, and fit and tighten screws **2** with collar bushings. Guideline

Remaining screws, chassis	M6	10 Nm (7.4 lbf ft)
---------------------------	----	--------------------

- Connect the electrical plug-in connection **③**.
- Thoroughly clean the plug-in connection of the fuel line using compressed air.



- Never let dirt enter the fuel line. Dirt in the fuel line clogs the injection valve.
- Remove the wash cap set. Lubricate the O-ring and connect plug-in connection @ of the fuel line.

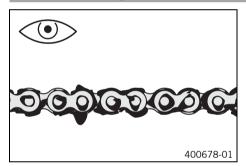


Route the cable and fuel line at a safe distance from the exhaust system.

Finishing work

Mount the seat. (* p. 53)

11.33 Checking for chain dirt accumulation



- Check the chain for coarse dirt accumulation.
 - If the chain is very dirty:
 - Clean the chain. (* p. 58) _

11.34 **Cleaning the chain**



Warning

Warning

Danger of accidents Oil or grease on the tires reduces their grip.

- Remove oil and grease with a suitable cleaning material.

- Danger of accidents Reduced braking efficiency due to oil or grease on the brake discs.
- Always keep the brake discs free of oil and grease, and clean them with brake cleaner when necessary.



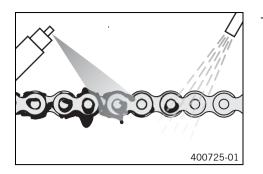
Warning

Environmental hazard Hazardous substances cause environmental damage.

- Oil, grease, filters, fuel, cleaners, brake fluid, etc., should be disposed of as stipulated in applicable regulations.

Info

The service life of the chain depends largely on its maintenance.



- Clean the chain regularly and then treat with chain spray.

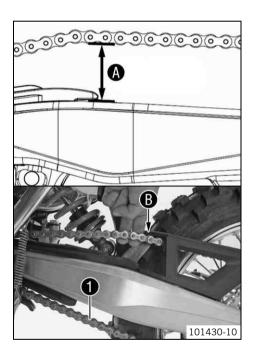
Chain cleaner (* p. 111) Off-road chain spray (* p. 111)

11.35 Checking the chain tension

Warning

Danger of accidents Danger caused by incorrect chain tension.

If the chain tension is too high, the components of the secondary power train (chain, engine sprocket, rear sprocket, bearings in transmission and rear wheel) are under additional load. Apart from premature wear, in extreme cases the chain can rupture or the countershaft of the transmission can break. On the other hand, if the chain is loose, it can fall off the engine sprocket or the rear sprocket and block the rear wheel or damage the engine. Check the chain tension and correct if necessary.



Preparatory work

Main work

- Push the chain at the end of the chain sliding component upwards to measure the chain tension **(a)**.

• Info

The lower chain section ① must be taut.
When the chain guard is mounted, it must be possible to pull up the chain at least to the point where it makes contact with chain guard ⁽³⁾ . Chain wear is not always even, so you should repeat this measurement at different chain positions.

Chain tension 55 58 mm (2.17 2.28 in)

» If the chain tension does not meet specifications:

- Adjust the chain tension. (* p. 59)

Finishing work

Remove the motorcycle from the lift stand. (* p. 45)

11.36 Adjusting the chain tension

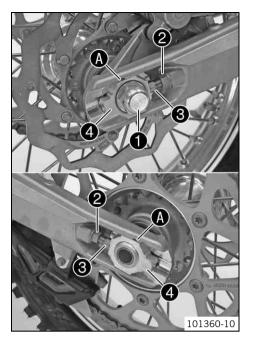
Warning

Danger of accidents Danger caused by incorrect chain tension.

If the chain tension is too high, the components of the secondary power train (chain, engine sprocket, rear sprocket, bearings in transmission and rear wheel) are under additional load. Apart from premature wear, in extreme cases the chain can rupture or the countershaft of the transmission can break. On the other hand, if the chain is loose, it can fall off the engine sprocket or the rear sprocket and block the rear wheel or damage the engine. Check the chain tension and correct if necessary.

Preparatory work

- Raise the motorcycle with the lift stand. (
 p. 45)



Main work

- Loosen nut **1**.
- Loosen nuts 2.
- Adjust the chain tension by turning adjusting screws
 Ieft and right.

 Guideline

Chain tension 55 58 mm (2.17 2.28 in)		
Turn adjusting screws ③ on the left and and right chain adjusters are in the same marks ④. The rear wheel is then correct	e position relative to the reference	

- Tighten nuts 2.
- Make sure that the chain adjusters ④ are fitted correctly on the adjusting screws ⑤.
- Tighten nut 🛈.

Guideline

Nut, rear wheel spindle	M20x1.5	80 Nm (59 lbf ft)
-------------------------	---------	-------------------

• Info

The wide adjustment range of the chain adjusters (32 mm (1.26 in)) enables different secondary ratios with the same chain length. Chain adjusters @ can be turned by 180°.

Finishing work

- Remove the motorcycle from the lift stand. (* p. 45)

11.37 Checking the chain, rear sprocket, engine sprocket and chain guide

Main work

- Shift gear to neutral.
- Check the rear sprocket and engine sprocket for wear.
 - » If the rear sprocket or engine sprocket is worn:
 - Change the rear sprocket or engine sprocket.

Info

The engine sprocket, rear sprocket and chain should always be replaced together.

– Pull on the upper part of the chain with the specified weight $\boldsymbol{\Theta}$.

Weight of chain wear measurement 1015	kg (22 33 lb.)

- Measure the distance ⁽³⁾ of 18 chain links in the lower chain section.

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Guideline

Chain wear is not always even, so you should repeat this measurement at different chain positions.

Maximum distance at the longest	272 mm (10.71 in)
chain section	

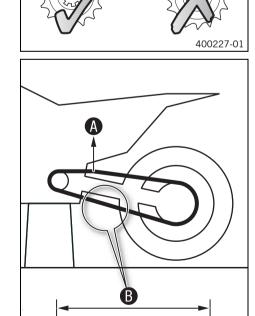
- » If the distance **B** is greater than the specified measurement:
 - Change the chain. 🔌



Info

When the chain is replaced, the rear sprocket and engine sprocket should also be changed.

New chains wear out faster on old, worn sprockets.



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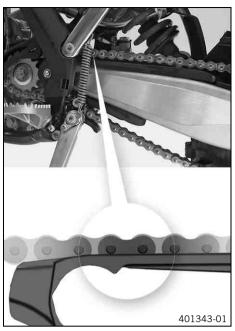
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- Check the chain sliding guard for wear.
 - If the bottom edge of the chain bolt is in line with or below the chain sliding » guard:
 - Change the chain sliding guard. 🔌
- Check that the chain sliding guard is firmly seated.
 - If the chain sliding guard is loose: »
 - Tighten the chain sliding guard. _

Guideline

Screw, chain sliding	M6	6 Nm	Loctite [®] 243™
guard		(4.4 lbf ft)	

- Check the chain sliding piece for wear.
 - » If the bottom edge of the chain bolt is in line with or below the chain sliding piece:
 - _ Change the chain sliding piece. 🔌
- Check that the chain sliding piece is firmly seated.
 - If the chain sliding piece is loose: »
 - Tighten the chain sliding piece. _ Guideline

Screw, chain sliding piece	M8	15 Nm (11.1 lbf ft)
----------------------------	----	------------------------

Check the chain guide for wear.



Info

Wear is visible on the front of the chain guide.

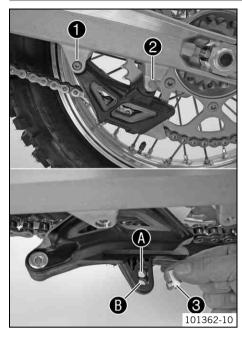
- If the light part of the chain guide is worn: »
 - Change the chain guide. 🔺 _
- Check that the chain guide is firmly seated.
 - » If the chain guide is loose:
 - Tighten the chain guide.
 - Guideline

Remaining screws, chassis	M6	10 Nm (7.4 lbf ft)
Remaining nuts, chassis	M6	10 Nm (7.4 lbf ft)

Finishing work

Remove the motorcycle from the lift stand. (* p. 45) _

11.38 Adjusting the chain guide 🔌



- Remove the nut of screw \bullet . _
- Remove screws 1 and 2. Take off the chain guide.

Condition

- Number of teeth: \leq 44 teeth
- Insert nut 3 in hole 3. Position the chain guide. _
- Mount and tighten screws **1** and **2**. Guideline

Remaining screws, chassis	M6	10 Nm (7.4 lbf ft)
---------------------------	----	-----------------------

Mount the nut on screw **1** and tighten.

Remaining nuts, chassis	M6	10 Nm (7.4 lbf ft)
-------------------------	----	-----------------------

Condition

_

Number of teeth: \geq 45 teeth

Guideline

- Insert nut 3 in hole 3. Position the chain guide. _
- Mount and tighten screws 1 and 2. Guideline

Remaining screws, chassis	M6	10 Nm (7.4 lbf ft)	
---------------------------	----	-----------------------	--

Mount the nut on screw **1** and tighten. Guideline

Remaining nuts, chassis	M6	10 Nm
		(7.4 lbf ft)

11.39 Checking the frame 🔌



Check the frame for cracking and deformation.

- If the frame exhibits cracking or deformation due to a mechanical impact: »
 - Change the frame. 崤



Info

A frame that has been damaged due to a mechanical impact must always be changed. Repair of the frame is not authorized by KTM.

11.40 Checking the swingarm 🔌

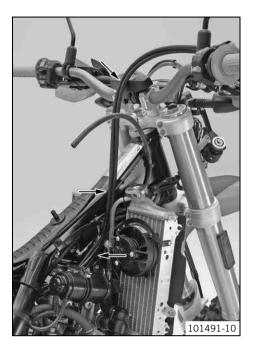


- Check the swingarm for damage, cracking, and deformation. _
 - If the swingarm shows signs of damage, cracking, or deformation: »
 - Change the swingarm. 🔌



A damaged swingarm must always be changed. Repair of the swingarm is not authorized by KTM.

11.41 Checking the throttle cable routing



Preparatory work

- Remove the seat. (* p. 53)
- Remove the fuel tank. 🔌 (🕶 p. 56)

Main work

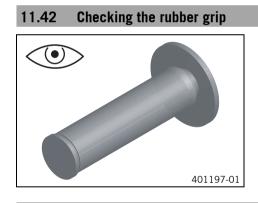
- Check the throttle cable routing.

Both throttle cables must be routed side by side behind the handlebars and above the fuel tank bearing to the throttle valve body.

- » If the throttle cable is not routed as specified:
- Correct the throttle cable routing.

Finishing work

- 🛛 Install the fuel tank. 🔌 (🕶 p. 57)
- Mount the seat. (🕶 p. 53)



- Check the rubber grips on the handlebar for damage and wear and to ensure they are firmly seated.
 - » If a rubber grip is damaged, worn or loose:
 - Change and secure the rubber grip.

Rubber grip adhesive (00062030051) (* p. 112)

11.43 Additionally securing the rubber grip



Preparatory work

Check the rubber grip. (***** p. 63)

Main work

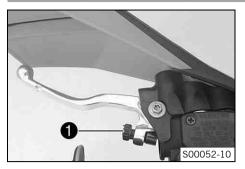
- Secure the rubber grip at two points using the securing wire.

Securing wire (54812016000)

Wire twister forceps (U6907854)

The twisted wire ends face away from the hands and are bent toward the rubber grip.

11.44 Adjusting the basic position of the clutch lever



Adjust the basic setting of the clutch lever to your hand size by turning adjusting screw **1**.

• Info

Turn the adjusting screw clockwise to increase the distance between the clutch lever and the handlebar.

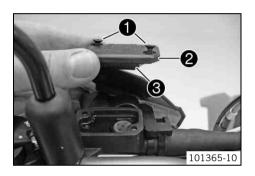
Turn the adjusting screw counterclockwise to decrease the distance between the clutch lever and the handlebar. The range of adjustment is limited.

Turn the adjusting screw by hand only, and do not apply any force. Do not make any adjustments while riding!

11.45 Checking/correcting the fluid level of the hydraulic clutch

• Info

The fluid level rises with increased wear of the clutch lining discs.



- Move the clutch fluid reservoir mounted on the handlebar to a horizontal position.
- Remove screws ①.
- Remove cover **2** with membrane **3**.

Check the fluid level.

Fluid level below container rim	4 mm (0.16 in)
	Fluid level below container rim

- If the fluid level does not meet specifications:
 - Correct the fluid level of the hydraulic clutch.

Brake fluid DOT 4 / DOT 5.1 (* p. 109)

- Position the cover with the membrane. Mount and tighten the screws.

• Info

Clean up overflowed or spilt brake fluid immediately with water.

11.46 Changing the hydraulic clutch fluid 🔌

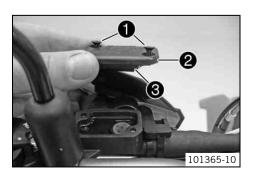
Warning

- Skin irritation Brake fluid can cause skin irritation on contact.
- Avoid contact with skin and eyes, and keep out of the reach of children.
- Wear suitable protective clothing and goggles.
- If brake fluid comes into contact with the eyes, flush the eyes thoroughly with water and consult a physician immediately.

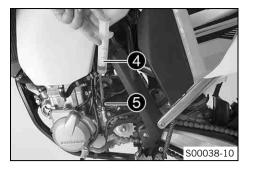
Warning

Environmental hazard Hazardous substances cause environmental damage.

- Oil, grease, filters, fuel, cleaners, brake fluid, etc., should be disposed of as stipulated in applicable regulations.



- Move the clutch fluid reservoir mounted on the handlebar to a horizontal position.
- Remove screws 1.
- Remove cover **2** with membrane **3**.





Bleed syringe (50329050000)

Brake fluid DOT 4 / DOT 5.1 (* p. 109)

- Mount bleeding syringe

 on bleeder screw

 with a suitable hose piece.

Info

Wash off overflowing or spilled brake fluid immediately with water. Avoid contact between brake fluid and painted parts. Brake fluid attacks paint.

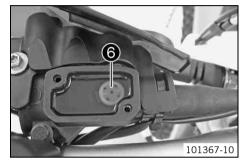
Use only clean brake fluid from a sealed container.

- Inject the liquid into the system until it escapes from openings ⁽³⁾ of the master cylinder without bubbles.
- To prevent overflow, drain fluid occasionally from the master cylinder reservoir.
- Tighten the bleeder screw and remove the bleeding syringe with the hose.
- Correct the fluid level of the hydraulic clutch.

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Fluid level below container rim	4 mm (0.16 in)
---------------------------------	----------------

- Position the cover with the membrane. Mount and tighten the screws.



12.1 Checking free travel of hand brake lever

Warning

Danger of accidents Brake system failure.

 If there is no free travel on the hand brake lever, pressure builds up on the front brake circuit. The front brake can fail due to overheating. Adjust the free travel on hand brake lever according to specifications.



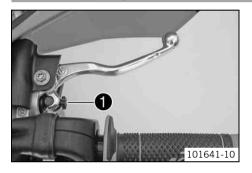
-	Push the hand brake to the handlebar and	check free travel @.
	Free travel of hand brake lever	≥ 3 mm (≥ 0.12 in)

» If the free travel does not meet specifications:

Check the free travel of the hand brake lever. (* p. 66)

– Adjust the free travel of the hand brake lever. (* p. 66)

12.2 Adjusting free travel of hand brake lever



Adjust the free travel of the hand brake lever with adjusting screw $oldsymbol{0}$.

Info Turn the adjustment screw clockwise to reduce free travel. The pressure point moves away from the handlebar. Turn the adjustment screw counterclockwise to increase free travel. The pressure point moves towards the handlebar. The range of adjustment is limited. Turn the adjusting screw by hand only, and do not apply any force. Do not make any adjustments while riding!

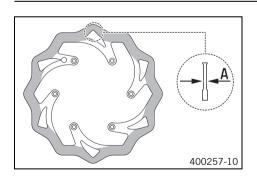
12.3 Checking the brake discs

Warning

Danger of accidents Reduced braking efficiency due to worn brake disc(s).

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- Change the worn brake disc(s) without delay. (Your authorized KTM workshop will be glad to help.)



Check the thickness of the front and rear brake discs at several places on the disk to see if it conforms to measurement

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Info

Wear reduces the thickness of the brake disc around the area used by the brake linings.

Brake discs - wear limit	
Front	2.5 mm (0.098 in)
Rear	3.5 mm (0.138 in)

- If the brake disc thickness is less than the specified value:
- Change the brake disc.
- Check the front and rear brake discs for damage, cracking and deformation.
 - $\,$ » $\,$ If the brake disc shows signs of damage, cracking, or deformation:
 - Change the brake disc.

12.4 Checking the front brake fluid level

Warning

Danger of accidents Failure of the brake system.

- If the brake fluid level falls below the **MIN** mark, this indicates a leakage in the brake system or worn-out brake linings. Check the brake system and do not continue riding. (Your authorized KTM workshop will be glad to help.)

Warning Denger of

Danger of accidents Reduced braking efficiency due to old brake fluid.

 Change the brake fluid of the front and rear brake according to the service schedule. (Your authorized KTM workshop will be glad to help.)



- Move the brake fluid reservoir mounted on the handlebar to a horizontal position.
 Check the brake fluid level in the viewer **①**.
 - » When the brake fluid level drops below the **MIN** mark:
 - Add front brake fluid. 🔌 (🕶 p. 67)

12.5 Adding front brake fluid 🔌

Warning

Danger of accidents Failure of the brake system.

If the brake fluid level falls below the MIN mark, this indicates a leakage in the brake system or worn-out brake linings.
 Check the brake system and do not continue riding. (Your authorized KTM workshop will be glad to help.)

Warning

Skin irritation Brake fluid can cause skin irritation on contact.

- Avoid contact with skin and eyes, and keep out of the reach of children.
- Wear suitable protective clothing and goggles.
- If brake fluid comes into contact with the eyes, flush the eyes thoroughly with water and consult a physician immediately.

Warning

Danger of accidents Reduced braking efficiency due to old brake fluid.

 Change the brake fluid of the front and rear brake according to the service schedule. (Your authorized KTM workshop will be glad to help.)



Warning

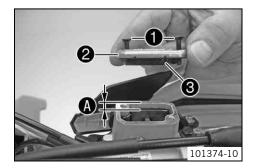
Environmental hazard Hazardous substances cause environmental damage.

- Oil, grease, filters, fuel, cleaners, brake fluid, etc., should be disposed of as stipulated in applicable regulations.

Info

Never use DOT 5 brake fluid! It is silicone-based and purple in color. Oil seals and brake lines are not designed for DOT 5 brake fluid.

Avoid contact between brake fluid and painted parts. Brake fluid attacks paint! Use only clean brake fluid from a sealed container.



- Move the brake fluid reservoir mounted on the handlebar to a horizontal position.
- Remove screws ①.
- Remove cover 2 with membrane 3.

Guideline

Dimension () (brake fluid level below top edge of container)	5 mm (0.2 in)	
Brake fluid DOT 4 / DOT 5.1 (* p. 109)		

- Position the cover with the membrane. Mount and tighten the screws.



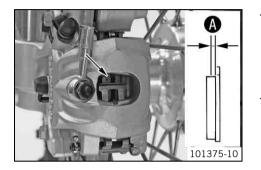
Clean up overflowed or spilt brake fluid immediately with water.

12.6 Checking the front brake linings

Warning

Danger of accidents Reduced braking efficiency caused by worn brake linings.

Change worn brake linings immediately. (Your authorized KTM workshop will be glad to help.)



- Check the brake linings for minimum thickness ().

	Minimum thickness 🕢	≥ 1 mm (≥ 0.04 in)	
	 » If the minimum thickness is less than specified: – Change the front brake linings. ◀ (♥ p. 68) 		
	Check the brake linings for damage and co	racking.	

- » If damage or cracking is visible:
 - Change the front brake linings. 🔌 (🕶 p. 68)

12.7 Changing the front brake linings 🔧

Warning

Danger of accident Brake system failure.

Maintenance work and repairs must be carried out professionally. (Your authorized KTM workshop will be glad to help.)

Warning

Skin irritation Brake fluid can cause skin irritation on contact.

- Avoid contact with skin and eyes, and keep out of the reach of children.
- Wear suitable protective clothing and goggles.
- If brake fluid comes into contact with the eyes, flush the eyes thoroughly with water and consult a physician immediately.

Warning

Danger of accidents Reduced braking efficiency due to old brake fluid.

 Change the brake fluid of the front and rear brake according to the service schedule. (Your authorized KTM workshop will be glad to help.)

Warning

Danger of accidents Reduced braking efficiency due to oil or grease on the brake discs.

Always keep the brake discs free of oil and grease, and clean them with brake cleaner when necessary.



Warning

Danger of accidents Reduced braking efficiency due to use of non-approved brake linings.

Brake linings available from accessory suppliers are often not tested and approved for use on KTM vehicles. The construction and friction factor of the brake linings and therefore the brake power can differ considerably from the original KTM brake linings. If brake linings are used that differ from the originals, there is no guarantee that they comply with the original license. The vehicle no longer corresponds to the condition at delivery, and the warranty is no longer valid.



Warning

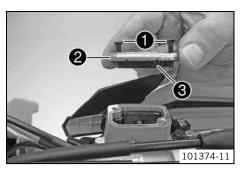
Environmental hazard Hazardous substances cause environmental damage.

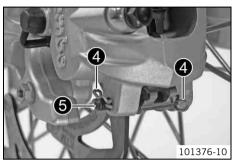
- Oil, grease, filters, fuel, cleaners, brake fluid, etc., should be disposed of as stipulated in applicable regulations.



Never use DOT 5 brake fluid! This is based on silicone oil and is colored purple. Oil seals and brake lines are not designed for DOT 5 brake fluid.

Avoid contact between brake fluid and painted parts. Brake fluid attacks paint! Use only clean brake fluid from a sealed container.





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- Move the brake fluid reservoir mounted on the handlebar to a horizontal position.
- Remove screws ①.
- Remove cover 2 with membrane 3.
- Manually press the brake caliper toward the brake disc to push back the brake pistons. Ensure that brake fluid does not flow out of the brake fluid reservoir, extracting it by suction if it does.



Make sure when pushing back the brake pistons that you do not press the brake caliper against the spokes.

- Remove cotter pin **4**, pull out pin **5**, and remove the brake linings.
- Clean the brake caliper and brake caliper support.

Check that leaf spring
 in the brake caliper and sliding plate
 in the brake caliper support are seated correctly.

- Insert the brake linings, insert the pin, and mount the cotter pin.
- Operate the hand brake lever repeatedly until the brake linings are in contact with the brake disc and there is a pressure point.

Guideline

Dimension (brake fluid level below top edge of container)	5 mm (0.2 in)
Brake fluid DOT 4 / DOT 5.1 (p. 109)	

Position the cover with the membrane. Mount and tighten the screws.

Info

Clean up overflowed or spilt brake fluid immediately with water.

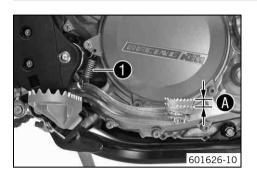


.8 Checking the free travel of foot brake lever

Warning

Danger of accidents Brake system failure.

If there is no free travel on the foot brake lever, pressure builds up on the rear brake circuit. The rear brake can fail due to
overheating. Adjust the free travel on foot brake lever according to specifications.



- Disconnect spring **1**.
- Move the foot brake lever back and forth between the end stop and the contact to the foot brake cylinder piston and check free travel 0.

Guideline

Free travel at foot brake lever	3 5 mm (0.12 0.2 in)		
» If the free travel does not meet specifications:			

- Adjust the basic position of the foot brake lever. ◄ (♥ p. 70)
- Reconnect spring **①**.



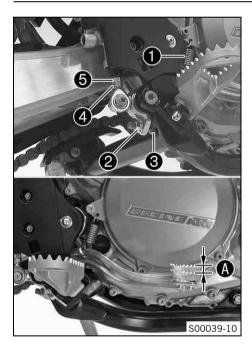
12.9

Warning

Danger of accidents Brake system failure.

Adjusting the basic position of the foot brake lever 🔌

- If there is no free travel on the foot brake lever, pressure builds up on the rear brake circuit. The rear brake can fail due to overheating. Adjust the free travel on foot brake lever according to specifications.



- Disconnect spring ①.
- Loosen nut @ and, with push rod ⑤, turn it back until you have maximum free travel.
- To adjust the basic position of the foot brake lever individually, loosen nut 2 and turn screw 3 accordingly.

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Guideline

The range of adjustment is limited.

- Turn push rod
 accordingly until you have free travel
 If necessary, adjust the basic position of the foot brake lever.
- Free travel at foot brake lever

Nut, foot brake lever stop	M8	20 Nm (14.8 lbf ft)
----------------------------	----	------------------------

3... 5 mm (0.12... 0.2 in)

Hold push rod **③** and tighten nut **④**. Guideline

Remaining nuts, chassis	M6	10 Nm (7.4 lbf ft)

Reconnect spring ①.

12.10 Checking the rear brake fluid level

Warning

Danger of accidents Failure of the brake system.

- If the brake fluid level falls below the **MIN** mark, this indicates a leakage in the brake system or worn-out brake linings. Check the brake system and do not continue riding. (Your authorized KTM workshop will be glad to help.)

Warning

Danger of accidents Reduced braking efficiency due to old brake fluid.

- Change the brake fluid of the front and rear brake according to the service schedule. (Your authorized KTM workshop will be glad to help.)

12 BRAKE SYSTEM



- Stand the vehicle upright.
- Check the brake fluid level in the viewer $oldsymbol{0}$.
 - » When in the viewer **1** an air bubble is visible:
 - Add brake fluid to the rear brake circuit. 🔌 (🕶 p. 71)

12.11 Adding brake fluid to the rear brake circuit 🔧

Warning

Danger of accidents Failure of the brake system.

 If the brake fluid level falls below the MIN mark, this indicates a leakage in the brake system or worn-out brake linings. Check the brake system and do not continue riding. (Your authorized KTM workshop will be glad to help.)



Warning

Skin irritation Brake fluid can cause skin irritation on contact.

- Avoid contact with skin and eyes, and keep out of the reach of children.
- Wear suitable protective clothing and goggles.
- If brake fluid comes into contact with the eyes, flush the eyes thoroughly with water and consult a physician immediately.



Danger of accidents Reduced braking efficiency due to old brake fluid.

 Change the brake fluid of the front and rear brake according to the service schedule. (Your authorized KTM workshop will be glad to help.)



Warning

Warning

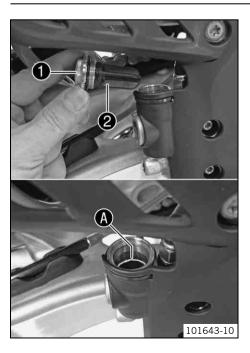
Environmental hazard Hazardous substances cause environmental damage.

- Oil, grease, filters, fuel, cleaners, brake fluid, etc., should be disposed of as stipulated in applicable regulations.

Info

Never use DOT 5 brake fluid! It is silicone-based and purple in color. Oil seals and brake lines are not designed for DOT 5 brake fluid.

Avoid contact between brake fluid and painted parts. Brake fluid attacks paint! Use only clean brake fluid from a sealed container.



- Stand the vehicle upright.
- Add brake fluid to level 🛽

Brake fluid DOT 4 / DOT 5.1 (p. 109)

Mount the screw cap with the membrane and the O-ring.



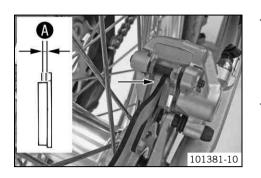
Clean up overflowed or spilt brake fluid immediately with water.

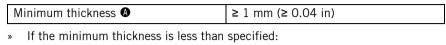
12 BRAKE SYSTEM

12.12 Checking the rear brake linings

Warning

- Danger of accidents Reduced braking efficiency caused by worn brake linings.
 - Change worn brake linings immediately. (Your authorized KTM workshop will be glad to help.)





- Change the rear brake linings. 🔌 (🕶 p. 72)
- Check the brake linings for damage and cracking.
- » If damage or cracking is visible:
 - Change the rear brake linings. 🔌 (🕶 p. 72)

12.13 Changing the rear brake linings 🔧

Warning

Danger of accident Brake system failure.

- Maintenance work and repairs must be carried out professionally. (Your authorized KTM workshop will be glad to help.)

Warning Skin irrita

Skin irritation Brake fluid can cause skin irritation on contact.

- Avoid contact with skin and eyes, and keep out of the reach of children.
- Wear suitable protective clothing and goggles.
- If brake fluid comes into contact with the eyes, flush the eyes thoroughly with water and consult a physician immediately.

Warning

Danger of accidents Reduced braking efficiency due to old brake fluid.

 Change the brake fluid of the front and rear brake according to the service schedule. (Your authorized KTM workshop will be glad to help.)

Warning

Danger of accidents Reduced braking efficiency due to oil or grease on the brake discs.

Always keep the brake discs free of oil and grease, and clean them with brake cleaner when necessary.



Warning

Danger of accidents Reduced braking efficiency due to use of non-approved brake linings.

Brake linings available from accessory suppliers are often not tested and approved for use on KTM vehicles. The construction and friction factor of the brake linings and therefore the brake power can differ considerably from the original KTM brake linings. If brake linings are used that differ from the originals, there is no guarantee that they comply with the original license. The vehicle no longer corresponds to the condition at delivery, and the warranty is no longer valid.



Warning

Environmental hazard Hazardous substances cause environmental damage.

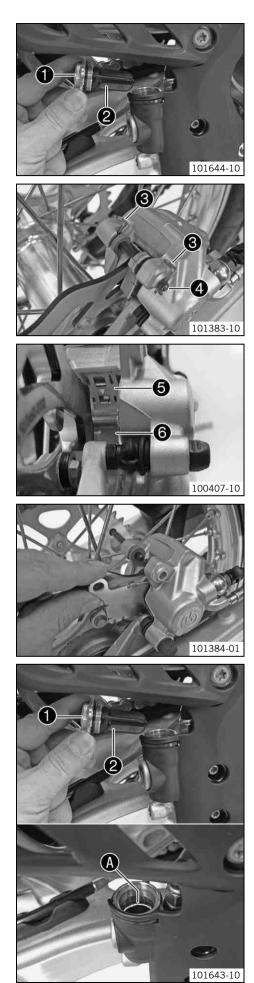
- Oil, grease, filters, fuel, cleaners, brake fluid, etc., should be disposed of as stipulated in applicable regulations.

lnfo

Never use DOT 5 brake fluid! This is based on silicone oil and is colored purple. Oil seals and brake lines are not designed for DOT 5 brake fluid.

Avoid contact between brake fluid and painted parts. Brake fluid attacks paint! Use only clean brake fluid from a sealed container.

12 BRAKE SYSTEM



- Stand the vehicle upright.
- Remove screw cap **1** with membrane **2** and the O-ring.
- Press the brake piston back to its basic position and make sure that no brake fluid overflows from the brake fluid reservoir.

Info

_

Make sure when pushing back the brake piston that you do not press the brake caliper against the spokes.

- Remove cotter pin 3, pull out pin 3, and remove the brake linings.
 - Clean the brake caliper and brake caliper support.

- Check that leaf spring **③** in the brake caliper and sliding plate **③** in the brake caliper support are seated correctly.

- Insert the brake linings, insert the pin, and mount the cotter pin.
- Operate the foot brake lever repeatedly until the brake linings are in contact with the brake disc and there is a pressure point.

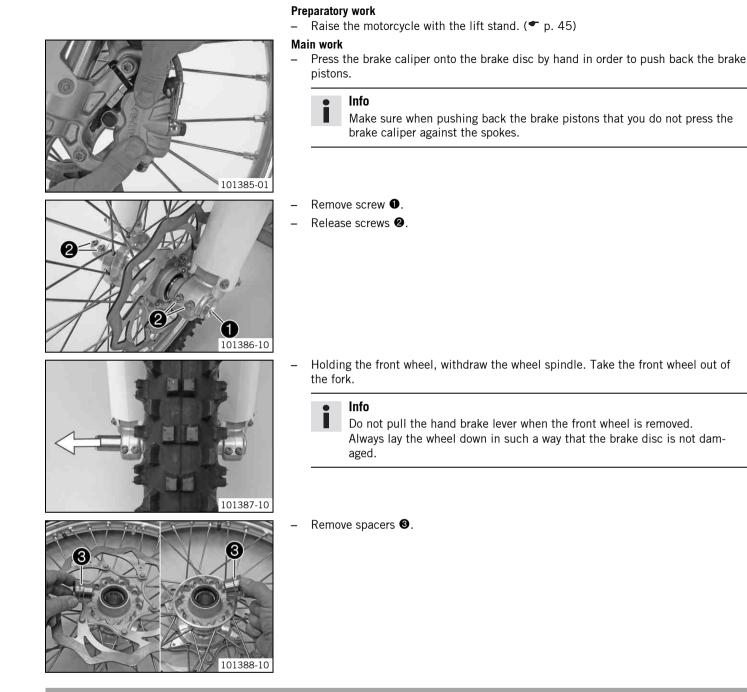
Brake fluid DOT 4 / DOT 5.1 (* p. 109)

Mount screw cap **1** with membrane **2** and the O-ring.



Clean up overflowed or spilt brake fluid immediately with water.

13.1 Removing the front wheel 🔌

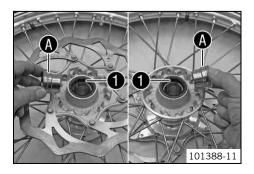


13.2 Installing the front wheel 🔧

Warning

Danger of accidents Reduced braking efficiency due to oil or grease on the brake discs.

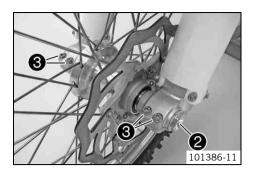
- Always keep the brake discs free of oil and grease, and clean them with brake cleaner when necessary.



- Check the wheel bearing for damage and wear.
 - » If the wheel bearing is damaged or worn:
 - Change the wheel bearing. 🔌
- Clean and grease shaft seal rings ① and bearing surface ③ of the spacers.

Long-life grease (🕶 p. 111)

Insert the spacers.



- Lift the front wheel into the fork, position it, and insert the wheel spindle.
- Mount and tighten screw **2**.

Guideline

Screw, front wheel spindle M24x1.5 45 Nm (33.2 lbf ft)	Screw, front wheel spindle	M24x1.5	45 Nm (33.2 lbf ft)	
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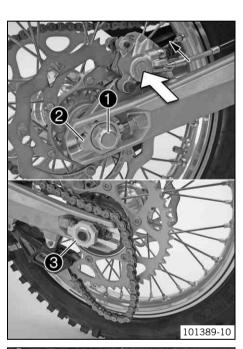
- Activate the hand brake lever multiple times until the brake linings are in contact with the brake disc.
- Remove the motorcycle from the lift stand. (* p. 45)
 - Pull the front wheel brake and push down hard on the fork several times to align the fork legs.
- Fully tighten screw ³.

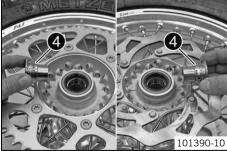
Guide	line

_

Screw, fork stub	M8	15 Nm (11.1 lbf ft)
------------------	----	------------------------

13.3 Removing the rear wheel 🔌





Preparatory work

- Raise the motorcycle with the lift stand. (* p. 45)

Main work

 Press the brake caliper by hand on to the brake disc in order to press back the brake piston.



Make sure when pushing back the brake piston that you do not press the brake caliper against the spokes.

- Remove nut **1**.
- Remove chain adjuster ②. Withdraw wheel spindle ③ only enough to allow the rear wheel to be pushed forward.
- Push the rear wheel forward as far as possible. Remove the chain from the rear sprocket.
- Holding the rear wheel, withdraw the wheel spindle. Take the rear wheel out of the swingarm.

Info

- Do not operate the foot brake when the rear wheel is removed. Always lay the wheel down in such a way that the brake disc is not damaged.
- Remove spacers 4.

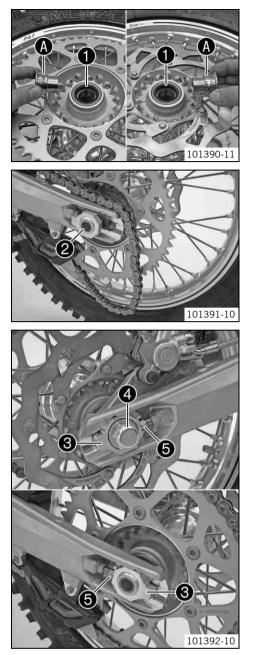
13.4 Installing the rear wheel 🔧



Warning

Danger of accidents Reduced braking efficiency due to oil or grease on the brake discs.

- Always keep the brake discs free of oil and grease, and clean them with brake cleaner when necessary.



Main work

- Check the wheel bearing for damage and wear.
 - » If the wheel bearing is damaged or worn:
 Change the wheel bearing. ◄
- Clean and grease shaft seal rings **1** and bearing surface **3** of the spacers.
- Long-life grease (* p. 111)
- Insert the spacers.
- Lift the rear wheel into the swingarm, position it, and insert wheel spindle 2.
 Attach the chain.

- Position chain adjuster 3. Mount nut 4 but do not tighten it yet.
- Make sure that chain adjusters ③ are fitted correctly on adjusting screws ⑤.
- Check the chain tension. (* p. 59)
- Tighten nut 🕘.

Guideline

Nut, rear wheel spindle M20x1.5	80 Nm (59 lbf ft)
---------------------------------	-------------------

Info

The wide adjustment range of the chain adjusters (32 mm (1.26 in)) enables different secondary ratios with the same chain length. Chain adjusters ③ can be turned by 180°.

- Operate the foot brake lever repeatedly until the brake linings are in contact with the brake disc and there is a pressure point.

Finishing work

Remove the motorcycle from the lift stand. (* p. 45)

13.5 Checking the tire condition

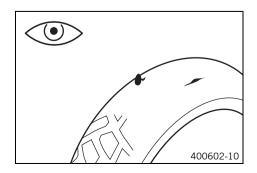
• Info

Only mount tires approved and/or recommended by KTM.

Other tires could have a negative effect on handling characteristics.

The type, condition, and air pressure of the tires all have a significant impact on the handling characteristics of the motorcycle. The tires mounted on the front and rear wheels must have a similar profile.

Worn tires have a negative effect on handling characteristics, especially on wet surfaces.



- Check the front and rear tires for cuts, run-in objects, and other damage.
 - » If the tire exhibits cuts, run-in objects, or other damage:
 - Change the tire.
- Check the depth of the tread.



Note local national regulations concerning the minimum tread depth.

Minimum tread depth

≥ 2 mm (≥ 0.08 in)

- » If the tread depth is less than the minimum permissible depth:
 - Change the tire.
- Check the tire age.

Info

The tire's date of manufacture is usually part of the tire markings and is indicated by the last four digits of the **DOT** marking. The first two digits indicate the week of manufacture and the last two digits the year of manufacture.

KTM recommends that the tires be changed after 5 years at the latest, regardless of the actual state of wear.

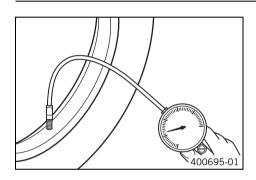
- » If the tire is older than five years:
 - Change the tire.

13.6 Checking tire air pressure

•

Info

Low tire air pressure leads to abnormal wear and overheating of the tire. Correct tire air pressure ensures optimal riding comfort and maximum tire service life.



- Remove the dust cap.
- Check tire air pressure when tires are cold.

Tire air pressure off road		
Front	1.0 bar (15 psi)	
Rear	1.0 bar (15 psi)	
Road tire pressure		
Front 1.5 bar (22 psi)		
Rear	1.5 bar (22 psi)	

If the tire pressure does not meet specifications:

- Correct the tire air pressure.
- Fit the dust cap.

13.7 Checking spoke tension

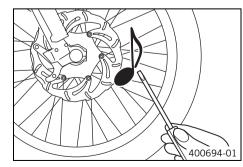
Warning

Danger of accidents Instable handling due to incorrect spoke tension.

- Ensure that the spoke tension is correct. (Your authorized KTM workshop will be glad to help.)

lnfo

A loose spoke can cause wheel imbalance, which leads to more loose spokes in a short time. If the spokes are too tight, they can break due to local overload. Check the spoke tension regularly, especially on a new motorcycle.



Tap each spoke with a screwdriver.



Info

The sound frequency depends on the length and thickness of the spoke. If there are different sound frequencies in spokes with the same length and thickness, this indicates different spoke tensions.

You should hear a high note.

- » If the spoke tension varies:
 - Correct the spoke tension. 🔌
- Check the spoke torque.

Spoke nipple, front wheel	M4.5	5 6 Nm (3.7 4.4 lbf ft)
Spoke nipple, rear wheel	M5	5 6 Nm (3.7 4.4 lbf ft)
Torque wrench with various accessories in set (58429094000)		

14.1 Removing the battery 🔌

Warning

Risk of injury Battery acid and battery gases cause serious chemical burns.

- Keep batteries out of the reach of children.
- Wear suitable protective clothing and goggles.
- Avoid contact with battery acid and battery gases.

101393-10

- Keep the battery away from sparks or open flames. Charge only in well-ventilated areas.
- In the event of skin contact, rinse with large amounts of water. If battery acid gets in the eyes, rinse with water for at least 15 minutes and contact a physician.

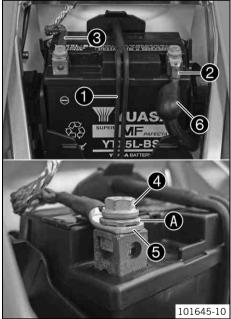
Preparatory work

- Switch off all power consumers and switch off the engine.

Main work

- Disconnect negative cable **1** of the battery.
- Pull back the positive terminal cover ② and disconnect the positive (plus) cable of the battery.
- Detach rubber band ⁽³⁾ at the bottom.
- Lift the battery up and out.

14.2 Installing the battery 🔌



Main work

Insert battery into the battery compartment with the terminals facing to the front.

Battery (YTX5L-BS) (- p. 106)
----------------------	------------------

- Reconnect rubber band ①.
- Connect positive cable 2.

U	Guideline		
1	Screw, battery terminal	M5	2.5 Nm
I	-		(1.84 lbf ft)

Info

Contact disk I must be mounted between screw I and cable sockets I with the claws facing down.

- Slide positive terminal cover 6 over the positive terminal.
- Connect negative cable 6.

Guideline

Screw, battery terminal	M5	2.5 Nm
		(1.84 lbf ft)

Info

Contact disk I must be mounted between screw I and cable sockets I with the claws facing down.

Finishing work

- Mount the seat. (* p. 53)

14.3 Charging the battery 🔌

Warning

Risk of injury Battery acid and battery gases cause serious chemical burns.

- Keep batteries out of the reach of children.
- Wear suitable protective clothing and goggles.
- Avoid contact with battery acid and battery gases.
- Keep the battery away from sparks or open flames. Charge only in well-ventilated areas.
- In the event of skin contact, rinse with large amounts of water. If battery acid gets in the eyes, rinse with water for at least 15 minutes and contact a physician.

g Warning

Environmental hazard The battery contains elements that are harmful to the environment.

Do not discard batteries with the household trash. Dispose of a defective battery in an environmentally compatible manner.
 Give the battery to your KTM dealer or to a recycling center that accepts used batteries.

🖌 Warning

Environmental hazard Hazardous substances cause environmental damage.

- Oil, grease, filters, fuel, cleaners, brake fluid, etc., should be disposed of as stipulated in applicable regulations.

Info

Even when there is no load on the battery, it still loses power steadily.

The charge state and the type of charge are very important for the service life of the battery.

Rapid recharging with a high charging current shortens the battery's service life.

If the charging current, charging voltage and charging time are exceeded, electrolyte escapes through the safety valves. This reduces the battery capacity.

If the battery is depleted from starting the vehicle repeatedly, the battery must be charged immediately.

If the battery is left in a discharged state for an extended period, it will become over-discharged and sulfate, destroying the battery.

The battery is maintenance-free, which means that the acid level does not need to be checked.

Preparatory work

- Switch off all power consumers and switch off the engine.
- Remove the seat. (* p. 53)
- Disconnect the negative cable of the battery to avoid damage to the onboard electronics.

Main work

- Connect the battery charger to the battery. Switch on the battery charger.

Battery charger (58429074000)

You can also use the battery charger to test the open-circuit voltage and starting voltage of the battery, and to test the alternator. With this device, you cannot overcharge the battery.

Info

Never remove lid 1.

Charge the battery with a maximum of 10% of the capacity specified on battery housing $\mathbf{2}$.

- Switch off the battery charger after charging. Disconnect the battery.

Guideline

The charge current, charge voltage, and charge time must not be exceeded.		
Charge the battery regularly when the motorcycle is not in use	3 months	

Finishing work

– Mount the seat. (* p. 53)



14.4 Changing the main fuse

Warning

Fire hazard The electrical system can be overloaded if the wrong fuses are used.

Use only fuses with the prescribed amperage. Never by-pass or repair fuses.

Info

The main fuse protects all power consumers of the vehicle. It is located in the starter relay housing under the air filter box cover.

S00045-10 3

Preparatory work

- Switch off all power consumers and the engine. _
- Remove the air filter box lid. (* p. 53)

Main work

_

Remove screw **1**.

Lift rear fairing **2** slightly and pull starter relay **3** out of the holder.

A 101397-10

A defective fuse can be identified by the burned-out fuse wire **(a)**. A reserve fuse **(b)** is located in the starter relay.

- Install a new main fuse.
 - Fuse (58011109120) (🕶 p. 106)
- Check that the electrical equipment is functioning properly.

Tip

Insert the spare fuse so that it is available if needed.

- Mount the protection caps.
- Mount the starter relay onto the holder and lay the cable. _
- Position the rear fairing. Mount and tighten the screw. _ Guideline

Remaining screws, chassis	M6	10 Nm (7.4 lbf ft)
---------------------------	----	--------------------

Finishing work

Install the air filter box lid. (* p. 53)



14.5 Changing the fuses of individual power consumers

• Info

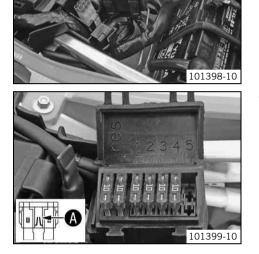
The fuse box containing the fuses of individual power consumers is located under the seat.

Preparatory work

- Switch off all power consumers and switch off the engine.

Main work

Open fuse box cover ①.



Remove the defective fuse.

Guideline

Fuse 1 - 10 A - EFI control unit
Fuse 2 - 10 A - fuel pump
Fuse 3 - 10 A - high beam, low beam, parking light, tail light, license plate lamp
Fuse 4 - 10 A - horn, brake light, turn signal, radiator fan
Fuse 5 - 10 A - ignition lock (optional)
Fuses res - 10 A - spare fuses

Info

A defective fuse can be identified by the burned-out fuse wire **()**.

Wa

Warning

Fire hazard The electrical system can be overloaded if the wrong fuses are used.

- Use only fuses with the prescribed amperage. Never by-pass or repair fuses.
- Use spare fuses with the correct rating only.

Fuse (58011109110) (🕶 p. 106)

• Tip

Replace the spare fuse in the fuse box so that it is available if needed.

- Check that the power consumer is functioning properly.
- Close the fuse box cover.

Finishing work

– Mount the seat. (🕶 p. 53)

14.6 Changing the fuse of the radiator fan

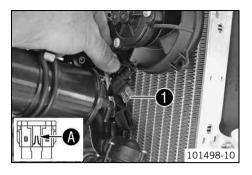
Warning

Fire hazard The electrical system can be overloaded if the wrong fuses are used.

- Use only fuses with the prescribed amperage. Never by-pass or repair fuses.

Preparatory work

- Remove the fuel tank. 🔌 (🕶 p. 56)



Main work

Take off the protection cap.

Info Euse

Fuse **1** of the radiator fan is located in the vicinity of the right radiator.

- Remove the faulty fuse.
- Insert the new fuse.

Fuse (58011109105) (🕶 p. 106)

Info Alwa

Always replace faulty fuses with fuses of the same quality.

- Mount the protection cap.

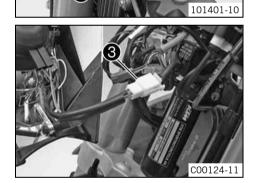
Finishing work

_

- Install the fuel tank. 🔌 (🕶 p. 57)
- Mount the seat. (🕶 p. 53)

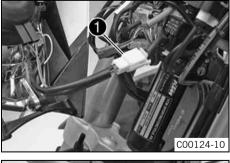
14.7 Removing headlight mask with headlight

- Switch off all electrical equipment.
- Remove screw **1** and take off clamp.
- Loosen the rubber band **2**. Push up the headlight mask and swing it forwards.



• Pull out the electric plug connector ③ and remove the headlight mask with the headlight.

14.8 Refitting the headlight mask with the headlight





- Position the headlight mask and fix it with the rubber band **2**.

Connect the electric plug connector **1**.



Main work

Ensure that the retaining lugs engage in the fender.

- Position the brake line and wiring harness. Put the clamp on, mount and tighten screw **③**.

Finishing work

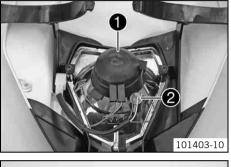
- Check the headlight setting. (* p. 85)

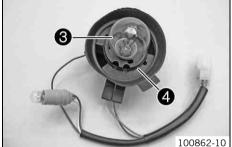
14.9 Changing the headlight bulb

Note

Damage to reflector Reduced luminance.

 Grease on the lamp will evaporate due to the heat and be deposited on the reflector. Clean the lamp and keep it free of grease before mounting.





Preparatory work

Main work

- Turn rubber cap ① together with the underlying lamp socket counterclockwise all the way and remove it.
- Pull lamp socket 2 of the parking light out of the reflector.
- Press headlight bulb ③ into the lamp socket lightly, turn it counterclockwise all the way and pull it out.
- Insert a new headlight bulb.

Headlight (S2 / socket BA20d) (* p. 106)

- Insert the rubber cap together with the lamp socket into the reflector and turn it clockwise all the way.

lnfo

Ensure that the O-ring **4** is seated properly.

- Insert the lamp socket of the parking light into the reflector.

Finishing work

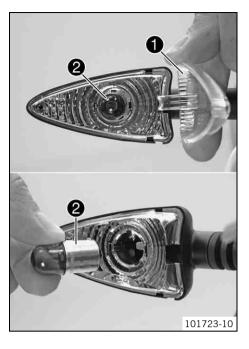
- Check the headlight setting. (* p. 85)

14.10 Changing the turn signal bulb

Note

Damage to reflector Reduced luminance.

Grease on the lamp will evaporate due to the heat and be deposited on the reflector. Clean the lamp and keep it free of grease before mounting.



Main work

Remove the screw and carefully remove diffuser $oldsymbol{0}$.

 Press the turn signal bulb ② carefully into the socket, turn it counterclockwise by about 30°, and take it out of the socket.

Info

Do not touch the reflector with your fingers, and keep it free from grease.

Press the new turn signal bulb carefully into the socket and turn it clockwise until it stops.

Turn signal (RY10W / socket BAU15s) (* p. 106)

- Position the diffuser.
- Insert the screw and first turn it counterclockwise until it engages in the thread. Tighten the screw slightly.

Finishing work

- Check that the turn signal system is functioning properly.

14.11	Checking	the hea	dlight settin
		A	
			₽ ₽
			400726-10

_	Position the vehicle upright on a horizontal surface in front of a light wall and make
	a mark at the height of the center of the low beam headlight.

	Guideille	
	Distance B	5 cm (2 in)
_	Position the vehicle vertically a distance	away from the wall

Distance 🚇

Cuidalina

- The rider now sits down on the motorcycle.
- Switch on the low beam.
- Check the headlight setting.

The boundary between light and dark must be exactly on the lower mark for a motorcycle with driver.

5 m (16 ft)

- If the light-dark border does not meet specifications:
 - Adjust the headlight range. (* p. 85)

14.12 Adjusting the headlight range



Preparatory work

Check the headlight setting. (* p. 85)

Main work

- Loosen screw **1**.
- Adjust the headlight range of the headlight by moving it up or down.

Guideline

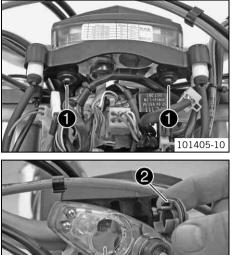
The boundary between light and dark must be exactly on the lower mark for a motorcycle with driver (instructions on how to apply the mark: Checking the headlight setting).

Info

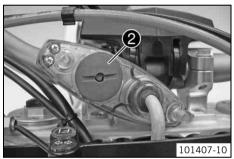
A change in weight on the vehicle may require a correction of the headlight range.

Tighten screw 1.

14.13 Changing the speedometer battery







- Preparatory work
- Remove the headlight mask with the headlight. (* p. 83)
- Main work

_

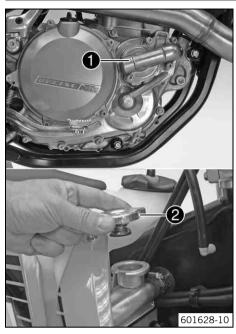
- Remove screws 1.
- Pull the speedometer upward out of the holder.
- Using a coin, turn protection cap ② all the way counterclockwise and remove it.
 Remove speedometer battery ③.
- Insert the new battery with the label facing upward.
 Speedometer battery (CR 2430) (* p. 106)
- Check the O-ring of the protection cap for correct seating.
- Position protection cap **2** and turn all the way clockwise using a coin.
- Press any button on the speedometer.
 - ✓ The speedometer is activated.
- Position the speedometer in the holder.
- Mount and tighten the screws with washers.

Finishing work

- Refit the headlight mask with the headlight. (* p. 83)
- Check the headlight setting. (* p. 85)
- Set kilometers or miles. (* p. 18)
- Adjust the speedometer functions. (* p. 19)

15 COOLING SYSTEM

15.1 Cooling system



Water pump 1 in the engine circulates the coolant.

The pressure resulting from the warming of the cooling system is regulated by a valve in radiator cap @. This ensures that operating the vehicle at the specified coolant temperature will not result in a risk of malfunctions.

120 °C (248 °F)

Cooling is effected by the air stream.

The lower the speed, the less the cooling effect. Dirty cooling fins also reduce the cooling effect.

The radiator fan provides extra cooling. It is controlled by a thermoswitch.

15.2 Checking the antifreeze and coolant level

Warning

Danger of scalding During motorcycle operation, the coolant gets very hot and is under pressure.

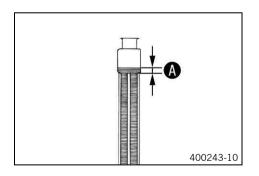
- Do not remove the radiator cap, radiator hoses or other cooling system components when the engine is hot. Allow the engine and cooling system to cool down. In case of scalding, rinse immediately with lukewarm water.



Warning

Danger of poisoning Coolant is poisonous and a health hazard.

 Avoid contact between coolant and skin, eyes and clothing. If it gets into your eyes, rinse immediately with water and contact a doctor. Wash affected skin areas immediately with soap and water. If coolant is swallowed, contact a doctor immediately. Change clothes that have come into contact with coolants. Keep coolant out of the reach of children.



Condition

The engine is cold.

- Stand the motorcycle upright on a horizontal surface.
- Remove the radiator cap.
- Check antifreeze of coolant.

-254	5 °C (-1349 °F)		
» If the antifreeze of the coolant does not meet specifications:			
 Correct the antifreeze of the coolant. 			
Check the coolant level in the radiator.			
Coolant level above radiator fins. 10 mm (0.39 in)			
» If the coolant level does not meet specifications:			
 Correct the coolant level. 			
Alternative 1			
	Coolant (* p. 109)		

Alternative 2

Coolant (mixed ready to use) (* p. 109)

- Mount the radiator cap.

15 COOLING SYSTEM

15.3 Checking the coolant level

Warning

Danger of scalding During motorcycle operation, the coolant gets very hot and is under pressure.

- Do not remove the radiator cap, radiator hoses or other cooling system components when the engine is hot. Allow the engine and cooling system to cool down. In case of scalding, rinse immediately with lukewarm water.

Warning

Danger of poisoning Coolant is poisonous and a health hazard.

 Avoid contact between coolant and skin, eyes and clothing. If it gets into your eyes, rinse immediately with water and contact a doctor. Wash affected skin areas immediately with soap and water. If coolant is swallowed, contact a doctor immediately. Change clothes that have come into contact with coolants. Keep coolant out of the reach of children.

Condition

The engine is cold.

- Stand the motorcycle upright on a horizontal surface.
- 400243-10
 - Remove the radiator cap.
 - Check the coolant level in the radiator.

Coolant level above radiator fins.	10 mm (0.39 in)		
 » If the coolant level does not meet s – Correct the coolant level. 	specifications:		
Alternative 1			
Coolant (* p. 109)			
Alternative 2			
Coolant (mixed ready to use) (* p. 109)			

Mount the radiator cap.

15.4 Draining the coolant 🔌

Warning

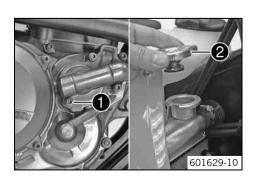
Danger of scalding During motorcycle operation, the coolant gets very hot and is under pressure.

Do not remove the radiator cap, radiator hoses or other cooling system components when the engine is hot. Allow the
engine and cooling system to cool down. In case of scalding, rinse immediately with lukewarm water.

Warning

Danger of poisoning Coolant is poisonous and a health hazard.

 Avoid contact between coolant and skin, eyes and clothing. If it gets into your eyes, rinse immediately with water and contact a doctor. Wash affected skin areas immediately with soap and water. If coolant is swallowed, contact a doctor immediately. Change clothes that have come into contact with coolants. Keep coolant out of the reach of children.



Condition

The engine is cold.

- Position the motorcycle upright.
- Place a suitable container under the water pump cover.
- Remove screw ①. Take off radiator cap ②.
- Completely drain the coolant.

Screw, water pump cover	M6x25	10 Nm (7.4 lbf ft)
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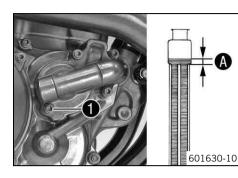
15 COOLING SYSTEM

15.5 Refilling coolant 🔌

Warning

Danger of poisoning Coolant is poisonous and a health hazard.

 Avoid contact between coolant and skin, eyes and clothing. If it gets into your eyes, rinse immediately with water and contact a doctor. Wash affected skin areas immediately with soap and water. If coolant is swallowed, contact a doctor immediately. Change clothes that have come into contact with coolants. Keep coolant out of the reach of children.



Main work

- Make sure that the screw **1** is tightened.
- Stand the vehicle upright.

- Pour coolant in up to measurement () above the radiator fins.

Guideline

10 mm (0.39 in)		
Coolant	1.2 (1.3 qt.)	Coolant (🕶 p. 109)
		Coolant (mixed ready to use) (• p. 109)

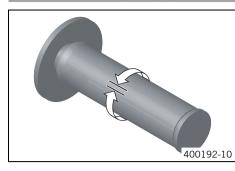
- Refit the radiator cap.

Finishing work

- Take a short test ride.
- Check the coolant level. (* p. 88)

16 **TUNING THE ENGINE**

16.1 Checking the play in the throttle cable



Check the throttle grip for smooth operation. _

Move the handlebar to the straight-ahead position. Move the throttle grip backwards and forwards to ascertain the play in the throttle cable.

Play in throttle cable 3... 5 mm (0.12... 0.2 in)

- If the throttle cable play does not meet specifications:
 - Adjust the play in the throttle cable. 🔌 (🕶 p. 90)



Danger

- Danger of poisoning Exhaust gases are toxic and inhaling them may result in unconsciousness and/or death.
- When running the engine, always make sure there is sufficient ventilation, and do not start or run the engine in an enclosed space without an effective exhaust extraction system.
- Start the engine and let it run idle. Move the handlebar to and fro over the entire steering range.

The idle speed must not change.

- If the idle speed changes:
 - Adjust the play in the throttle cable. 🔌 (🕶 p. 90) _

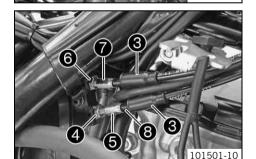
16.2 Adjusting the play in the throttle cable 🔌

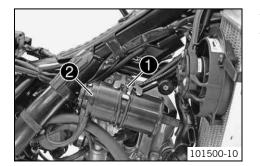
Preparatory work

- Remove the seat. (p. 53)
- Remove the fuel tank. 🔌 (* p. 56)
- _ Check the throttle cable routing. (* p. 63)

Main work

- Move the handlebar to the straight-ahead position.
- Detach rubber band **1** at the top.
- Remove fuel vapor container 2.





- Push back sleeves **3**.
- Loosen nut **4**. Fully screw in adjusting screw **5**.
- Loosen nut 6. Turn adjusting screw 7 to create play in the throttle cable at the _ throttle grip.

Guideline

Play in throttle cable3 5 mm (0.12 0.2 in)
--

Tighten nut **③**.

- Press the throttle grip into the fully closed position and hold it there. Unscrew _ adjusting screw **6** until there is no more play in cable **8**.
- Tighten nut **4**.
- Slide on sleeves **③**. Check the throttle grip for smooth operation. _
- Position fuel vapor container 2.
- Mount rubber band **①**. _

101500-10

16 TUNING THE ENGINE

Finishing work

- Install the fuel tank. 🔌 (🕶 p. 57)
- Mount the seat. (🕶 p. 53)

16.3 Adjusting the idle speed 🔌

- Run the engine warm and push the idle speed adjusting screw all the way in.
 Set the desired idle speed by turning the idle speed adjusting screw.

Guideline

Idle speed

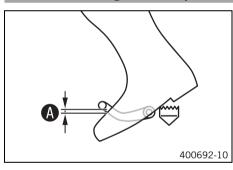
1,800... 1,900 rpm



Turn counterclockwise to increase the idle speed. Turn clockwise to decrease the idle speed.

16.4 Checking the basic position of the shift lever

_



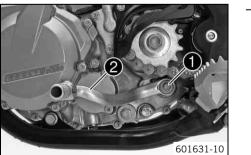
Sit on the vehicle in the riding position and determine the distance
between the upper edge of your boot and the shift lever.
Gap between the shift lever and the top 10... 20 mm (0.39... 0.79 in)

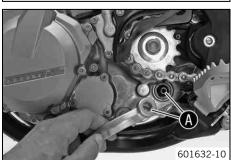
of the boot If the distance does not meet the specifications:

Adjust the basic position of the shift lever.

 (* p. 91)

16.5 Adjusting the basic position of the shift lever 🔧





Remove screw ① and take off shift lever ②.

- Clean gear teeth () of the shift lever and shift shaft.
- Mount the shift lever on the shift shaft in the required position and engage the gearing.



The range of adjustment is limited.

The shift lever must not come into contact with any other vehicle components during the shift procedure.

16 TUNING THE ENGINE

- Mount and tighten the screw.

Guideline

Screw, shift lever	M6	14 Nm (10.3 lbf ft)	Loctite [®] 243™
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17.1 Changing the fuel screen 🔌

Danger

Fire hazard Fuel is highly flammable.

- Never refuel the vehicle near open flames or burning cigarettes, and always switch off the engine first. Be careful that no
 fuel is spilt, especially on hot vehicle components. Clean up spilt fuel immediately.
- Fuel in the fuel tank expands when warm and can escape if the tank is overfilled. See the notes on refueling.

Warning

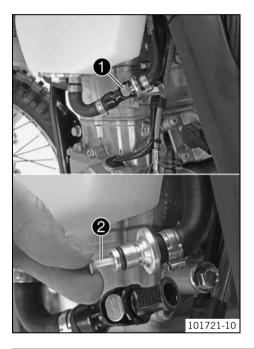
Danger of poisoning Fuel is poisonous and a health hazard.

 Avoid contact of the fuel with skin, eyes and clothing. Do not inhale fuel vapors. If fuel gets into your eyes, rinse immediately with water and contact a doctor. Wash affected skin areas immediately with soap and water. If fuel is swallowed, contact a doctor immediately. Change clothing that has come into contact with fuel.

Warning

Environmental hazard Improper handling of fuel is a danger to the environment.

- Do not allow fuel to get into the ground water, the ground, or the sewage system.



Clean the plug-in connection $oldsymbol{0}$ of the fuel line thoroughly with compressed air.

Info

- Under no circumstances should dirt enter into the fuel line. Dirt clogs the injection valve.
- Disconnect the plug-in connection of the fuel line.
- Pull fuel screen ② out of the connecting piece.
- Insert the new fuel screen all the way into the connecting piece.
- Connect the plug-in connection of the fuel line.



Danger

Danger of poisoning Exhaust gases are toxic and inhaling them may result in unconsciousness and/or death.

- When running the engine, always make sure there is sufficient ventilation, and do not start or run the engine in an enclosed space without an effective exhaust extraction system.
- Start the motor and check the response.

17.2 Checking the engine oil level

Condition

The engine is at operating temperature.

Preparatory work

- Stand the motorcycle upright on a horizontal surface.

Main work

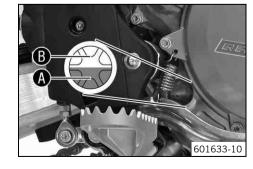
- Check the engine oil level.

● Info

After switching off the engine, wait one minute before checking the level.

The engine oil level is between (3) and (3).

- » If the engine oil level is below marking ():
 - Add engine oil. (* p. 96)
- » If the engine oil level is at marking **B** or above:
 - Correct the engine oil level.





Changing the engine oil and oil filter, cleaning the oil screens \checkmark

Warning

- **Danger of scalding** Engine oil and gear oil get very hot when the motorcycle is ridden.
- Wear appropriate protective clothing and safety gloves. In case of burns, rinse immediately with lukewarm water.



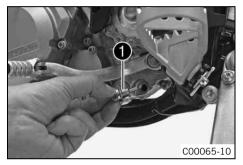
Warning

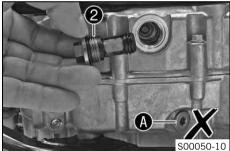
Environmental hazard Hazardous substances cause environmental damage.

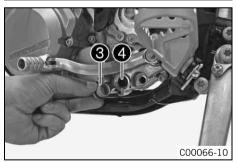
- Oil, grease, filters, fuel, cleaners, brake fluid, etc., should be disposed of as stipulated in applicable regulations.

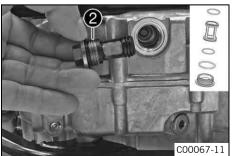
Info

Drain the engine oil only when the engine is warm.









Preparatory work

- Park the motorcycle on a level surface.

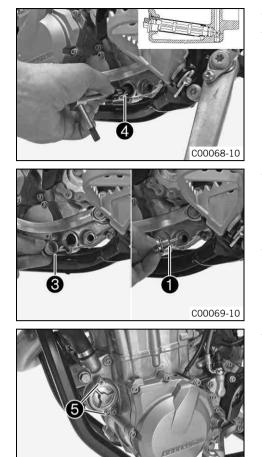
Main work

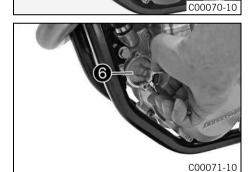
- Place a suitable container under the engine.
- Remove screw plug **2** with the gear oil screen and the O-rings.

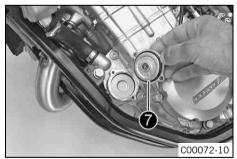


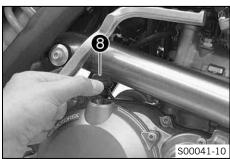
- Remove screw plug ③ with engine oil screen ④ and the O-rings.
- Completely drain the engine oil.
- Thoroughly clean the parts and sealing surfaces.
- Mount and tighten screw plug ② with the gear oil screen and the O-rings.
 Guideline

Screw plug, gear oil screen	M20x1.5	15 Nm (11.1 lbf ft)	
-----------------------------	---------	------------------------	--









- Push the engine oil screen with the O-rings onto a pin wrench.
- Push the pin wrench through the opening into the drill hole of the opposite engine case wall and push the oil screen as far as possible into the engine case.
- Mount and tighten screw plug ⁶ with the O-ring.

Gu	ide	line	

Screw plug, engine oil screen	M20x1.5	15 Nm (11.1 lbf ft)
-------------------------------	---------	------------------------

Mount and tighten the oil drain plug $oldsymbol{0}$ with the magnet and a new seal ring. Guideline

Oil drain plug with magnet	M12x1.5	20 Nm (14.8 lbf ft)
----------------------------	---------	------------------------

- Remove screws **③**. Remove the oil filter cover with the O-ring.

Pull oil filter **6** out of the oil filter housing.

- Completely drain the engine oil.
- Thoroughly clean the parts and sealing area.
- Lay the motorcycle on its side and fill the oil filter housing to about 1/3 full with engine oil.
- Insert the oil filter in the oil filter housing.
- Oil the O-ring of the oil filter cover and mount it with the oil filter cover **1**.
- Mount and tighten the screws.

Guideline

Screw, oil filter cover	M5	6 Nm (4.4 lbf ft)

- Stand the motorcycle upright.
- Remove the oil filler plug ³ with the O-ring from the clutch cover and fill up with engine oil.

Engine oil	1.5 (1.6 qt.)	Engine oil (SAE 10)	W/50) (👕 p. 109)
			Engine oil (SAE 10W/60) (00062010035) (* p. 109)

Info

Too little engine oil or poor-quality engine oil results in premature wear to the engine.

Install and tighten the oil filler plug with O-ring.



Danger

Danger of poisoning Exhaust gases are toxic and inhaling them may result in unconsciousness and/or death.

- When running the engine, always make sure there is sufficient ventilation, and do not start or run the engine in an enclosed space without an effective exhaust extraction system.
- Start the engine and check that it is oil-tight.

Finishing work

- Check the engine oil level. (* p. 93)

17.4 Adding engine oil

Info

Too little engine oil or poor-quality engine oil results in premature wear to the engine.



Remove the oil filler plug • with the O-ring from the clutch cover.

Add the same engine oil that was used when the motor was changed.

Engine oil (SAE 10W/50) (* p. 109)

Alternative 1

Engine oil (SAE 10W/60) (00062010035) (* p. 109)

Info

For optimal performance of the engine oil, do not mix different types of engine oil.

If appropriate, change the engine oil.

Install and tighten the oil filler plug with O-ring.

Danger

Danger of poisoning Exhaust gases are toxic and inhaling them may result in unconsciousness and/or death.

- When running the engine, always make sure there is sufficient ventilation, and do not start or run the engine in an enclosed space without an effective exhaust extraction system.
- Start the engine and check that it is oil-tight.

18 CLEANING, CARE

18.1 Cleaning the motorcycle

Note

Material damage Damage and destruction of components by high-pressure cleaning equipment.

When cleaning the vehicle with a pressure cleaner, do not point the water jet directly onto electrical components, connectors, cables, bearings, etc. Maintain a minimum distance of 60 cm between the nozzle of the pressure cleaner and the component. Excessive pressure can cause malfunctions or destroy these parts.

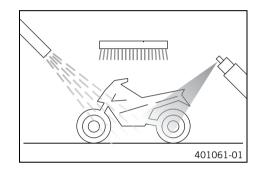
Warning

Environmental hazard Hazardous substances cause environmental damage.

- Oil, grease, filters, fuel, cleaners, brake fluid, etc., should be disposed of as stipulated in applicable regulations.

Info

If you clean the motorcycle regularly, its value and appearance will be maintained over a long period. Avoid direct sunshine on the motorcycle during cleaning.



- Close off the exhaust system to prevent water from entering.
 - First remove coarse dirt particles with a gentle spray of water.
- Spray very dirty areas with a normal motorcycle cleaner and then clean with a paintbrush.

Motorcycle cleaner (* p. 111)

Info

Use warm water containing normal motorcycle cleaner and a soft sponge. Never apply motorcycle cleaner to the dry vehicle; always rinse with water first.

- After rinsing the motorcycle with a gentle spray of water, allow it to dry thoroughly.
- Remove the plug from the exhaust system.



Warning

Danger of accidents Reduced braking efficiency due to a wet or dirty brake system.

- · Clean or dry a dirty or wet brake system by riding and braking gently.
- After cleaning, ride a short distance until the engine reaches operating temperature.

Info

The heat produced causes water at inaccessible locations in the engine and brake system to evaporate.

- After the motorcycle has cooled off, lubricate all moving parts and bearings.
- Clean the chain. (🕶 p. 58)
- Treat bare metal parts (except for brake discs and exhaust system) with anti-corrosion materials.

Cleaning and preserving materials for metal, rubber and plastic (* p. 111)

 Treat all plastic parts and powder-coated parts with a mild cleaning and care product.

Paint cleaner and polish for high-gloss and matte finishes, bare metal and plastic surfaces (\P p. 112)

Lubricate the ignition switch.

Universal oil spray (* p. 112)

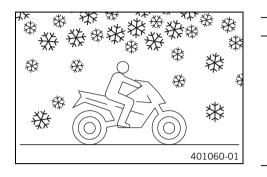
18 **CLEANING, CARE**

18.2 Checks and maintenance steps for winter operation

Info

If the motorcycle is used in the winter, salt can be expected on the roads. Precautions need to be taken against road salt corrosion.

If the vehicle was operated in road salt, clean it with cold water after riding. Warm water would enhance the corrosive effects of salt.



- Clean the motorcycle. (* p. 97)
- Clean the brake system.



After EVERY trip on salted roads, thoroughly wash the brake calipers and brake linings with cold water and dry carefully. This should be done after the parts are cooled down and while they are installed. After riding on salted roads, thoroughly wash the motorcycle with cold water and dry it well.

Treat the engine, swingarm, and all other bright and zinc-plated parts (except for the brake discs) with a wax-based corrosion inhibitor.



Info

Corrosion inhibitor is not permitted to come in contact with the brake discs as this would greatly reduce the braking force.

Clean the chain. (* p. 58) _

19 STORAGE

19.1 Storage

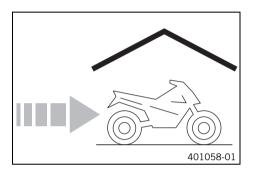
Warning Danger of

Danger of poisoning Fuel is poisonous and a health hazard.

Avoid contact between fuel and skin, eyes and clothing. Do not inhale fuel vapors. If fuel gets into your eyes, rinse immediately with water and contact a doctor. Wash affected skin areas immediately with soap and water. If fuel is swallowed, contact a doctor immediately. Change clothing that has come into contact with fuel. Store fuel in a suitable canister according to regulations and keep it out of the reach of children.

Info

If you want to garage the motorcycle for a longer period, take the following steps. Before storing the motorcycle, check all parts for function and wear. If service, repairs or replacements are necessary, you should do this during the storage period (less workshop overload). In this way, you can avoid long workshop waiting times at the start of the new season.



- Clean the motorcycle. (* p. 97)
- − Change the engine oil and oil filter and clean the oil screens. ◀ (♥ p. 94)
- When refueling for the last time before taking the motorcycle out of service, add fuel additive.

Fuel additive (* p. 111)

- Check the tire air pressure. (* p. 77)
- Remove the battery. 🔌 (🕶 p. 79)
- Charge the battery. 🔌 (🕶 p. 80)

Guideline

Storage temperature of battery without	0 35 °C (32 95 °F)
direct sunlight	

 Store the vehicle in a dry location that is not subject to large fluctuations in temperature.

Info

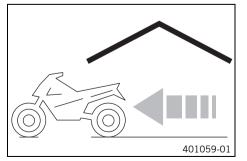
KTM recommends raising the motorcycle.

- Raise the motorcycle with the lift stand. (* p. 45)
- Cover the motorcycle with a porous sheet or blanket. Do not use non-porous materials since they prevent humidity from escaping, thus causing corrosion.

lnfo

Avoid running the engine for a short time only. Since the engine cannot warm up properly, the water vapor produced during combustion condenses and causes valves and exhaust system to rust.

19.2 Preparing for use after storage



- Remove the motorcycle from the lift stand. (* p. 45)
- Install the battery. 🔌 (🕶 p. 79)
- Refuel. (* p. 35)
- Take a test ride.

20 TROUBLESHOOTING

Faults	Possible cause	Action
The engine cannot be cranked (elec-	Operating error	 Carry out the start procedure. (
tric starter)	Battery is discharged	– Charge the battery. 🔌 (🕶 p. 80)
		– Check the charging voltage. 🔺
		– Check the closed current. 🔌
		– Check the stator winding of the alternator. 🔌
	Main fuse blown	- Change the main fuse. (p. 81)
	Fuse 5 blown	 Change the fuses of individual power consumers. (
	Starter relay defective	– Check the starter relay. 🔌
	Starter motor defective	– Check the starter motor. 🔦
Engine turns but does not start	Operating error	 Carry out the start procedure. (
	Coupling of fuel hose connection not joined together	– Join the fuel hose connection.
	Fuse 1 blown	 Change the fuses of individual power consumers. (
	Fuse 2 blown	 Change the fuses of individual power consumers. (
	Idle speed is not set correctly	– Adjust the idle speed. 🔌 (🕶 p. 91)
	Spark plug oily or wet	 Clean and dry the spark plug or replace if nec- essary.
	Electrode distance (plug gap) of spark	 Adjust the plug gap.
	plug too wide	Guideline Spark plug electrode gap 0.9 mm (0.035 in)
	Ignition system defective	 Check the ignition system.
	Short-circuit cable in wiring harness	 Check the wiring harness. (visual check)
	frayed, kill switch or emergency OFF switch defective	 Check the electrical system.
	Defect in fuel injection system	 Read out the fault memory using the KTM diagnostics tool.
Engine does not speed up	Defect in fuel injection system	 Read out the fault memory using the KTM diagnostics tool.
	Ignition system defective	– Ignition coil - check the secondary winding. 🔌
		– Check the spark plug connector. 🔌
		– Check the stator winding of the alternator. 🔌
Engine has too little power	Air filter heavily contaminated	 Clean the air filter and air filter box. ▲ (● p. 54)
	Fuel filter is very dirty	– Change the fuel filter. 🔌
	Fuel screen is very dirty	– Change the fuel screen. 🔌 (🕶 p. 93)
	Defect in fuel injection system	 Read out the fault memory using the KTM diagnostics tool.
	Exhaust system leaky, deformed or	 Check exhaust system for damage.
	too little glass fiber yarn filling in main silencer	 Change the glass fiber yarn filling of the main silencer. ◀ (♥ p. 55)
	Valve clearance too little	– Adjust the valve clearance. 🔧
	Ignition system defective	– Ignition coil - check the secondary winding. 🔌
		– Check the spark plug connector. 🔧
		– Check the stator winding of the alternator. 🔌
Engine dies during the trip	Lack of fuel	– Refuel. (* p. 35)
	Fuse 1 blown	 Change the fuses of individual power consumers. (
	Fuse 2 blown	 Change the fuses of individual power consumers. (
	Fuse 5 blown	 Change the fuses of individual power consumers. (* p. 82)

20 TROUBLESHOOTING

Faults	Possible cause	Action
Engine overheats	Coolant level low in cooling system	 Check the cooling system for leaks.
		 Check the coolant level. (
	Insufficient airflow	- Switch off engine when stationary.
	Radiator fins very dirty	 Clean radiator fins.
	Foam formation in cooling system	– Drain the coolant. 🔌 (🕶 p. 88)
		– Refill the coolant. 🔧 (🕶 p. 89)
	Bent radiator hose	– Change the radiator hose. 🔌
	Thermostat defective	– Check the thermostat. 🔧
		Guideline Opening temperature: 70 °C (158 °F)
	Defect in radiator fan system	- Check the radiator fan fuse.
		– Check fuse 4 .
		 Check the radiator fan.
FI warning lamp (MIL) lights up/flashes	Defect in fuel injection system	 Stop the motorcycle and identify the faulty part using the blink code.
		Info See blink code
		 Check the cabling for damage and the electri- cal plug-in connections for corrosion and dam- age.
		 Read out the fault memory using the KTM diagnostics tool.
High oil consumption	Engine vent hose bent	 Route the vent hose without bends or replace it if necessary.
	Engine oil level too high	 Check the engine oil level. (* p. 93)
	Engine oil too thin (low viscosity)	 Change the engine oil and oil filter and clean the oil screens. ▲ (♥ p. 94)
	Piston and cylinder worn	 Measure the piston/cylinder mounting clear- ance.
Battery discharged	Battery is not being charged by alter-	 Check the charging voltage.
	nator	 Check the stator winding of the alternator.
	Undesired power consumer	- Check the closed current. 🔧
Speedometer values deleted (time, stop watch, lap times)	The battery in the speedometer is discharged	 Change the speedometer battery. (
The high beam, low beam, parking light, tail light, and license plate lamp are not working	Fuse 3 blown	 Change the fuses of individual power consumers. (
The speedometer, horn, brake light, turn signal, and radiator fan (optional) are not working	Fuse 4 blown	 Change the fuses of individual power consumers. (

21 BLINK CODE

Blink code FI warning lamp (MIL)	\frown
	(FI)
	02 FI warning lamp (MIL) flashes 2x short
Error level condition	Crankshaft position sensor - circuit fault
Blink code FI warning lamp (MIL)	F
	OC Fluxerning large (MIL) flackes (v. short
Provide the second state of the second state o	06 Fl warning lamp (MIL) flashes 6x short
Error level condition	Throttle position sensor circuit A - input signal too low
	Throttle position sensor circuit A - input signal too high
Blink code FI warning lamp (MIL)	Ē
	09 FI warning lamp (MIL) flashes 9x short
Error level condition	Manifold absolute pressure sensor cylinder 1 - input signal too low
	Manifold absolute pressure sensor cylinder 1 - input signal too high
Blink code FI warning lamp (MIL)	
	(FI)
	12 FI warning lamp (MIL) flashes 1x long, 2x short
Error level condition	Engine coolant temperature sensor - input signal too low
	Engine coolant temperature sensor - input signal too high
Blink code FI warning lamp (MIL)	(FI)
	12 El warning lamp (MIL) flashas 1y lang. 2y shart
Error level condition	13 FI warning lamp (MIL) flashes 1x long, 3x short
	Intake air temperature sensor - input signal too low Intake air temperature sensor - input signal too high
	intake an temperature sensor - input signal too nign
Blink code FI warning lamp (MIL)	F
	15 FI warning lamp (MIL) flashes 1x long, 5x short
Error level condition	Rollover sensor (A/D type) - input signal too low
	Rollover sensor (A/D type) - input signal too high
Blink code FI warning lamp (MIL)	
	F
	33 FI warning lamp (MIL) flashes 3x long, 3x short
Error level condition	Injector cylinder 1 - circuit fault
Blink code FI warning lamp (MIL)	
	(FI)
	37 FI warning lamp (MIL) flashes 3x long, 7x short
Error level condition	Ignition coil 1, cylinder 1 - circuit fault
Blink code FI warning lamp (MIL)	(FI)
	41 Fl warning lamp (MIL) flashes 4x long, 1x short
Error level condition	Fuel pump control - open/short circuit to ground
	Fuel pump control - input signal too low

22.1 Engine

Design	1-cylinder 4-stroke engine, water-cooled
Displacement	510.4 cm ³ (31.147 cu in)
Stroke	72 mm (2.83 in)
Bore	95 mm (3.74 in)
Compression ratio	11.8:1
Idle speed	1,800 1,900 rpm
Control	OHC, 4 valves controlled via rocker arm, drive via tooth/wheel chain
Valve diameter, intake	40 mm (1.57 in)
Valve diameter, exhaust	33 mm (1.3 in)
Valve clearance	
Exhaust at: 20 °C (68 °F)	0.12 0.17 mm (0.0047 0.0067 in)
Intake at: 20 °C (68 °F)	0.10 0.15 mm (0.0039 0.0059 in)
Crankshaft bearing	2 grooved ball bearings
Conrod bearing	Needle bearing
Piston pin bearing	No bearing bushes - DLC-plated piston pins
Pistons	Forged light alloy
Piston rings	1 compression ring, 1 oil scraper ring
Engine lubrication	Pressure circulation lubrication with two rotary pumps
Primary transmission	32:76
Clutch	Multidisc clutch in oil bath / hydraulically activated
Transmission ratio	
1st gear	14:36
2nd gear	17:32
3rd gear	19:28
4th gear	22:26
5th gear	24:23
6th gear	26:21
Alternator	12 V, 200 W
Ignition	Contactless controlled fully electronic ignition with digital igni- tion adjustment, type Kokusan
Spark plug	NGK LKAR 8AI - 9
Spark plug electrode gap	0.9 mm (0.035 in)
Cooling	Water, permanent circulation of coolant by water pump
Starter	Electric starter/kick starter

22.2 Engine tightening torques

Oil jet, piston cooling	M4	2 Nm (1.5 lbf ft)	Loctite [®] 243™
Screw, cable holder in alternator cover	M4	4 Nm (3 lbf ft)	Loctite [®] 243™
Oil jet, piston cooling	M5	2 Nm (1.5 lbf ft)	Loctite [®] 243™
Oil jet, rocker arm lubrication	M5	2 Nm (1.5 lbf ft)	Loctite [®] 243™
Screw, bearing retainer	M5	6 Nm (4.4 lbf ft)	Loctite [®] 2701
Screw, clutch spring retainer	M5	6 Nm (4.4 lbf ft)	-
Screw, ignition pulse generator	M5	6 Nm (4.4 lbf ft)	Loctite [®] 243™
Screw, locking lever	M5	6 Nm (4.4 lbf ft)	Loctite [®] 243™
Screw, oil filter cover	M5	6 Nm (4.4 lbf ft)	-
Screw, oil pump cover	M5	6 Nm (4.4 lbf ft)	Loctite [®] 243™
Screw, stator	M5	6 Nm (4.4 lbf ft)	Loctite [®] 243™
Nut, water pump impeller	M6	8 Nm (5.9 lbf ft)	Loctite [®] 243™
Plug, vacuum connection	M6	2.5 Nm (1.84 lbf ft)	Loctite [®] 243™

Screw, alternator cover	M6x25	10 Nm (7.4 lbf ft)	_
Screw, camshaft bearing support	M6	10 Nm (7.4 lbf ft)	Loctite [®] 243™
Screw, clutch cover	M6x25	10 Nm (7.4 lbf ft)	-
Screw, cylinder head	M6	10 Nm (7.4 lbf ft)	_
Screw, engine case	M6x40	10 Nm (7.4 lbf ft)	_
Screw, engine case	M6x60	10 Nm (7.4 lbf ft)	_
Screw, engine case	M6x75	10 Nm (7.4 lbf ft)	-
Screw, engine case	M6x80	10 Nm (7.4 lbf ft)	_
Screw, engine case	M6x85	10 Nm (7.4 lbf ft)	-
Screw, exhaust flange	M6	10 Nm (7.4 lbf ft)	Loctite [®] 243™
Screw, idler	M6	10 Nm (7.4 lbf ft)	Loctite [®] 243™
Screw, kick starter spring hanger	M6	10 Nm (7.4 lbf ft)	Loctite [®] 243™
Screw, kick starter stop	M6	10 Nm (7.4 lbf ft)	Loctite [®] 243™
Screw, oil pump cover	M6	10 Nm (7.4 lbf ft)	Loctite [®] 243™
Screw, shift drum locating	M6	10 Nm (7.4 lbf ft)	Loctite [®] 243™
Screw, shift lever	M6	14 Nm (10.3 lbf ft)	Loctite [®] 243™
Screw, starter motor	M6	10 Nm (7.4 lbf ft)	-
Screw, timing chain guide rail	M6	10 Nm (7.4 lbf ft)	Loctite [®] 243™
Screw, timing chain securing guide	M6	10 Nm (7.4 lbf ft)	Loctite [®] 243™
Screw, timing chain tensioner	M6	10 Nm (7.4 lbf ft)	_
Screw, timing chain tensioning rail	M6	10 Nm (7.4 lbf ft)	Loctite [®] 243™
Screw, torque governor	M6	10 Nm (7.4 lbf ft)	Loctite [®] 243™
Screw, valve cover	M6	10 Nm (7.4 lbf ft)	-
Screw, water pump cover	M6x25	10 Nm (7.4 lbf ft)	_
Screw, water pump cover	M6x55	10 Nm (7.4 lbf ft)	_
Oil jet for balancer shaft lubrication	M6x0.75	4 Nm (3 lbf ft)	_
Oil nozzle for conrod bearing lubrica- tion	M6x0.75	4 Nm (3 lbf ft)	-
Plug, oil channel	M7	9 Nm (6.6 lbf ft)	Loctite [®] 243™
-	M7 M7x1	15 Nm (11.1 lbf ft)	
Screw, rocker arm bearing Plug, crankshaft location	M7X1 M8	10 Nm (7.4 lbf ft)	-
Screw, clutch cover	M8	10 Nm (7.4 lbf ft)	-
Screw, kick starter	M8	25 Nm (18.4 lbf ft)	Loctite [®] 2701
Plug, timing chain tensioner	M8x1	8 Nm (5.9 lbf ft)	
Plug, oil drilling	M10	15 Nm (11.1 lbf ft)	 Loctite [®] 243™
Screw, engine sprocket	M10	60 Nm (44.3 lbf ft)	Loctite [®] 2701
Screw, cylinder head	M10x1.25	Tightening sequence: Tighten diagonally, begin- ning with the rear screw on the timing chain shaft. Step 1 10 Nm (7.4 lbf ft) Step 2 30 Nm (22.1 lbf ft) Step 3 50 Nm (36.9 lbf ft)	Lubricated with engine oil
Nut, rotor	M12x1	60 Nm (44.3 lbf ft)	-
Spark plug	M12x1.25	15 20 Nm (11.1 14.8 lbf ft)	-
Engine coolant temperature sensor	M12x1.5	12 Nm (8.9 lbf ft)	-
Oil drain plug with magnet	M12x1.5	20 Nm (14.8 lbf ft)	-
Oil pressure control valve plug	M12x1.5	20 Nm (14.8 lbf ft)	-
Plug, SLS	M12x1.5	20 Nm (14.8 lbf ft)	-
Plug, rocker arm	M14x1.25	20 Nm (14.8 lbf ft)	-

Nut, inner clutch hub	M18x1.5	100 Nm (73.8 lbf ft)	-
Nut, primary gear	M20LHx1.5	100 Nm (73.8 lbf ft)	Loctite [®] 648™
Screw plug, engine oil screen	M20x1.5	15 Nm (11.1 lbf ft)	-
Screw plug, gear oil screen	M20x1.5	15 Nm (11.1 lbf ft)	-

22.3 Capacities

22.3.1 Engine oil

Engine oil	1.5 (1.6 qt.)	Engine oil (SAE 10W/50) (* p.	109)
		Alternative engine oil for harsh operating conditions and increased performance	Engine oil (SAE 10W/60) (00062010035) (p. 109)

22.3.2 Coolant

Coolant	1.2 (1.3 qt.)	Coolant (🕶 p. 109)
		Coolant (mixed ready to use) (* p. 109)

22.3.3 Fuel

Total fuel tank capacity, approx.	8.5 I (2.25 US gal)	Super unleaded (ROZ 95/RON 95/PON 91) (* p. 110)
Fuel reserve, approx.		1.5 (1.6 qt.)

22.4 Chassis

Frame	Central tube frame made of chrome molybdenum steel tubing
Fork	WP Suspension Up Side Down 4860 MXMA PA
Suspension travel	
Front	300 mm (11.81 in)
Suspension travel	· · · · · · · · · · · · · · · · · · ·
Rear	335 mm (13.19 in)
Fork offset	20 mm (0.79 in)
Shock absorber	WP Suspension PDS 5018 DCC
Brake system	Disc brakes, brake calipers on floating bearings
Brake discs - diameter	
Front	260 mm (10.24 in)
Rear	220 mm (8.66 in)
Brake discs - wear limit	· · · · · · · · · · · · · · · · · · ·
Front	2.5 mm (0.098 in)
Rear	3.5 mm (0.138 in)
Tire air pressure off road	· · · · · · · · · · · · · · · · · · ·
Front	1.0 bar (15 psi)
Rear	1.0 bar (15 psi)
Road tire pressure	· · · · · · · · · · · · · · · · · · ·
Front	1.5 bar (22 psi)
Rear	1.5 bar (22 psi)
Final drive	15:45
Chain	5/8 x 1/4"
Rear sprockets available	38, 40, 42, 45, 48, 49, 50, 51, 52
Steering head angle	63.5°
Wheelbase	1,482±10 mm (58.35±0.39 in)
Seat height unloaded	970 mm (38.19 in)
Ground clearance unloaded	345 mm (13.58 in)
Weight without fuel, approx.	113.5 kg (250.2 lb.)

Maximum permissible front axle load	145 kg (320 lb.)
Maximum permissible rear axle load	190 kg (419 lb.)
Maximum permissible overall weight	335 kg (739 lb.)

22.5 Electrical system

Battery	YTX5L-BS	Battery voltage: 12 V Nominal capacity: 4 Ah Maintenance-free
Speedometer battery	CR 2430	Battery voltage: 3 V
Fuse	58011109105	5 A
Fuse	58011109110	10 A
Fuse	58011109120	20 A
Headlight	S2 / socket BA20d	12 V 35/35 W
Parking light	W5W / socket W2.1x9.5d	12 V 5 W
Indicator lamps	W2.3W / socket W2x4.6d	12 V 2.3 W
Turn signal	RY10W / socket BAU15s	12 V 10 W
Brake/tail light	LED	
License plate lamp	W5W / socket W2.1x9.5d	12 V 5 W

22.6 Tires

Front tires	Rear tires
80/100 - 21 M/C 51M TT MAXXIS MAXX CROSS SI	140/80 - 18 M/C 70R TT MAXXIS MAXX ENDURO
Additional information is available in the Service section under: http://www.ktm.com	

22.7 Fork

Fork part number	14.18.7L.69
Fork	WP Suspension Up Side Down 4860 MXMA PA
Compression damping	
Comfort	22 clicks
Standard	20 clicks
Sport	18 clicks
Rebound damping	· · · ·
Comfort	20 clicks
Standard	18 clicks
Sport	16 clicks
Spring preload - Preload Adjuster	
Comfort	1 turn
Standard	2 turns
Sport	2 turns
Spring length with preload spacer(s)	
Weight of rider: 65 75 kg (143 165 lb.)	513 mm (20.2 in)
Weight of rider: 75 85 kg (165 187 lb.)	513 mm (20.2 in)
Weight of rider: 85 95 kg (187 209 lb.)	513 mm (20.2 in)
Spring rate	
Weight of rider: 65 75 kg (143 165 lb.)	4.2 N/mm (24 lb/in)
Weight of rider: 75 85 kg (165 187 lb.)	4.4 N/mm (25.1 lb/in)

Weight of rider: 85 95 kg (187 209 lb.)		4.6 N/mm (26.3 lb/in)
Fork length		940 mm (37.01 in)
Air chamber length		110 ⁺¹⁰ ₋₂₀ mm (4.33 ^{+0.39} _{-0.79} in)
Fork oil per fork leg	618 ml (20.89 fl. oz.)	Fork oil (SAE 4) (48601166S1) (p. 110)

22.8 Shock absorber

Shock absorber part number	12.18.7L.69
Shock absorber	WP Suspension PDS 5018 DCC
Compression damping, low-speed	· · · ·
Comfort	25 clicks
Standard	20 clicks
Sport	15 clicks
Compression damping, high-speed	
Comfort	2 turns
Standard	1.5 turns
Sport	1.25 turns
Rebound damping	
Comfort	28 clicks
Standard	24 clicks
Sport	22 clicks
Spring preload	· · · ·
Comfort	9 mm (0.35 in)
Standard	9 mm (0.35 in)
Sport	9 mm (0.35 in)
Spring rate	
Weight of rider: 65 75 kg (143 165 lb.)	69 N/mm (394 lb/in)
Weight of rider: 75 85 kg (165 187 lb.)	72 N/mm (411 lb/in)
Weight of rider: 85 95 kg (187 209 lb.)	76 N/mm (434 lb/in)
Spring length	250 mm (9.84 in)
Gas pressure	10 bar (145 psi)
Static sag	33 35 mm (1.3 1.38 in)
Riding sag	105 115 mm (4.13 4.53 in)
Fitted length	417 mm (16.42 in)
Damper oil	Shock absorber oil (SAE 2.5) (50180342S1) (* p. 110)

22.9 Chassis tightening torques

Spoke nipple, front wheel	M4.5	5 6 Nm (3.7 4.4 lbf ft)	_
Screw, battery terminal	M5	2.5 Nm (1.84 lbf ft)	_
Screw, intake air temperature sensor	M5	2 Nm (1.5 lbf ft)	_
Screw, shock absorber adjusting ring	M5	5 Nm (3.7 lbf ft)	-
Screw, spoiler on fuel tank	M5x12	1.5 Nm (1.11 lbf ft)	-
Spoke nipple, rear wheel	M5	5 6 Nm (3.7 4.4 lbf ft)	-
Remaining nuts, chassis	M6	10 Nm (7.4 lbf ft)	-
Remaining screws, chassis	M6	10 Nm (7.4 lbf ft)	-
Screw, ball joint of push rod on foot brake cylinder	M6	10 Nm (7.4 lbf ft)	Loctite [®] 243™
Screw, chain sliding guard	M6	6 Nm (4.4 lbf ft)	Loctite [®] 243™
Screw, front brake disc	M6	14 Nm (10.3 lbf ft)	Loctite [®] 243™
Screw, rear brake disc	M6	14 Nm (10.3 lbf ft)	Loctite [®] 243™
Fuel connection on fuel pump	M8	10 Nm (7.4 lbf ft)	-
Nut, foot brake lever stop	M8	20 Nm (14.8 lbf ft)	-

Nut, rear sprocket screw	M8	35 Nm (25.8 lbf ft)	Loctite [®] 2701
Nut, rim lock	M8	10 Nm (7.4 lbf ft)	_
Remaining nuts, chassis	M8	25 Nm (18.4 lbf ft)	-
Remaining screws, chassis	M8	25 Nm (18.4 lbf ft)	-
Screw, bottom triple clamp	M8	15 Nm (11.1 lbf ft)	_
Screw, chain sliding piece	M8	15 Nm (11.1 lbf ft)	_
Screw, engine brace	M8	33 Nm (24.3 lbf ft)	-
Screw, fork stub	M8	15 Nm (11.1 lbf ft)	_
Screw, front brake caliper	M8	25 Nm (18.4 lbf ft)	Loctite [®] 243™
Screw, handlebar clamp	M8	20 Nm (14.8 lbf ft)	-
Screw, side stand attachment	M8	45 Nm (33.2 lbf ft)	Loctite [®] 2701
Screw, subframe	M8	35 Nm (25.8 lbf ft)	Loctite [®] 2701
Screw, top steering stem	M8	20 Nm (14.8 lbf ft)	_
Screw, top triple clamp	M8	20 Nm (14.8 lbf ft)	_
Engine attachment bolt	M10	60 Nm (44.3 lbf ft)	-
Remaining nuts, chassis	M10	45 Nm (33.2 lbf ft)	_
Remaining screws, chassis	M10	45 Nm (33.2 lbf ft)	-
Screw, handlebar support	M10	40 Nm (29.5 lbf ft)	Loctite [®] 243™
Nut, fuel pump fixation	M12	15 Nm (11.1 lbf ft)	-
Screw, bottom shock absorber	M12	80 Nm (59 lbf ft)	Loctite [®] 2701
Screw, top shock absorber	M12	80 Nm (59 lbf ft)	Loctite [®] 2701
Nut, seat fixing	M12x1	20 Nm (14.8 lbf ft)	-
Nut, swingarm pivot	M16x1.5	100 Nm (73.8 lbf ft)	-
Nut, rear wheel spindle	M20x1.5	80 Nm (59 lbf ft)	-
Screw, top steering head	M20x1.5	12 Nm (8.9 lbf ft)	-
Screw-in nozzles, cooling system	M20x1.5	12 Nm (8.9 lbf ft)	Loctite [®] 243™
Screw, front wheel spindle	M24x1.5	45 Nm (33.2 lbf ft)	-

23 SUBSTANCES

Brake fluid DOT 4 / DOT 5.1

According to

- DOT

Guideline

Use only brake fluid that complies with the specified standard (see specifications on the container) and that possesses the corresponding properties. KTM recommends Castrol and Motorex[®] products.

Supplier Castrol

– RESPONSE BRAKE FLUID SUPER DOT 4

Motorex®

- Brake Fluid DOT 5.1

Coolant

Guideline

 Use only suitable coolant (also in countries with high temperatures). Use of low-quality antifreeze can lead to corrosion and foaming. KTM recommends Motorex[®] products.

Mixture ratio

Antifreeze protection: -2545 °C (-13	50 % corrosion inhibitor/antifreeze
−49 °F)	50 % distilled water

Coolant (mixed ready to use)

Antifreeze	-40 °C (-40 °F)

Supplier

Motorex®

- COOLANT G48

Engine oil (SAE 10W/60) (00062010035)

According to

- JASO T903 MA (🕶 p. 113)
- SAE (🕶 p. 113) (SAE 10W/60)
- KTM LC4 2007+

Guideline

Use only engine oils that comply with the specified standards (see specifications on the container) and that possess the corresponding properties. KTM recommends Motorex[®] products.

Synthetic engine oil

Supplier

Motorex®

Cross Power 4T

Engine oil (SAE 10W/50)

According to

- JASO T903 MA (🕶 p. 113)
- SAE (p. 113) (SAE 10W/50)

Guideline

Use only engine oils that comply with the specified standards (see specifications on the container) and that possess the corresponding properties. KTM recommends Motorex[®] products.

Synthetic engine oil

Supplier

Motorex®

Cross Power 4T

23 SUBSTANCES

Fork oil (SAE 4) (48601166S1)

According to

- SAE (* p. 113) (SAE 4)

Guideline

Use only oils that comply with the specified standards (see specifications on the container) and that possess the corresponding
properties.

Shock absorber oil (SAE 2.5) (50180342S1)

According to

- SAE (* p. 113) (SAE 2.5)

Guideline

Use only oils that comply with the specified standards (see specifications on the container) and that possess the corresponding
properties.

Super unleaded (ROZ 95/RON 95/PON 91)

According to

- DIN EN 228 (ROZ 95/RON 95/PON 91)

Guideline

- Only use unleaded super fuel that matches or is equivalent to the specified fuel grade.
- Fuel with an ethanol content of up to 10 % (E10 fuel) is safe to use.



Do not use fuel containing methanol (e. g. M15, M85, M100) or more than 10 % ethanol (e. g. E15, E25, E85, E100).

24 AUXILIARY SUBSTANCES

Air filter cleaner

Guideline

- KTM recommends **Motorex®** products.

Supplier

Motorex®

Twin Air Dirt Bio Remover

Chain cleaner

Guideline

- KTM recommends **Motorex®** products.

Supplier

Motorex®

- Chain Clean

Cleaning and preserving materials for metal, rubber and plastic

Guideline

KTM recommends Motorex[®] products.

Supplier

Motorex®

Protect & Shine

Fuel additive

Guideline

KTM recommends Motorex[®] products.

Supplier

Motorex®

Fuel Stabilizer

High viscosity grease

Guideline

KTM recommends SKF® products.
 Supplier

SKF®

– LGHB 2

Long-life grease

Guideline

KTM recommends Motorex[®] products.

Supplier

Motorex[®] - Bike Grease 2000

Motorcycle cleaner

Guideline

 KTM recommends Motorex[®] products.
 Supplier Motorex[®]
 Moto Clean 900

Off-road chain spray

Guideline

KTM recommends Motorex[®] products.
 Supplier

Motorex®

- Chainlube Offroad

24 AUXILIARY SUBSTANCES

Oil for foam air filter

Guideline

KTM recommends Motorex[®] products.
 Supplier

Motorex®

- Twin Air Liquid Bio Power

Paint cleaner and polish for high-gloss and matte finishes, bare metal and plastic surfaces

Guideline

- KTM recommends **Motorex®** products.

Supplier Motorex®

- Clean & Polish

Rubber grip adhesive (00062030051)

Supplier KTM-Sportmotorcycle AG

– GRIP GLUE

Universal oil spray

Guideline

- KTM recommends Motorex® products.

Supplier

Motorex®

- Joker 440 Synthetic

25 STANDARDS

JASO T903 MA

Different technical development directions required a new specification for 4-stroke motorcycles – the JASO T903 MA Standard. Earlier, engine oils from the automobile industry were used for 4-stroke motorcycles because there was no separate motorcycle specification. Whereas long service intervals are demanded for automobile engines, high performance at high engine speeds are in the foreground for motorcycle engines. In most motorcycles, the gearbox and the clutch are lubricated with the same oil as the engine. The JASO MA Standard meets these special requirements.

SAE

The SAE viscosity classes were defined by the Society of Automotive Engineers and are used for classifying oils according to their viscosity. The viscosity describes only one property of oil and says nothing about quality.

INDEX

Α
Accessories
Air filter
cleaning
Air filter box cleaning
Air filter box lid installing
checking
Auxiliary substances
B
Basic suspension setting checking against the rider's weight
Battery
charging
Blink code
Brake discs checking
Brake fluid
front brake, adding 67 rear brake, adding 71
Brake fluid level 67 front brake, checking 70
Brake linings
front brake, changing
rear brake, checking
Diane 335611

C

Capacity
coolant 89, 105
engine oil 95, 105
fuel
Chain
checking
cleaning 58
Chain guide
adjusting
checking
Chain tension
adjusting 59
checking
Chassis number
Clutch
fluid level, checking/correcting

fluid, changing	64
Clutch lever	16 64
Compression damping	
fork, adjusting	42
Compression damping, high-speed shock absorber, adjusting	39
Compression damping, low-speed shock absorber, adjusting	38
Coolant drainingrefilling	
Coolant level checking	-88
Cooling system	
Customer service	
D	
Difficult riding conditions	29
Jumicult riging conditions dry sand high temperature low temperature muddy surfaces slow speed snow wet sand wet surfaces	
E	
Electric starter button	17
Emergency OFF switch	17 17
Emergency OFF switch	17
Emergency OFF switch	17 29
Emergency OFF switch	17 29 14 96
Emergency OFF switch	17 29 14 96 94
Emergency OFF switch	17 29 14 96 94 93
Emergency OFF switch Engine running-in Engine number Engine oil adding changing Engine oil level checking Engine sprocket checking	17 29 14 96 94 93 60
Emergency OFF switch Engine running-in Engine number Engine oil adding changing Engine oil level checking Engine sprocket checking Environment	17 29 14 96 94 93 60
Emergency OFF switch Engine running-in Engine number Engine oil adding changing changing Engine oil level checking Engine sprocket checking Environment Environment	17 29 14 96 94 93 60 10
Emergency OFF switch Engine running-in Engine number Engine oil adding changing Engine oil level checking Engine sprocket checking Environment F	 17 29 14 96 94 93 60 10 11 24
Emergency OFF switch Engine running-in Engine number Engine oil adding changing Engine oil level checking Engine sprocket checking Environment F Figures Filler cap closing	17 29 14 96 94 93 60 10 11 24 24
Emergency OFF switch Engine running-in Engine number Engine oil adding changing Engine oil level checking Engine sprocket checking Environment F Figures Filler cap closing opening	17 29 14 96 94 93 60 10 11 24 24
Emergency OFF switch Engine running-in Engine number Engine oil adding changing Engine oil level checking Engine sprocket checking Environment F Figures Filler cap closing opening Filling up fuel	17 29 14 96 94 93 60 10 11 24 24 24 35 26 70
Emergency OFF switch Engine running-in Engine number Engine number Engine oil adding changing changing Engine oil level checking checking Environment F Figures Filler cap closing opening fuel Foot brake lever basic position, adjusting free travel, checking Foot less	17 29 14 96 94 93 60 10 11 24 24 24 35 26 70 70
Emergency OFF switch Engine running-in Engine number Engine oil adding changing changing Engine oil level checking Engine sprocket checking Environment F Figures Filler cap closing opening Filling up fuel Foot brake lever basic position, adjusting free travel, checking	17 29 14 96 94 93 60 10 11 24 24 24 35 26 70 70 42 45

INDEX

spring preload, adjusting	46 43
Fork protector	
installing	
Frame	
checking	62
Front fender	
installing	
removing	52
Front wheel	
installing	
removing	74
Fuel screen	
changing	93
Fuel tank	
installing	57
removing	56
Fuse	
individual power consumers, changing	82
main fuse, changing	81
radiator fan, changing	82
Н	
Hand brake lever	16
free travel, adjusting	66
free travel, checking	66
Handlebar position	43
	43
j8	
Headlight headlight range, adjusting	8 5
	00
Headlight bulb	
Headlight bulb changing	
Headlight bulb changing Headlight mask with headlight	84
Headlight bulb changing Headlight mask with headlight installing	84 83
Headlight bulb changing Headlight mask with headlight installing removing	84
Headlight bulb changing Headlight mask with headlight installing removing Headlight setting	84 83 83
Headlight bulb changing Headlight mask with headlight installing removing Headlight setting	84 83
Headlight bulb changing Headlight mask with headlight installing removing Headlight setting	84 83 83
Headlight bulb changing	84 83 83 85
Headlight bulb changing Headlight mask with headlight installing removing Headlight setting checking Horn button	84 83 83 85
Headlight bulb changing Headlight mask with headlight installing removing Headlight setting checking Horn button I Idle speed	84 83 83 85 16
Headlight bulb changing	84 83 85 16 91
Headlight bulb changing Headlight mask with headlight installing removing removing Headlight setting checking Horn button I Idle speed adjusting Idle speed adjusting screw	84 83 83 85 16 91 25
Headlight bulb changing Headlight mask with headlight installing removing Headlight setting checking Checking Horn button I Idle speed adjusting Idle speed adjusting screw Ignition lock	 84 83 85 16 91 25 17
Headlight bulb changing Headlight mask with headlight installing removing removing Headlight setting checking Horn button I Idle speed adjusting Idle speed adjusting screw Ignition lock	 84 83 85 16 91 25 17
Headlight bulb changing	 84 83 85 16 91 25 17 6
Headlight bulb changing Headlight mask with headlight installing removing Headlight setting checking Checking Horn button I Idle speed adjusting Idle speed Ignition lock Intended use K Key number	 84 83 85 16 91 25 17 6 14
Headlight bulb changing Headlight mask with headlight installing removing Headlight setting checking Checking Horn button I Idle speed adjusting Idle speed Ignition lock Intended use K Key number	 84 83 85 16 91 25 17 6
Headlight bulb changing Headlight mask with headlight installing removing Headlight setting checking Checking Horn button I Idle speed adjusting Idle speed Ignition lock Intended use K Key number	 84 83 85 16 91 25 17 6 14
Headlight bulb changing Headlight mask with headlight installing removing removing Headlight setting checking Checking Horn button I Idle speed adjusting Idle speed adjusting screw Ignition lock Intended use K Key number Kick starter	 84 83 85 16 91 25 17 6 14
Headlight bulb changing Headlight mask with headlight installing removing Headlight setting checking checking Horn button I Idle speed adjusting Ignition lock Intended use K Key number Kick starter	84 83 85 16 91 25 17 6 14 25

М	
Main fuse changing	81
Main silencer	
glass fiber yarn filling, changing	
removing	
Motorcycle	
-	45
0	
Oil filter changing	94
Oil screens cleaning	94
Operating substances	
Overview of indicator lamps	17 10
	10
Р	
Play in throttle cable checking	90
Preparing for use	
advice on first useafter storage	
checks and maintenance work when preparing for use	
Protective clothing	
R	10
Rear sprocket checking	60
Rear wheel	00
installing	75
removing	
Rebound damping	
fork, adjusting	
shock absorber, adjusting	39
Riding sag adjusting	41
Rubber grip	
checking	
S	
Safe operation	. 9
Seat	
mountingremoving	
-	
Service	
Shift lever	25
basic position, adjusting	91
basic position, checking	91
Shock absorber	_
installingremoving	

INDEX

riding sag, checking
Side stand 26 Spare parts 11
Speedometer 19 adjusting 19 battery, changing 86 clock, setting 19 kilometers or miles, setting 18 overview 18
Spoke tension checking
Starting
Steering 26 unlocking 27
Steering head bearing greasing
Steering head bearing play
adjusting
Storage
Swingarm checking
T
Technical data capacities 105 chassis 105

V	
View of vehicle front left side rear right side	
W	
Warranty	 11
Winter operation	
checks and maintenance steps	 98
Work rules	 10

Technical data
capacities
chassis
chassis tightening torques
electrical system 106
engine
engine tightening torques 103
fork
shock absorber 107
tires
Throttle cable play
adjusting
Throttle cable routing
checking
Throttle grip
Tire condition
checking
Tire pressure
checking
Transport
Troubleshooting
Turn signal bulb
changing
Turn signal switch
Type label
U
Use definition

3211868en

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KTM-Sportmotorcycle AG 5230 Mattighofen/Austria http://www.ktm.com





Photo: Mitterbauer/KTM